

I-8094A-G

High-speed 4-axis Motion Control Module with Internal CPU

Features

- Independent 4-axis motion control
- Support for hand wheel and jog functions
- 2/3-axis linear / 2-axis circular interpolation function
- Continuous interpolation function
- Programmable T/S-curve acceleration and deceleration
- A maximum pulse output rate of 4 Mpps for each axis
- Pulse Output Types: CW/CCW or PULSE/DIR
- 32-bit encoder counter for each axis
- Encoder Pulse Input Types: A/B Phase or Up/Down
- Programmable automatic homing for each axis
- Position comparison management and software limits
- A wide range of synchronous actions (event-triggered actions)
- Can operate as a standalone module or in conjunction with a PAC

Introduction

The I-8094A is a 4-axis stepping/pulse-type servo motor control module that can be used on any of the ICP DAS PAC series controllers, and is suitable for general-purpose motion applications. The I-8094A has the full functions of the I-8094 and has an internal 80186 CPU allowing the module to be used to perform additional functions, including the ability to perform motion operations without requiring a PAC. When working with a PAC, it also allows users to perform additional functions by calling user-defined subroutines (Macro functions). Users can embed their customized processes (know-how) inside this module.

In addition to its wide speed range, this intelligent motion controller also has a variety of motion control functions built in, such as 2/3-axis linear interpolation, 2-axis circular interpolation, T/S-curve acceleration/deceleration, numerous synchronous actions, automatic homing, and others. A major advantage is that the majority of the I-8094A motion control functions are performed by the high-performance motion ASIC with little load on the processor. While driving the motors, the motion status, and the status of the other I/O channels on the PAC modules, can still be monitored. As the CPU loading requirements of the I-8094A is minimal, one or more motion modules may be used with a single PAC controller. ICP DAS also provides a variety of functions, and examples that can be used to reduce the need for additional programming by users, making it a highly cost-effective solution for motion control application developers.

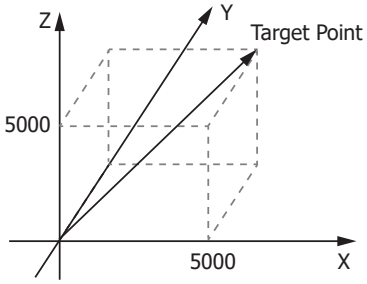
Specifications

Model	I-8094A-G
Software	
Development	User-defined Macro Functions
SDK	DOS 6.2
Hardware	
Connector	68-pin SCSI-II connector
General	
No. of Axes	4
Operation Mode	Semi-closed Loop
Synchronous Action	10 activation factors and 14 actions
Speed Profile	T/S-curve
Position Control Mode	Incremental mode and absolute mode
Command Type	Pulse Command
Auto-Home Search	Yes
Input Signal Filter	2 ~ 16 ms, 8 stages
Axis I/O	
Servo Interface Output	SVON
Manual Pulse Generator	Yes
Mechanical Switch Input	Home, LMT+/-, NHOME, EMG
Position Compare Output	10 KHz (X and Y only)
Servo Interface Input	INP, ALM
Encoder Input	
Ring Counter Mode	32-bit

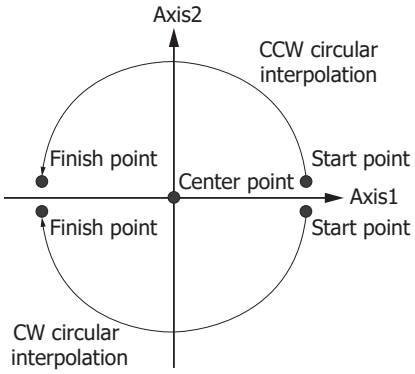
Model	I-8094A-G
Mode	A/B Phase, Up/Down
Counting Rate	4 MHz (Max.)
Counter Width	32-bit
Pulse Output	
Mode	CW/CCW, PULSE/DIR
Counter Width	32-bit
Rate	4 MHz (Max.)
Interpolation	
Cicular	Any 2 axes
Continuous	Yes
Linear	Any 2 to 3 of 4 axes
Digital Input	
Channels	-
Isolation (with DN-8468)	2500 Vrms optical isolation
Digital Output	
Channels	-
Isolation (with DN-8468)	2500 Vrms optical isolation
Power	
Consumption	+5 V @ 500 mA
Environment	
Operating Temperature	-20 ~ +75°C
Storage Temperature	-30 ~ +85°C
Humidity	10 ~ 90% RH, Non-condensing

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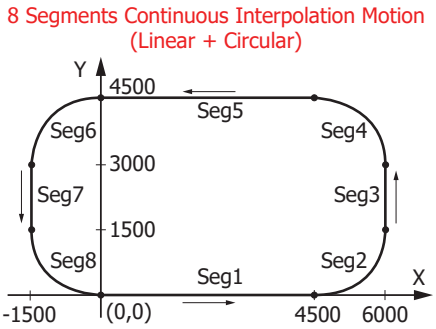
Features of Motion Function



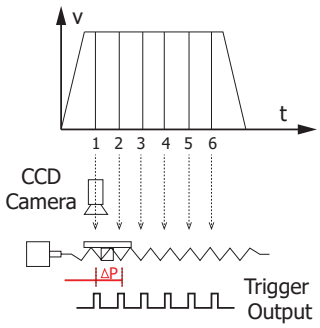
2 or 3-Axis Linear Interpolation



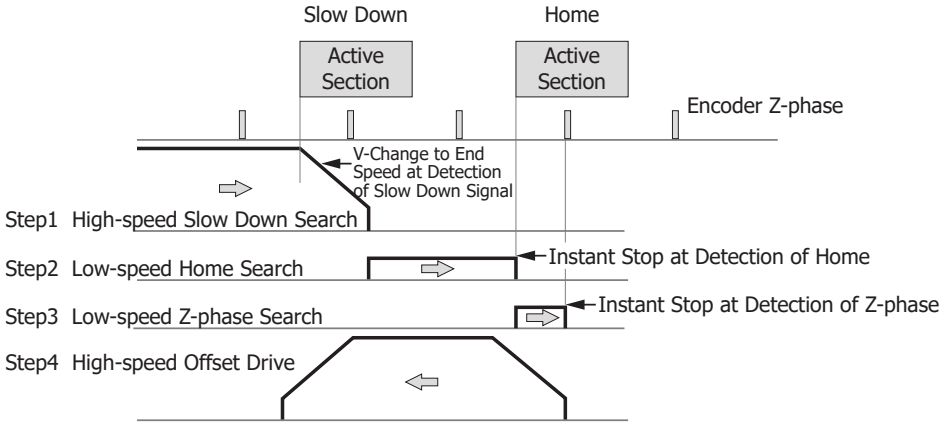
2-Axis Circular Interpolation



Continuous Interpolation



High Speed Position Compare



4 Steps Automatic Home Searching

Ordering Information

I-8094A-G	High-speed 4-axis Motion Control Module with Internal CPU

Accessories

DN-8468UB	Photo-isolated Universal Snap-on Wiring Terminal Board
DN-8468GB	Photo-isolated General Purpose Wiring Terminal Board
DN-8468MB	Photo-isolated Snap-on Wiring Terminal Board for Mitsubishi MELSERVO-J2 Servo Amplifier
DN-8468PB	Photo-isolated Snap-on Wiring Terminal Board for Panasonic MINAS A4/A5 Servo Amplifier
DN-8468YB	Photo-isolated Snap-on Wiring Terminal Board for Yaskawa Sigma II/III/V Servo Amplifier
DN-8468DB	Photo-isolated Snap-on Wiring Terminal Board for Delta ASDA-A Servo Amplifier
DN-8468FB	Photo-isolated Snap-on Wiring Terminal Board for Fuji FALDIC-W Servo Amplifier
CA-SCSI15-H3 CA-SCSI30-H3 CA-SCSI50-H2	68-pin SCSI-II Male-Male Connector Cable, Length 1.5 M / 3.0 M / 5.0 M

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