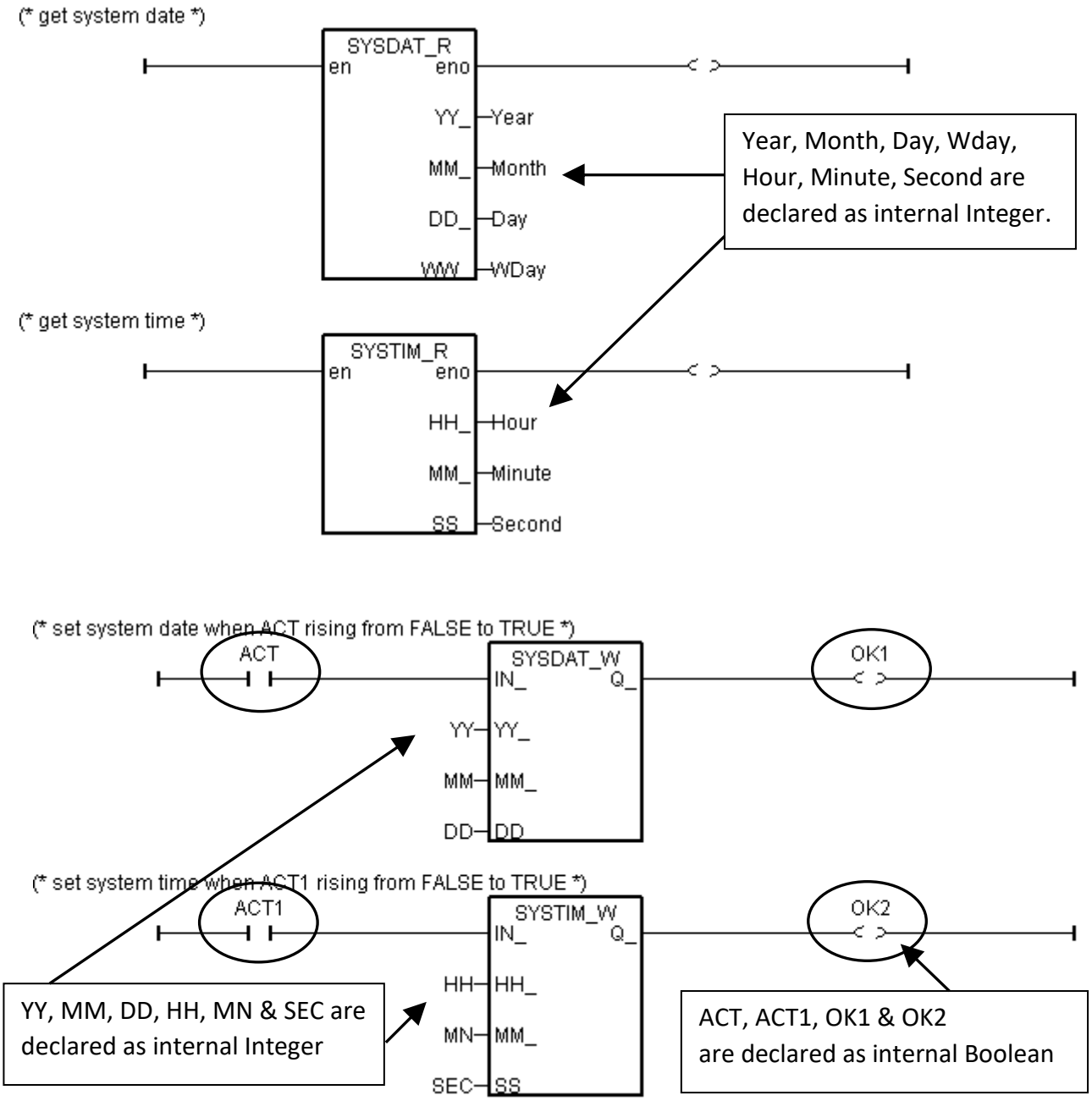
How to output something at a time interval? For example, turn ON at 09:00 ~ 18:00 on Monday to Saturday, while 13:00 ~ 20:00 on Sunday.

Download FAQ-015 Demo.

Ans: The demo program is located at
http://www.icpdas.com/en/download/show.php?num=1005&nation=US&kind1=&model=&kw=isagraf
"demo_03.pia" (For ISaGRAF I-8000 PAC)

First writing a LD program to get controller's date & time



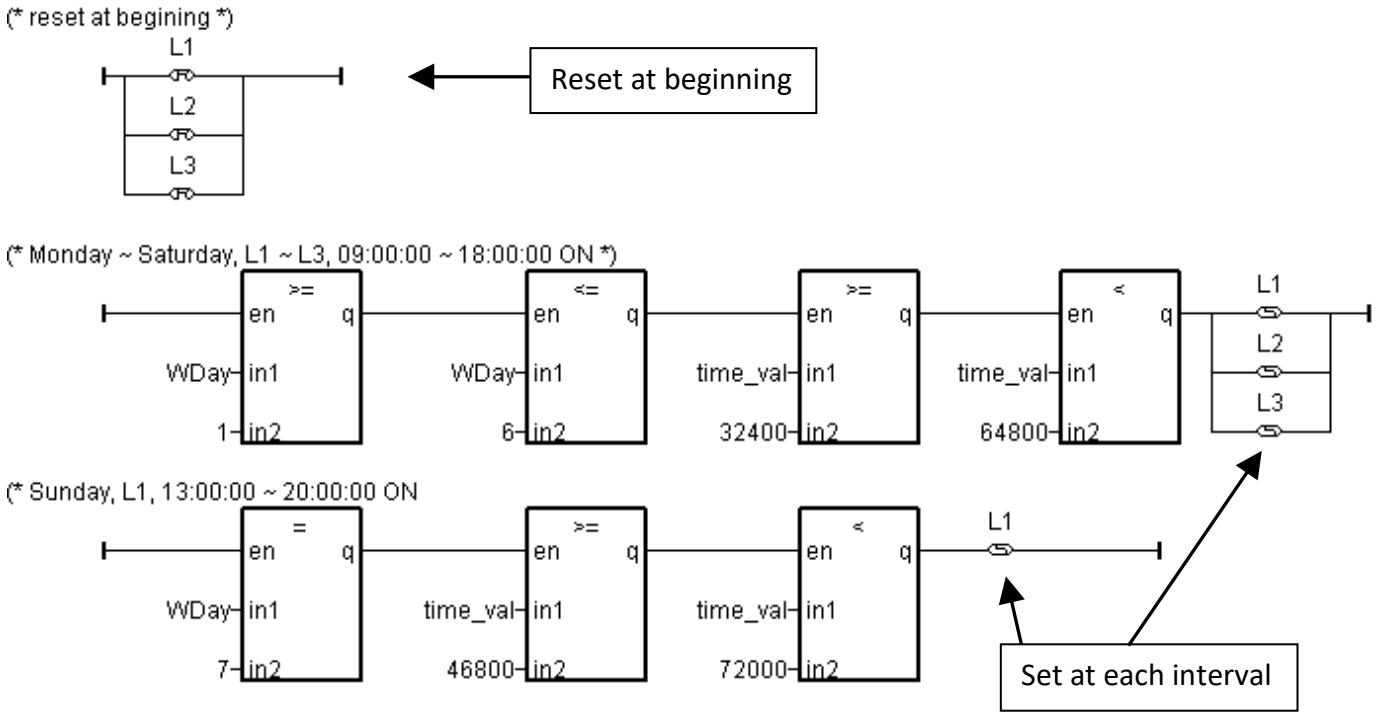
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Then writing a ST program to calculate time_val in second. (every day: 0 ~ 86399)

```
Time_val := 3600 * Hour + 60 * Minute + Second;
```

Time_val are declared as internal Integer

Last writing your control logic, for ex.



Click the link for more ISaGRAF FAQ:
http://www.icpdas.com/en/faq/index.php?kind=280#751

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