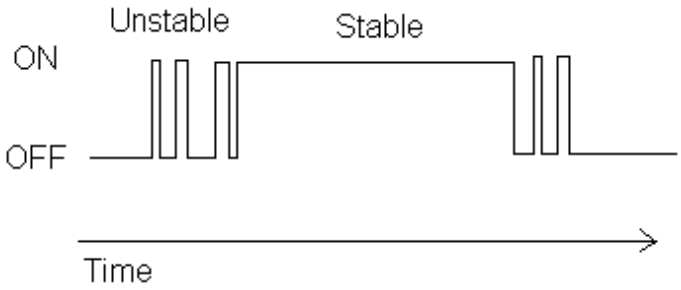
How to determine a D/I if it has bouncing problem?

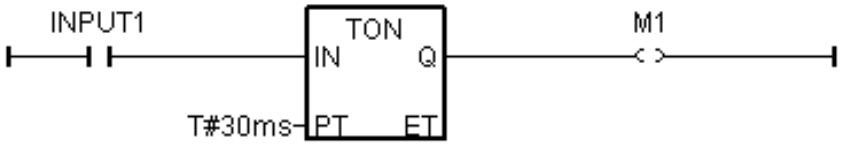
Click the link for more ISaGRAF FAQ.

Some Digital Input devices have bouncing problem. They act similar as below.

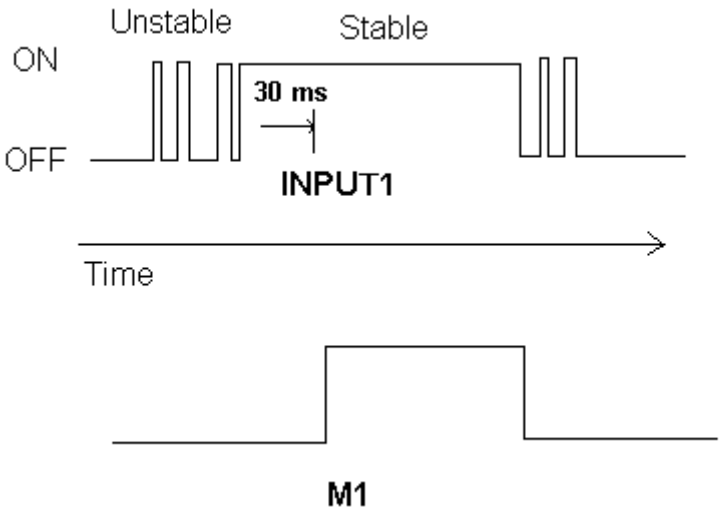


To determine the stable status of this D/I. User can write LD program as below.

Assume 30ms to be seen as True.



Then M1 is the stable status of Input1.



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