Why my I-8417/8817/8437/8837 or I-7188EG/XG stop running?

There are some major reasons may cause ISaGRAF program stop running or reset.

1. Integer or floating value divided by 0

2. Using negative value inside log( )

3. The "**int_real**(L1)" function may cause controller un-stable if the parameter "L1" is not generated by a previous "L1 := **real_int**(R1)" command.

4. Program enter in an infinite loop.

If the controller is always reset, please delete the ISaGRAF program inside the controller.

isa7188e *d= (for 7188EG, at INIT mode)

isa7188 *d= (for 7188XG, at INIT mode)

(please refer to 1.3.7 for I-8417/8817/8437/8837)

The user manual can be downloaded at
http://www.icpdas.com/en/download/index.php?nation=US&kind1=6&kind2=8&model=&kw=isagraf

Click the link for more ISaGRAF FAQ:
http://www.icpdas.com/en/faq/index.php?kind=280#751

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