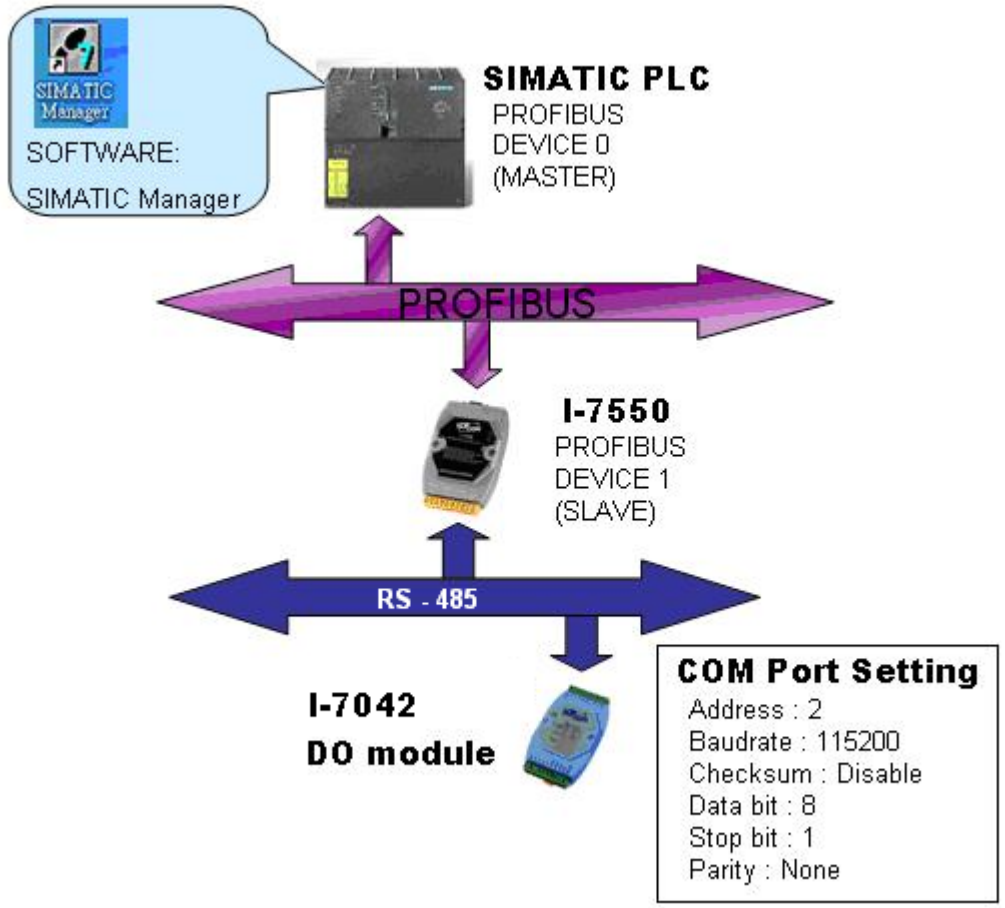
How to Read/Write I-7000 module for SIMATIC STEP 7 ?

Example : PLC writes data to DO module from I-7550.

1. Architecture



"Follow the below steps to establish the system!"

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2. Module Configuration

2.1 Searching Principles:

a. Search and configure the I/O one by one.

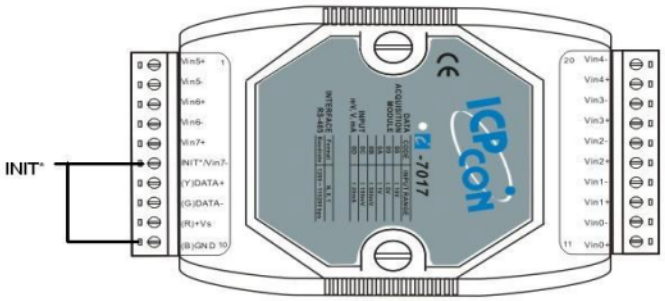
If there are several I/O modules with unknown Net Address, Baud rate, Checksum and Protocol, they have to be searched and configured one by one.

If failed to find the I/O module, it is better to Power on the I/O module with INIT* pin connects to the GND to get the I/O module's initial communication settings.

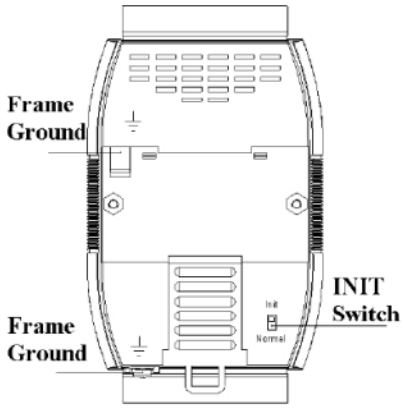
■ Initial communication settings of I-7000 are list at the table below.

	I-7000
Address	0
Baudrate	9600
Checksum	Disable
Protocol	DCON protocol

■The old style of INIT* needs to use a wire to connect to the GND



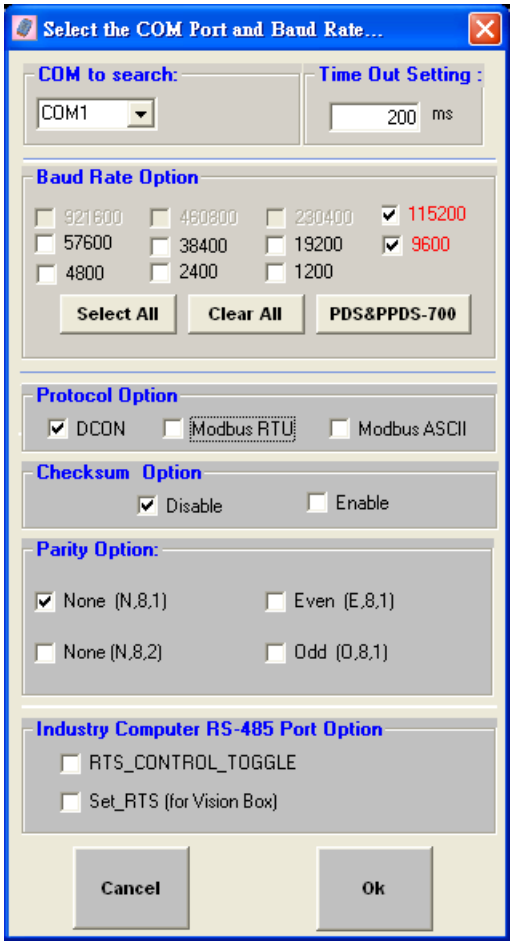
■The new style of INIT* pin is a dip switch and located at back side



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2.2 Search I/O with DCON Utility:

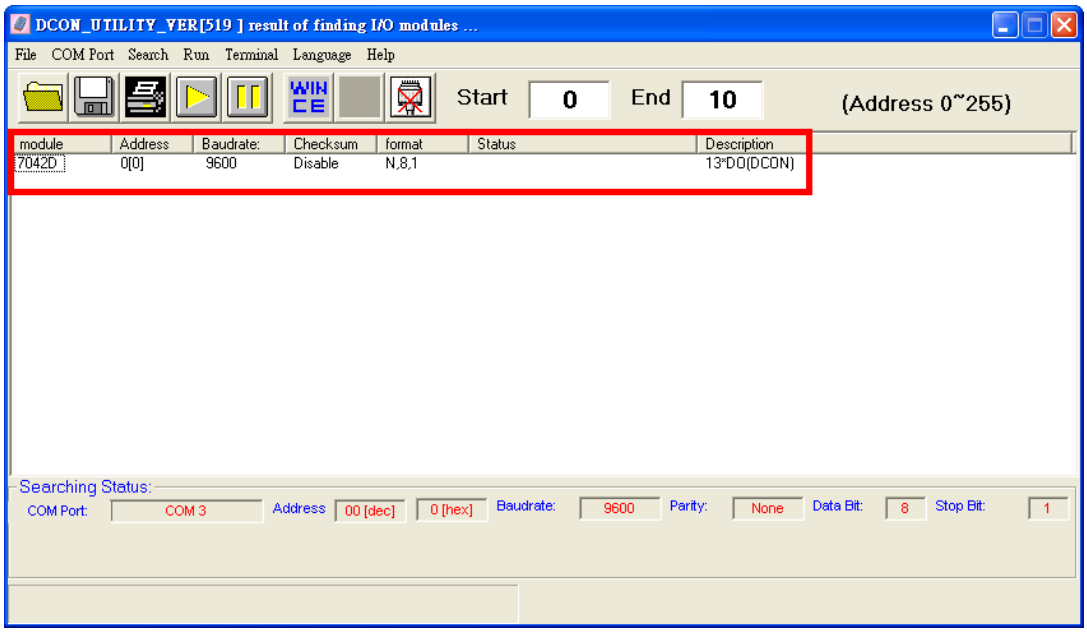
a. Choose the COM port and select the searching parameters.



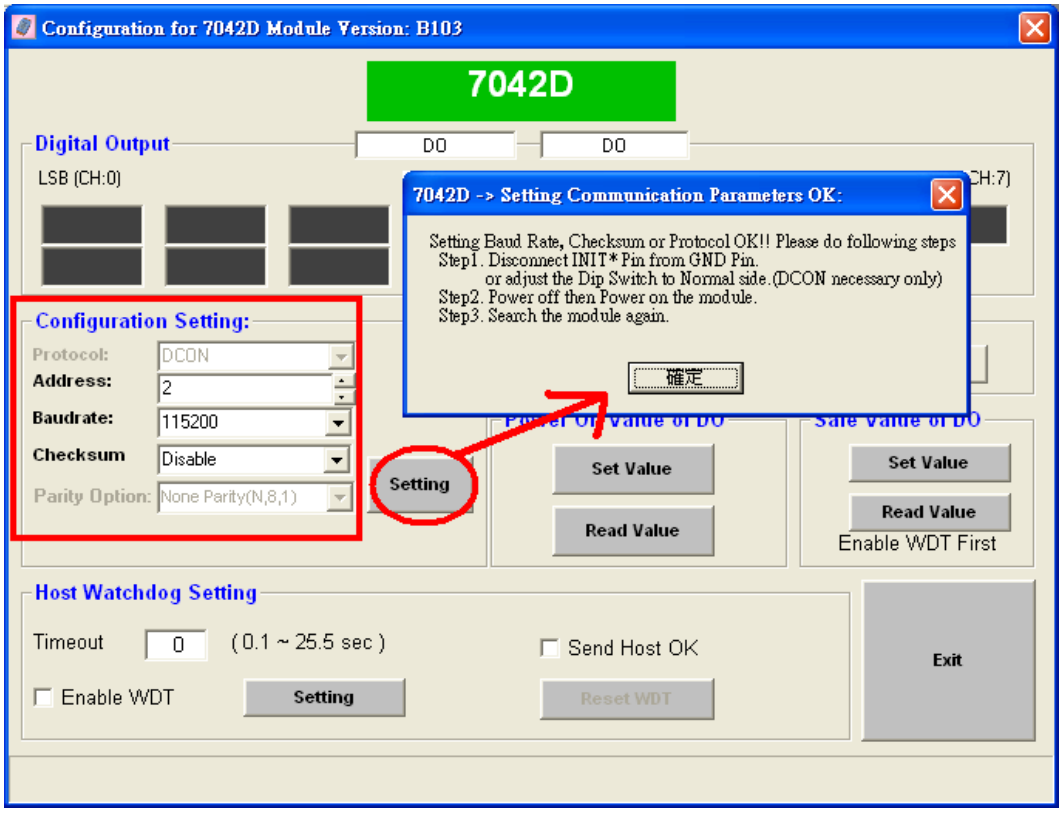
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2.3 Configure the I/O modules with DCON Utility:

a. Press  button to start search.



b. “Double click” module to configure com port parameter and press setting button 

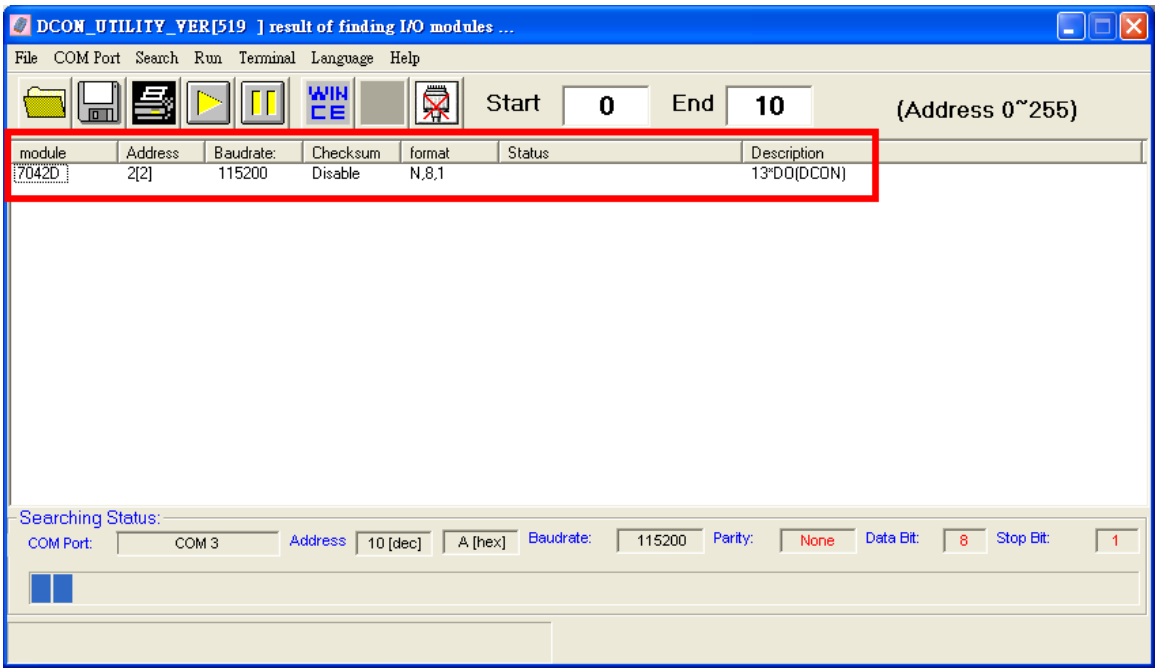


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c. Disconnect INIT* Pin from GND Pin or adjust the Dip switch to Normal side.

d. Power off then power on the module.

e. Search the module again.

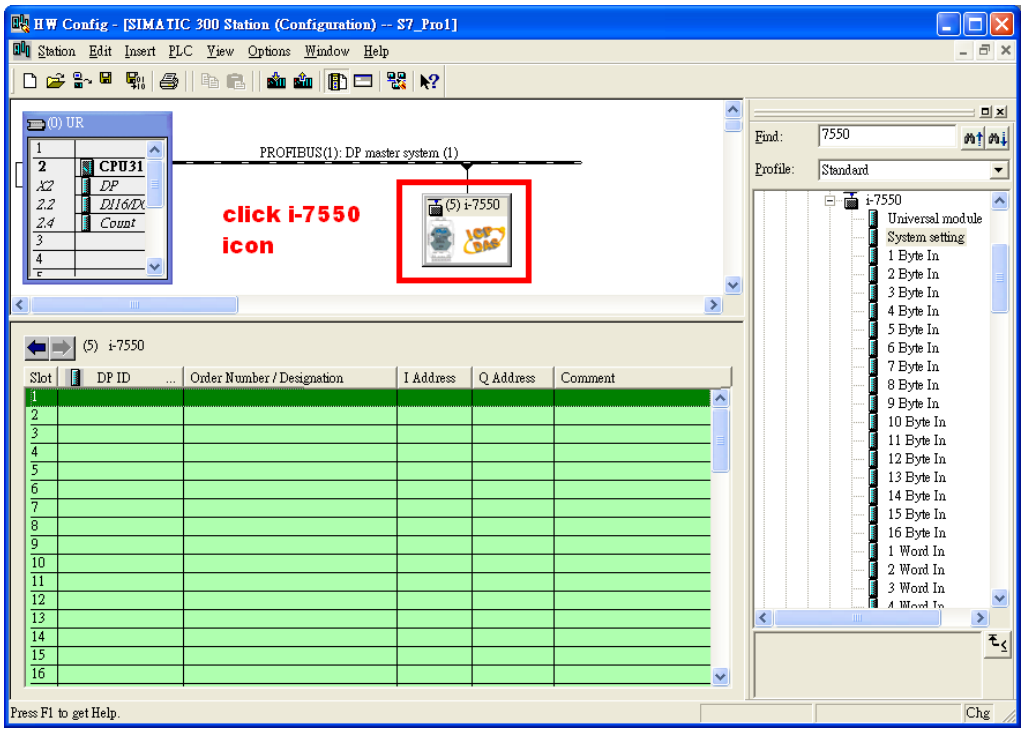


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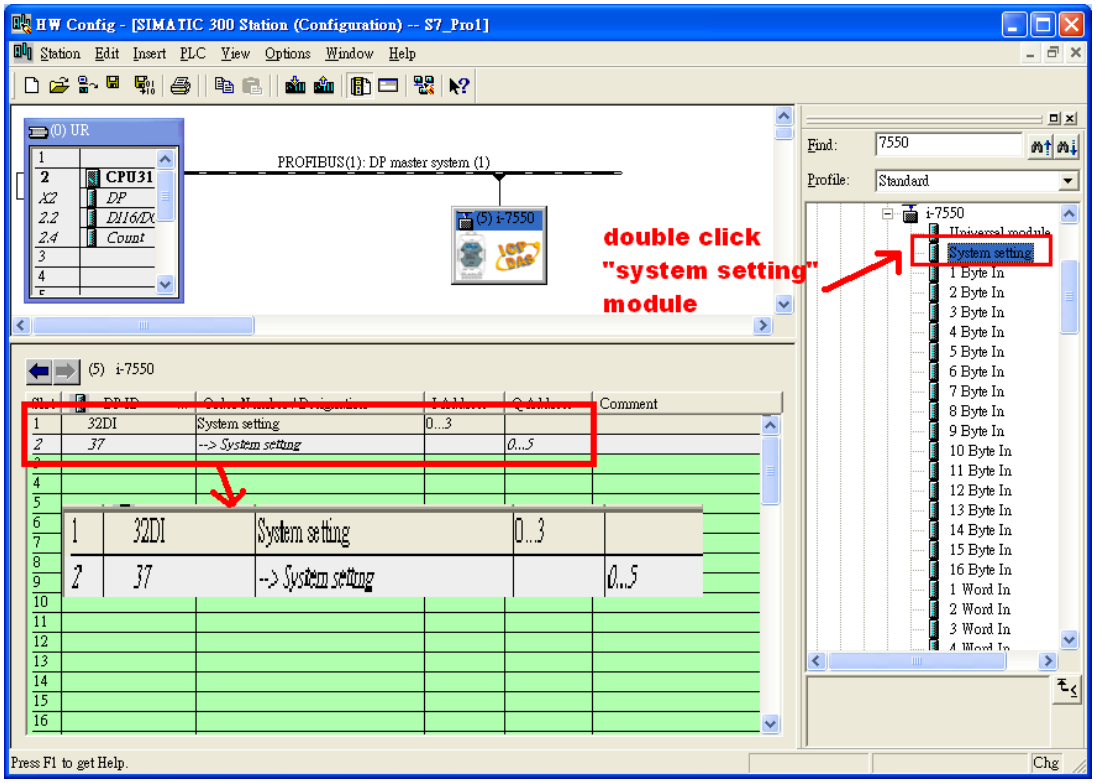
3.SIMATIC STEP7 Configuration:

Step 1: Setup the I-7550 module

a. Select I-7550 module

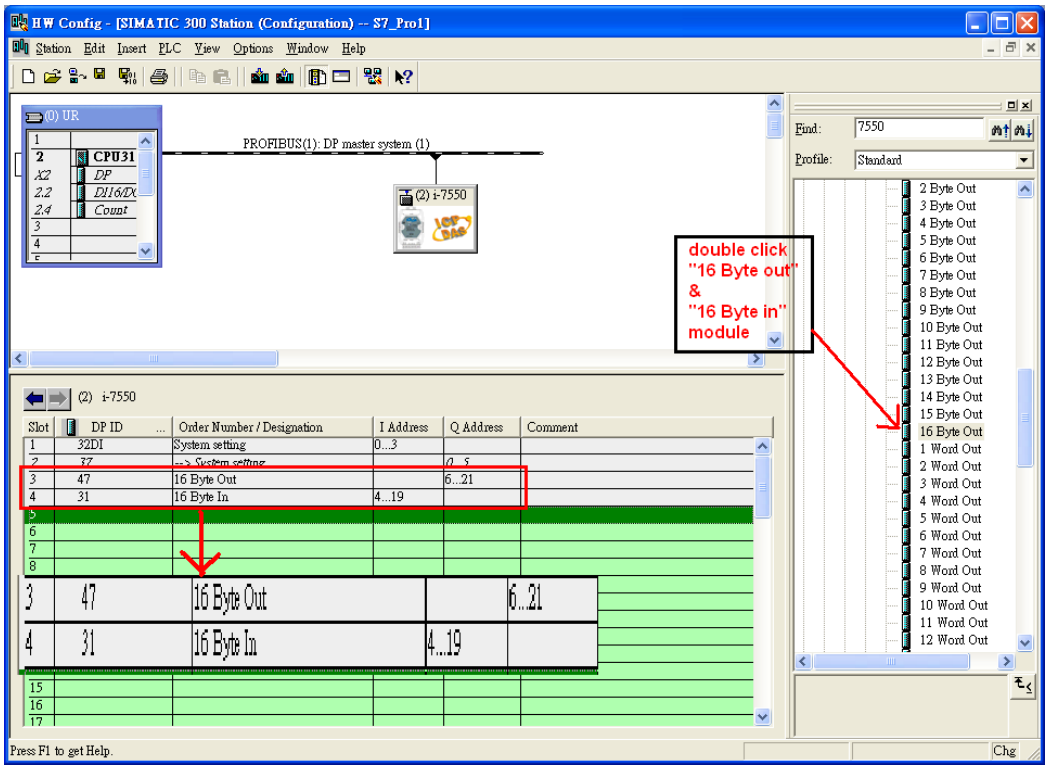


b. Add a “System module”



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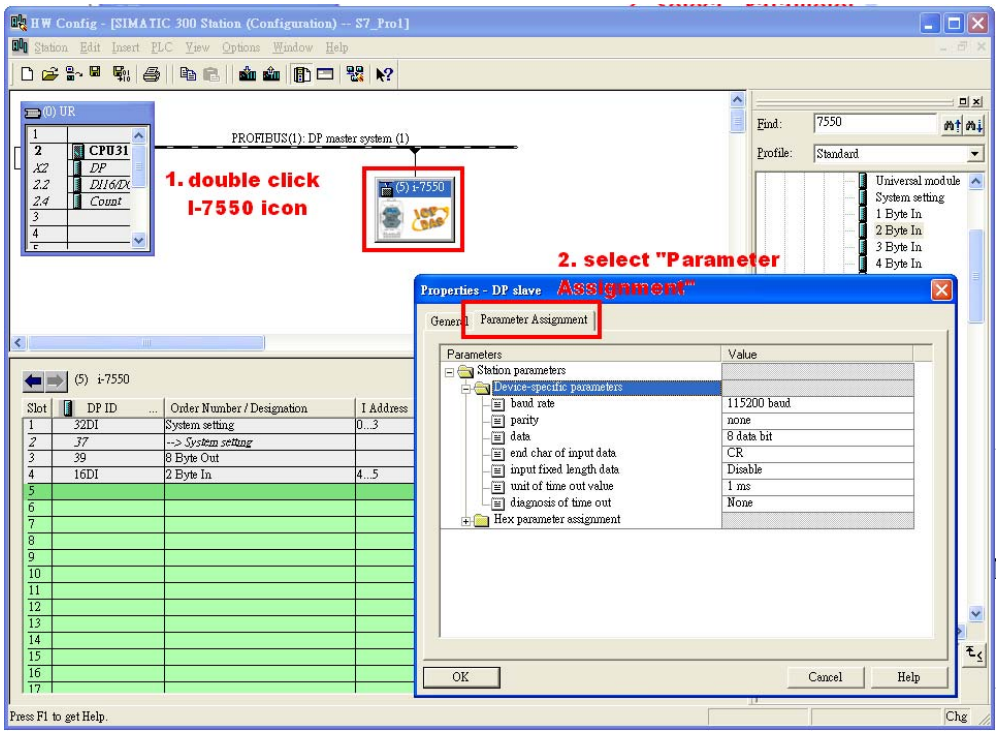
c. Add “16 Byte out” module and “16 Byte In” module



Step 2: Setup the parameters of the I-7550

a. Double click I-7550 icon

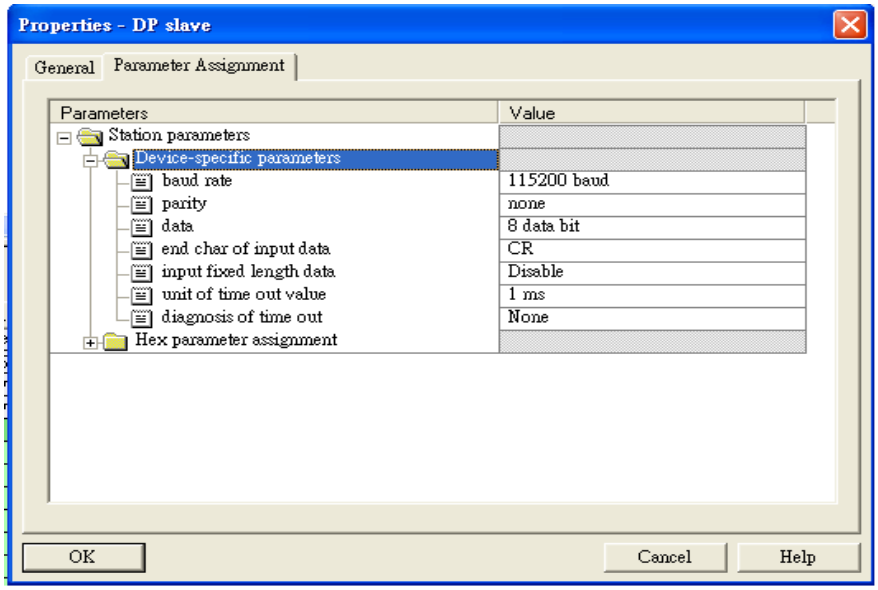
b. Select “Parameter Assignment”



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c. Set common parameters of the GW-7552

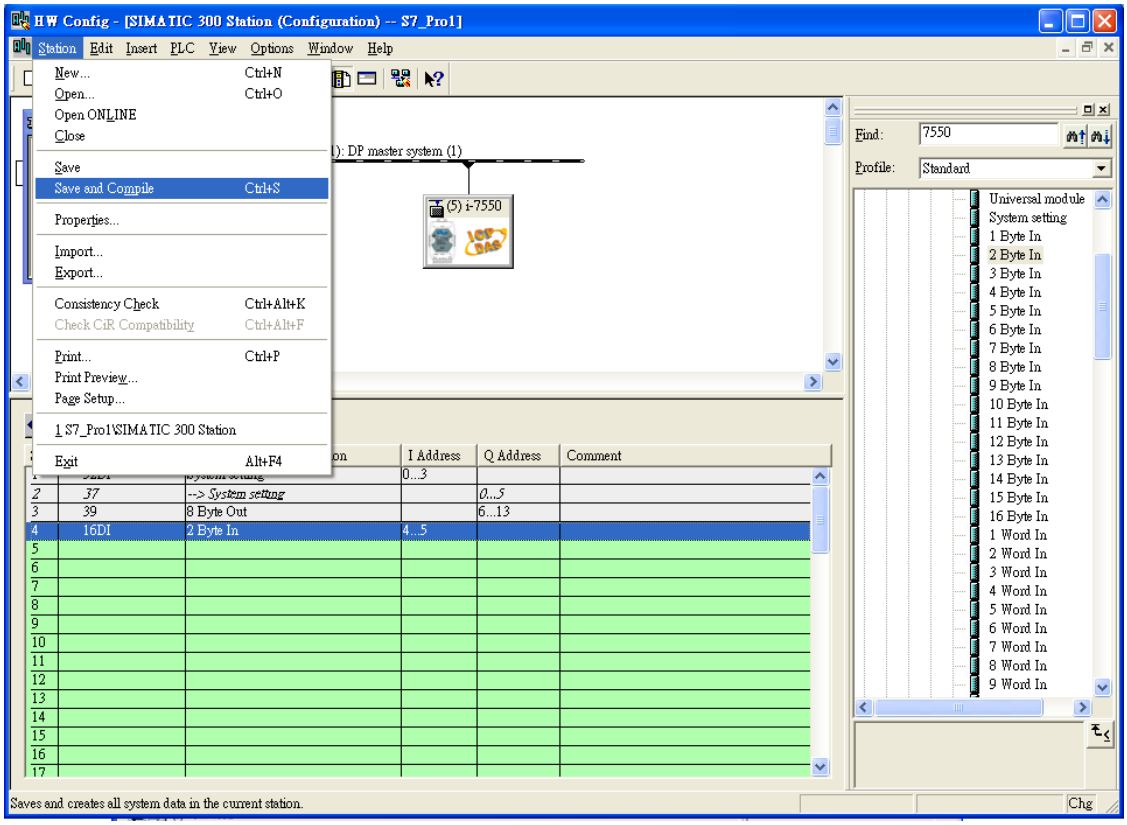
Baud rate	Parity	Data	end char of input data	Input fixed length data	unit of time out value	diagnosis of time out
115200	none	8	CR	Disable	1ms	None



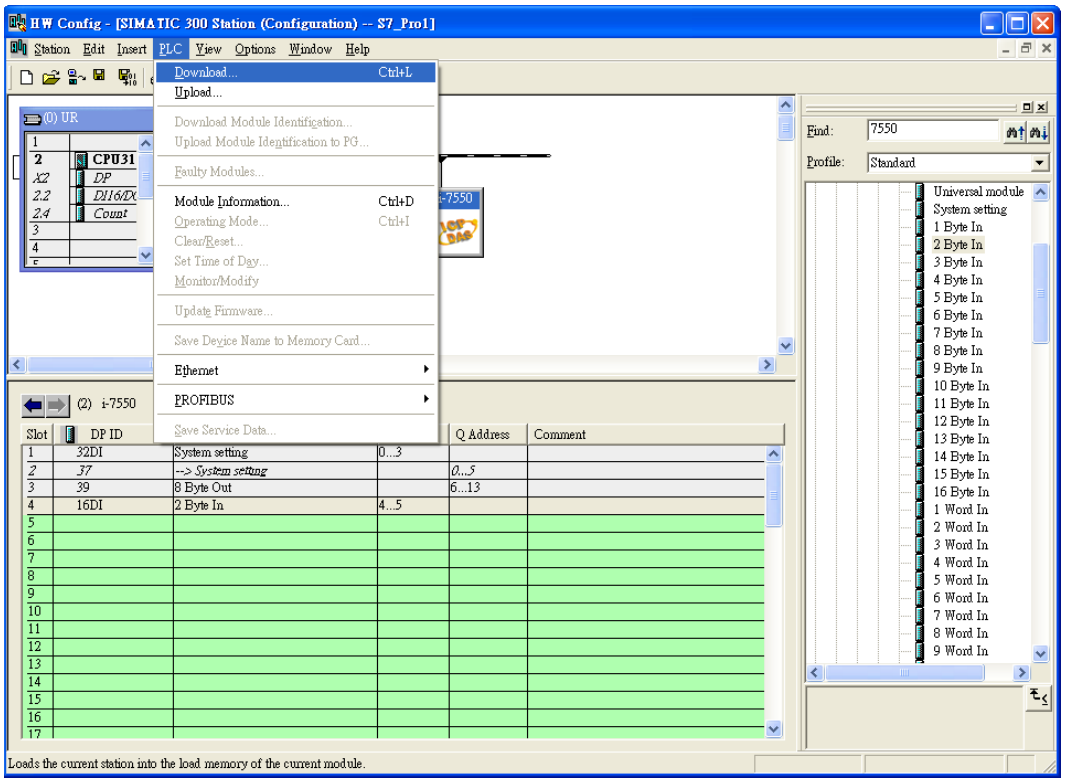
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Step 3: Download the HW settings into SIMATIC PLC

a. Save and Compile

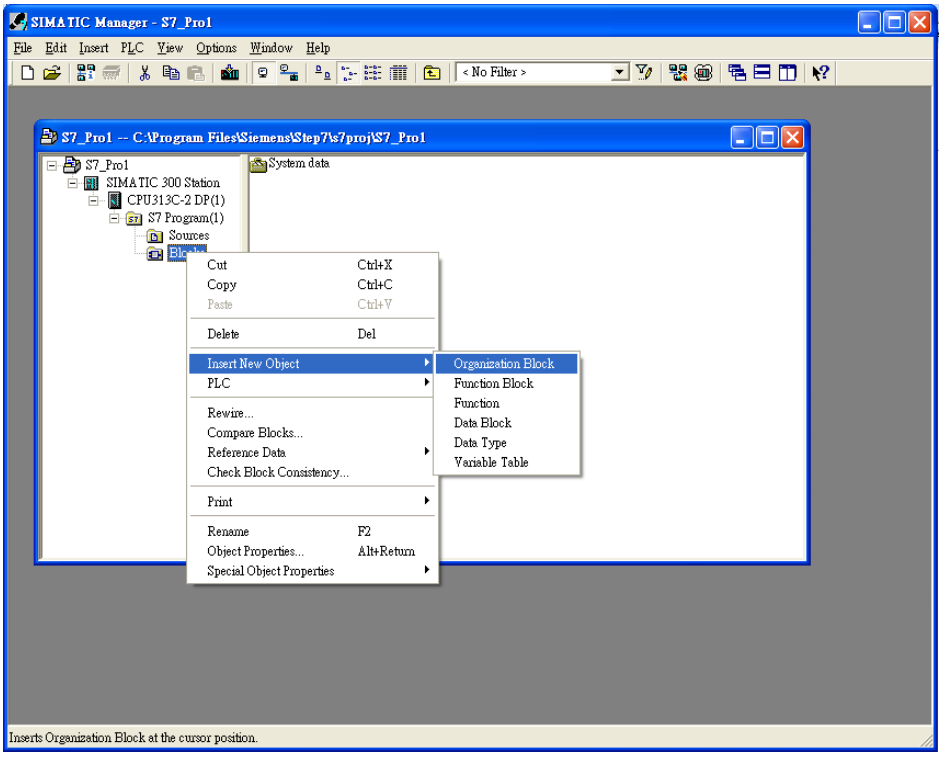


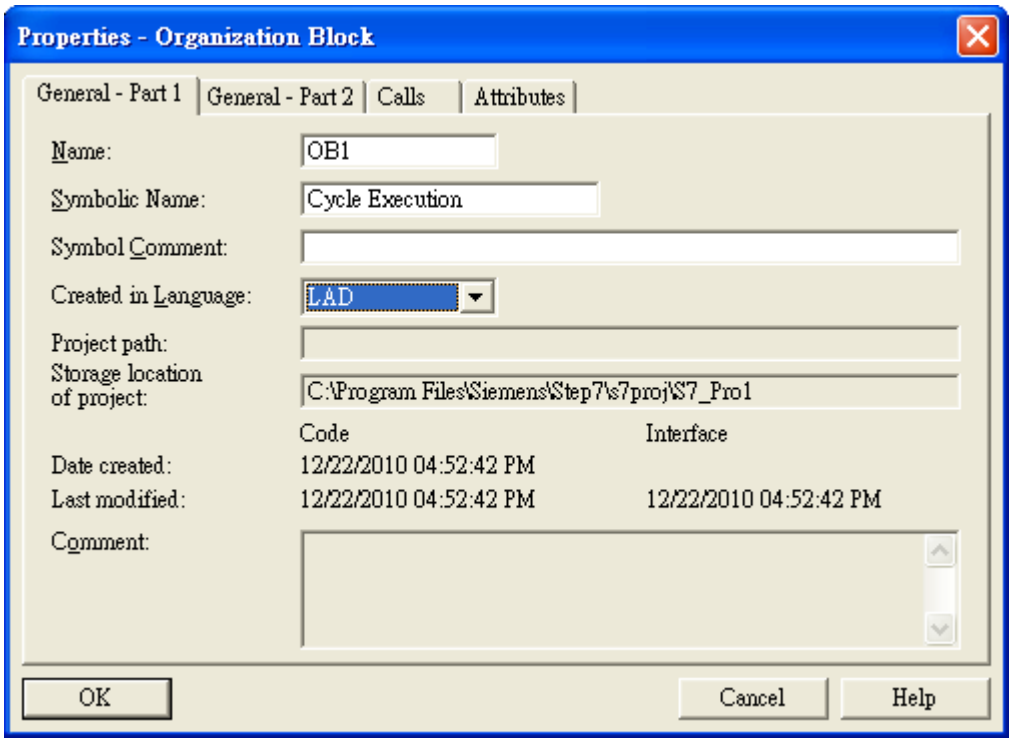
b. HW settings into SIMATIC PLC



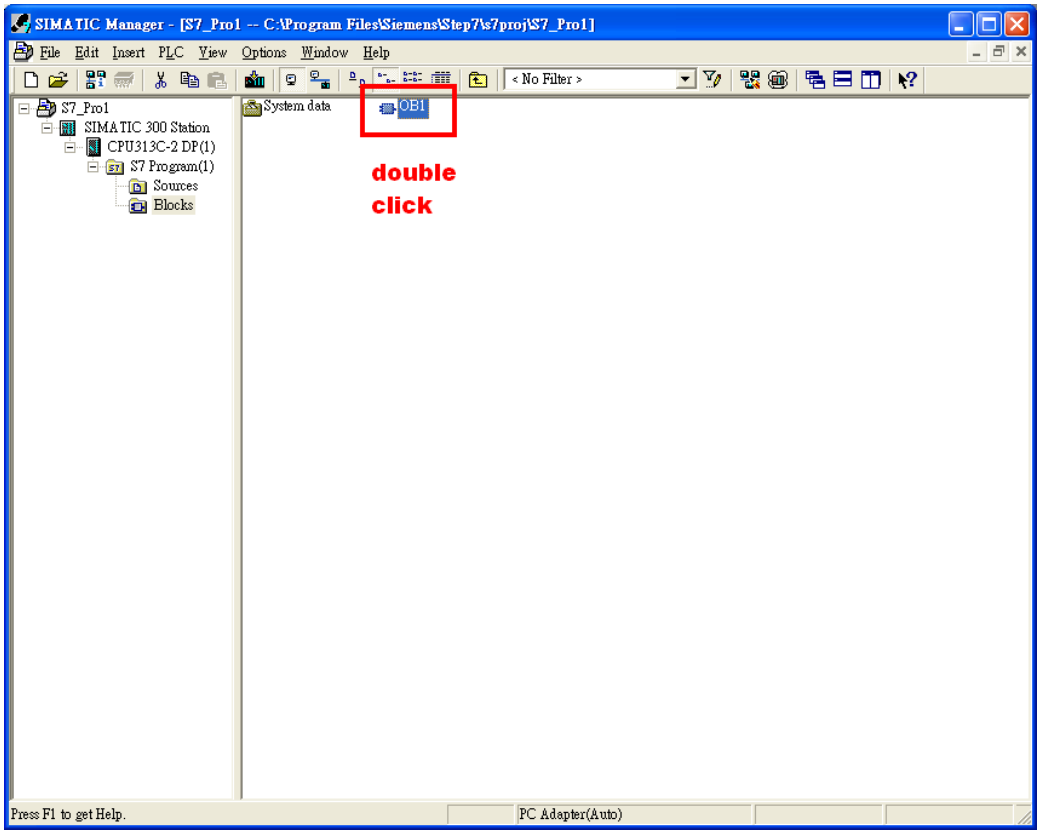
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Step 4: Insert a new Organization Block (OB1)



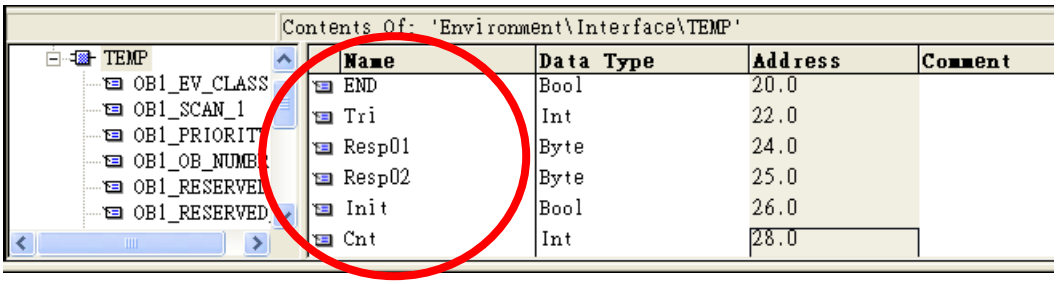


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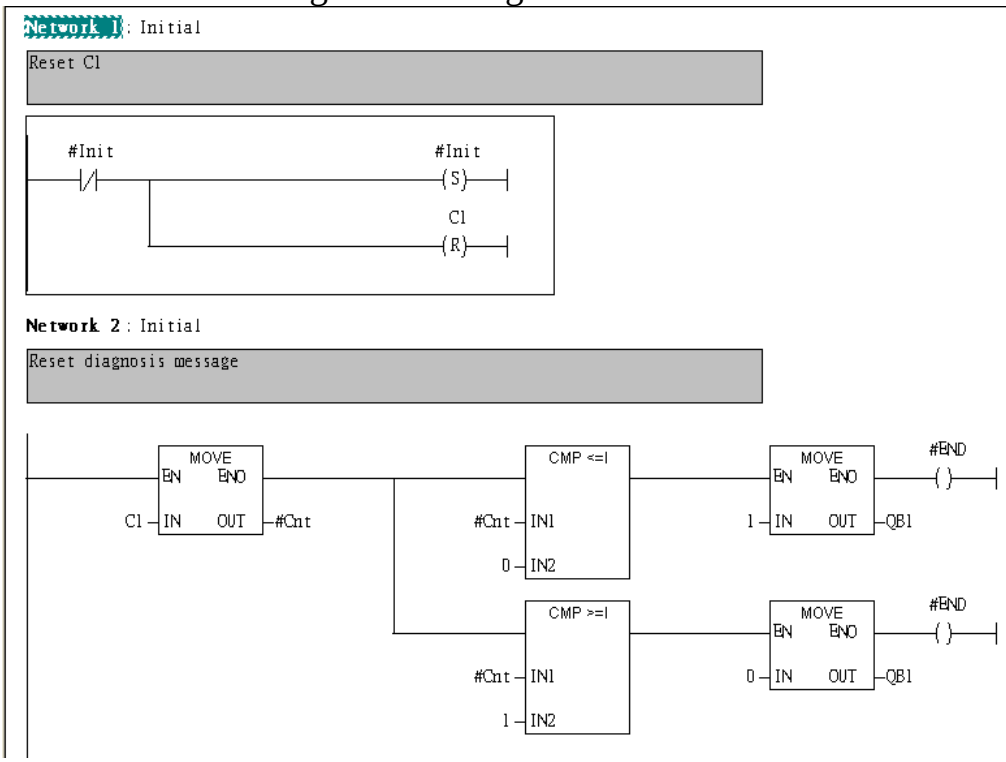
Step 5: Edit OB1

Variables used in the example LD Program:

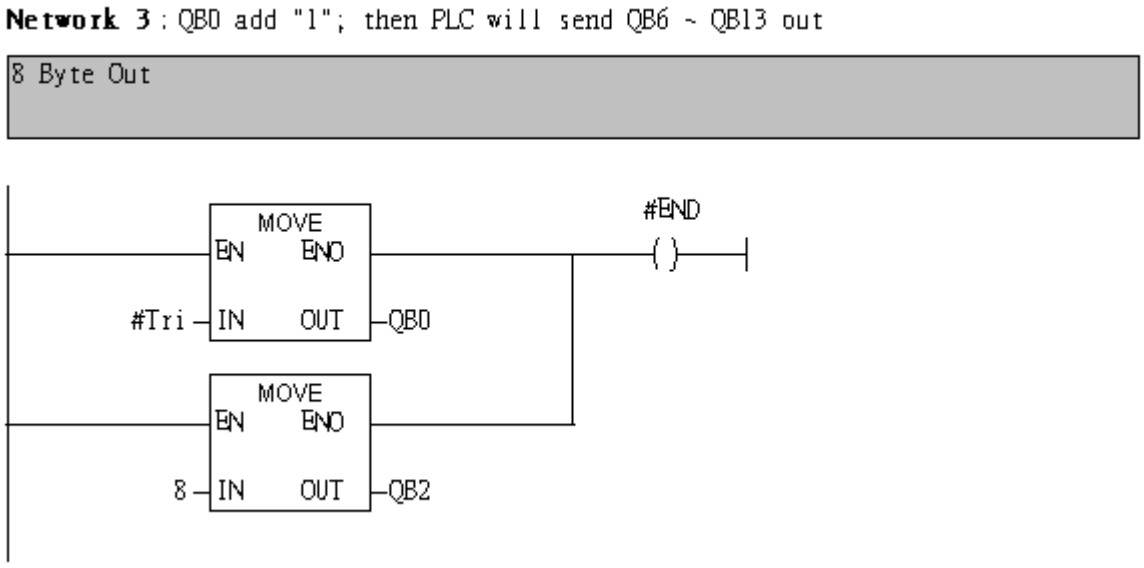


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Network1: Reset Counter(C1)
Network2: Reset diagnosis message



Network3:Using #Tri to control QB0, and QB2 is ouput data length

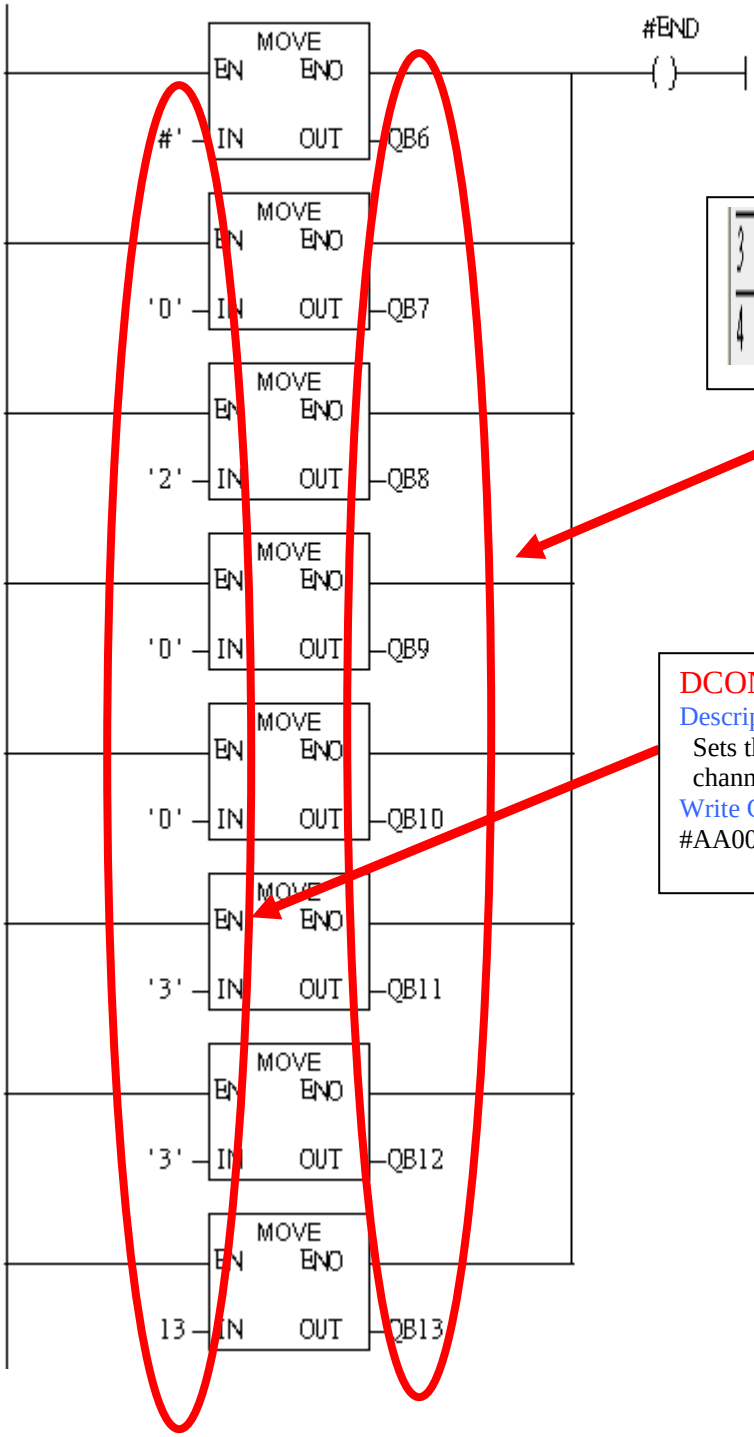


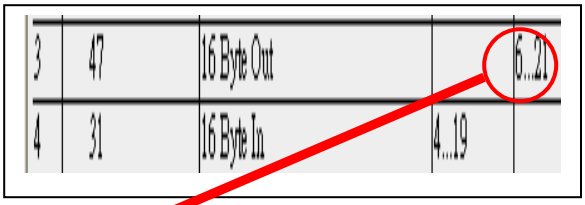
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Network4: Write command

Network 4 : Write Command

```
example: send #020033 CR
set DO0 & DO1 & DO4 & DO5 on in module 02
```





DCON Command in this example:

Description:

Sets the digital output value of the lower eight channels.

Write Command:

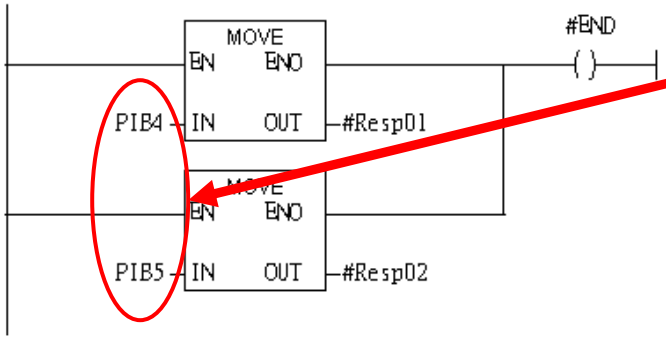
#AA00(data)(CR)

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Network5: Read command

Network 5 : Read Command

example: response > CR



3	47	16 Byte Out		6...21
4	31	16 Byte In	4...19	

DCON Command in this example:

Description:

Sets the digital output value of the lower eight channels.

Response Command:

Valid command: > (CR)

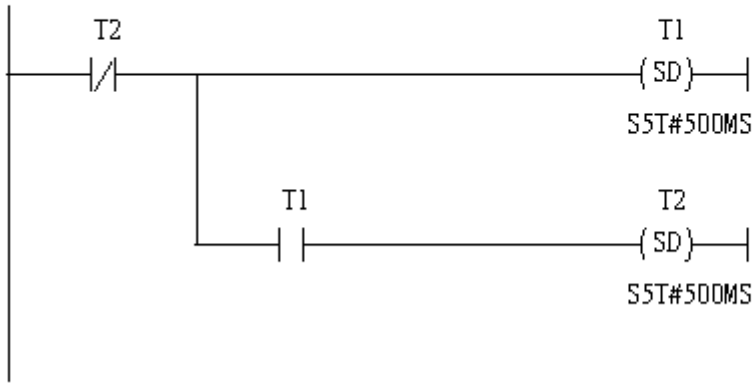
Invalid command: ? (CR)

Ignored command: ! (CR)

Network6: Using T2 trigger T1 If counter (C1) add 1 and Tri will add 1 every 1s.

Network 6 : Timer T1 & T2

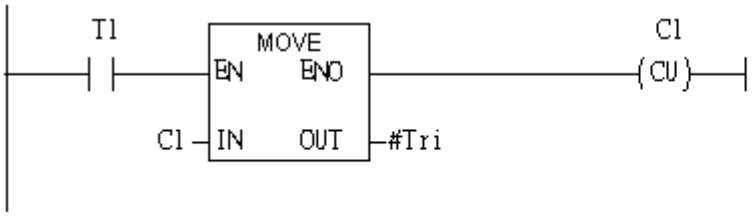
Using T2 Trigger T1



Network7: Counter C1

Network 7 : Counter C1

If Counter(C1) add "1"; then Tri will add "1"

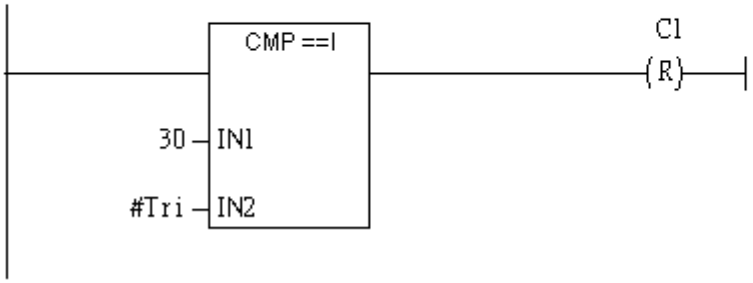


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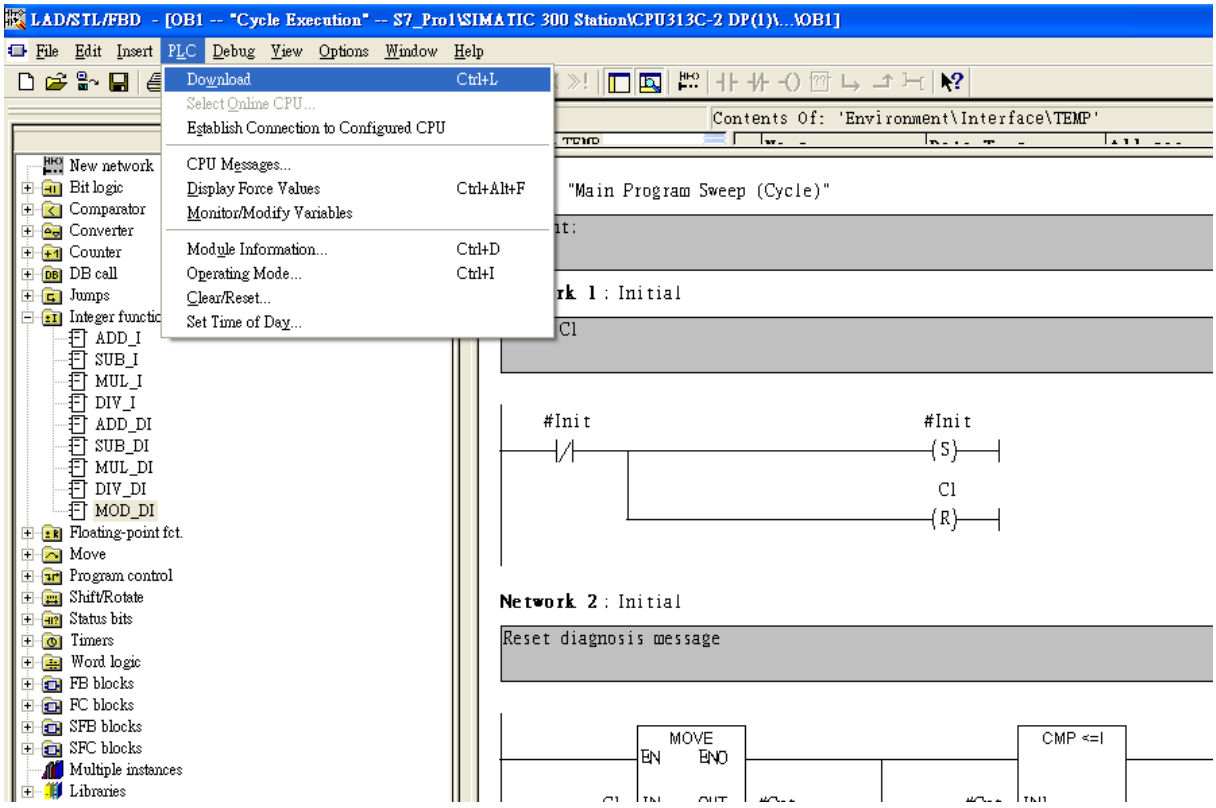
Network8: If Tri is equal to 256 then reset counter (C1).

Network 8 : Compare Tri & 256

```
If Tri = 256, C1 will reset
```



Step 6: Download the settings into SIMATIC PLC



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Step 7: Make sure the RUN LED of the I-7550 is ON.



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