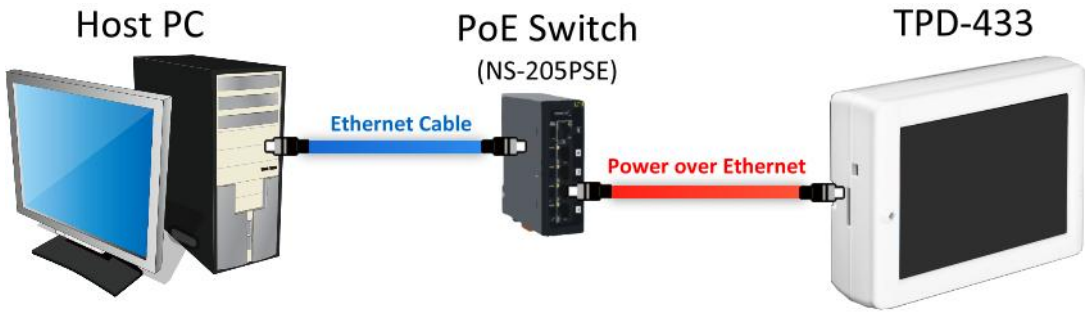
| 分類/Classification | ☐ tDS ☐ tGW ☐ PETL/tET/tPET ☐ DS/PDS/PPDS ☐ tM-752N<br>☐ I/O Card ☐ VXC Card ☐ VxComm ☑ Other (TouchPAD) | | | | |
|---|---|---|---|---|---|
| 作者/Author | Tammy | 日期/Date | 2015-07-29 | 編號/NO. | FAQ018 |

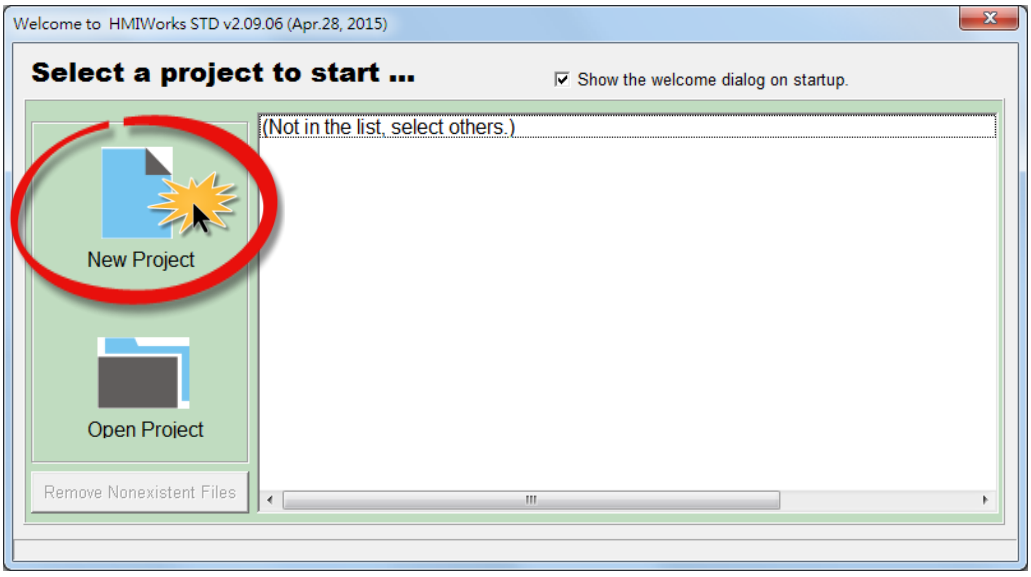
# Q: How to use TouchPAD as Modbus TCP Slave?

**A: Follow the procedure described below:**

**Step 1:** Connect both the TouchPAD (e.g., TPD-433) and the Host PC to the same sub network or use a Power over Ethernet Switch (e.g., an NS-205PSE) and supply power to the TouchPAD via the PoE Switch.




**Step 2:** Open the HMIWorks software, click the **"New Project"** icon to create a new project.

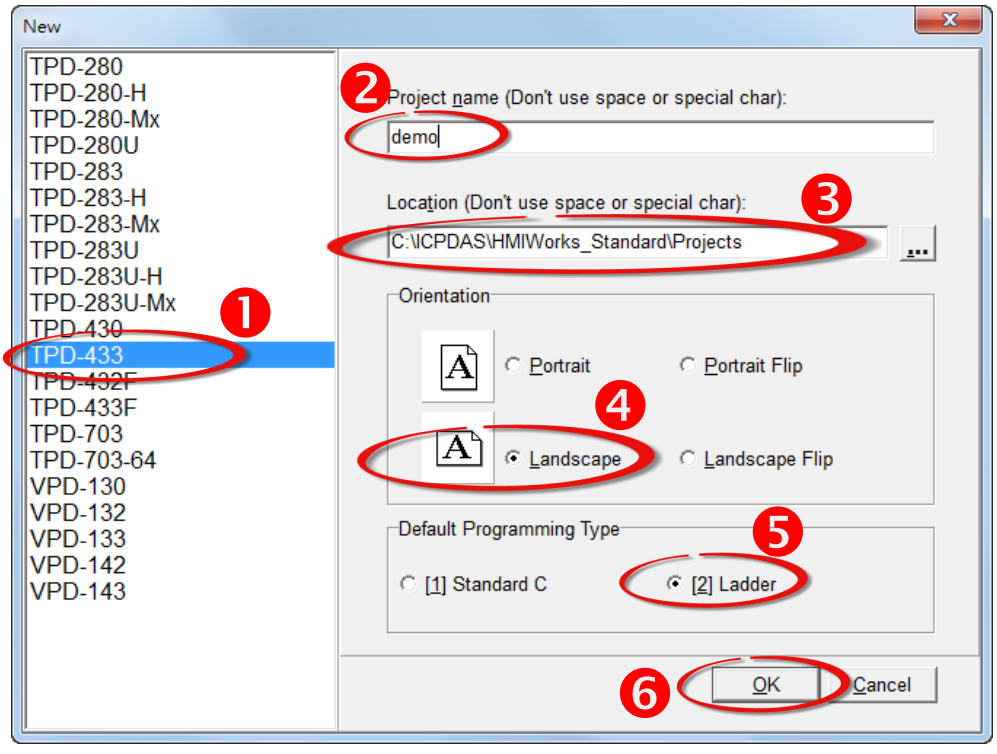



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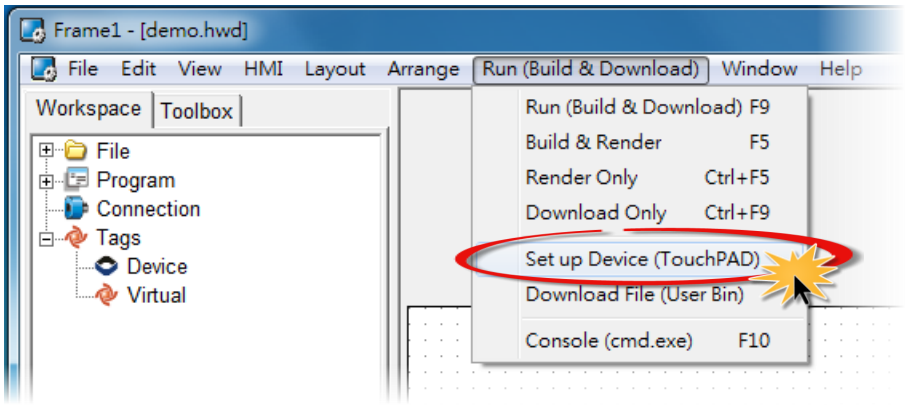

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**Step 3:** In the "New" dialog box, configure the parameters for the new project as follows:

1. Click the name of the TouchPAD model to select it, TPD-433 in this case.
2. Enter a name for the project.
3. Select the location where the project should be saved.
4. Select the orientation for the display.
5. Select the Default Programming Type.
6. Click the **"OK"** button to save the configuration and close the dialog box.



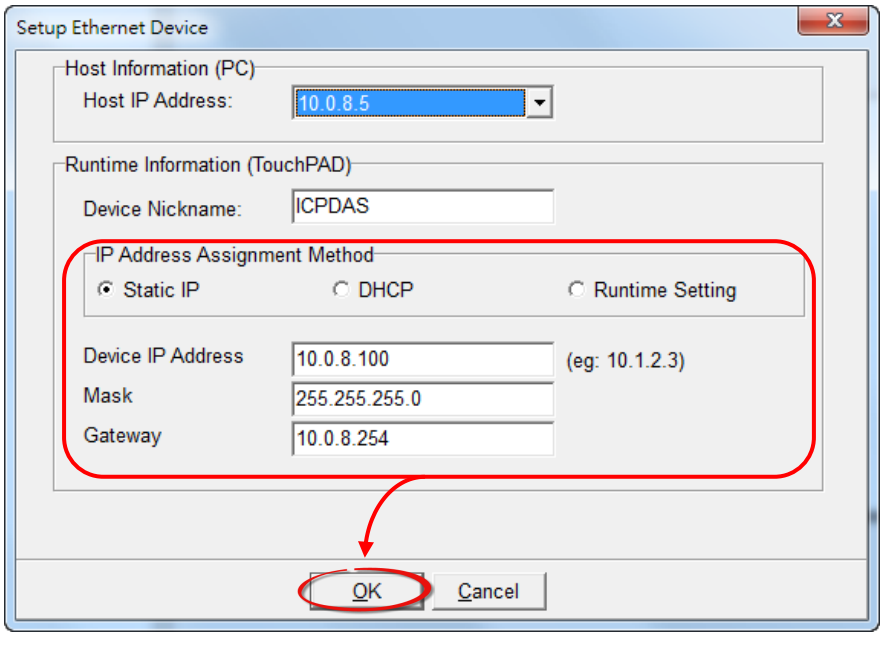

**Step 4:** Click the **"Set up Device (TouchPAD)"** item from the **"Run (Build & Download)"** menu to configure the correct network settings for the TouchPAD.



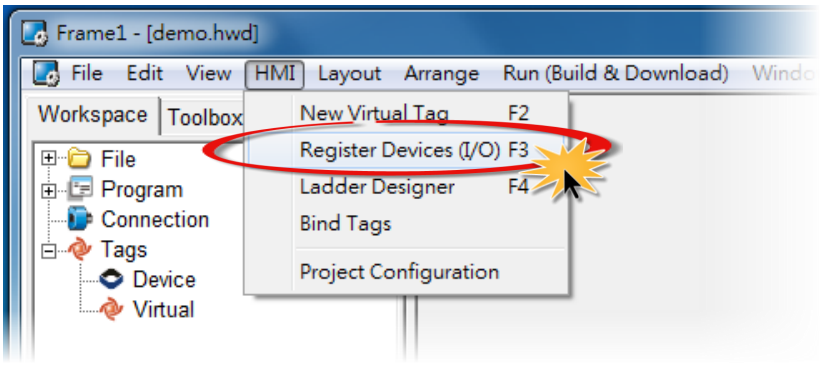

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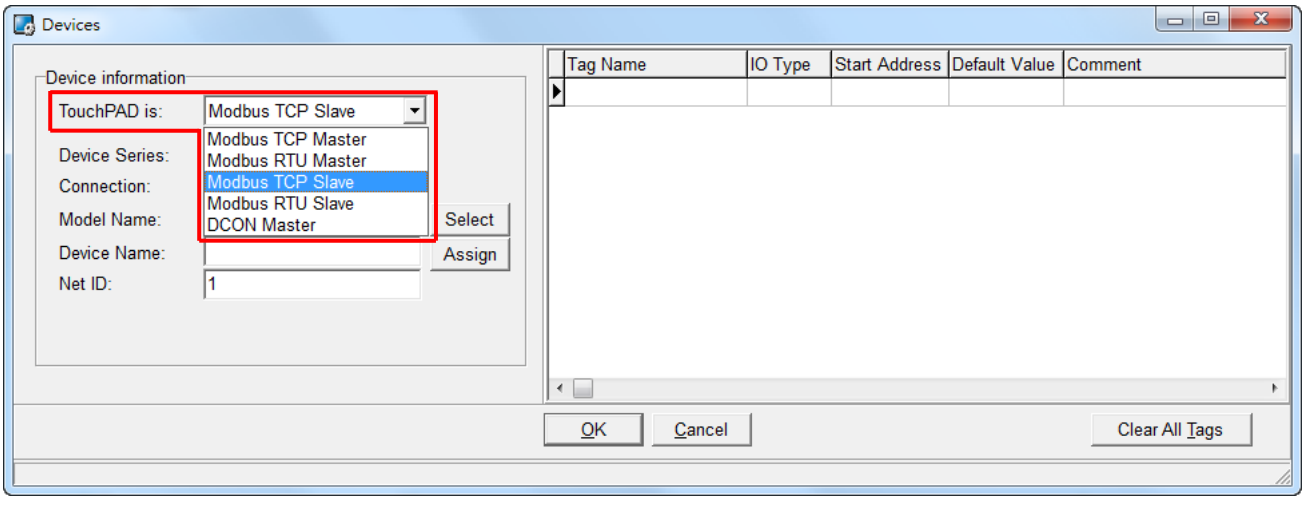
**Step 5:** In the "Setup Ethernet Device" dialog box, contact your Network Administrator to obtain a correct network configuration (such as IP/Mask/Gateway). Click the **"Static IP"** option and enter the **network settings** then click the **"OK"** button.




**Step 6:** Click the **"Register Devices (I/O)"** option from the **"HMI"** menu to open the **"Devices"** dialog box, or press **F3**.




**Step 7:** In the **"Devices"** dialog box, select **"Modbus TCP Slave"** from the "TouchPAD is" drop down menu.

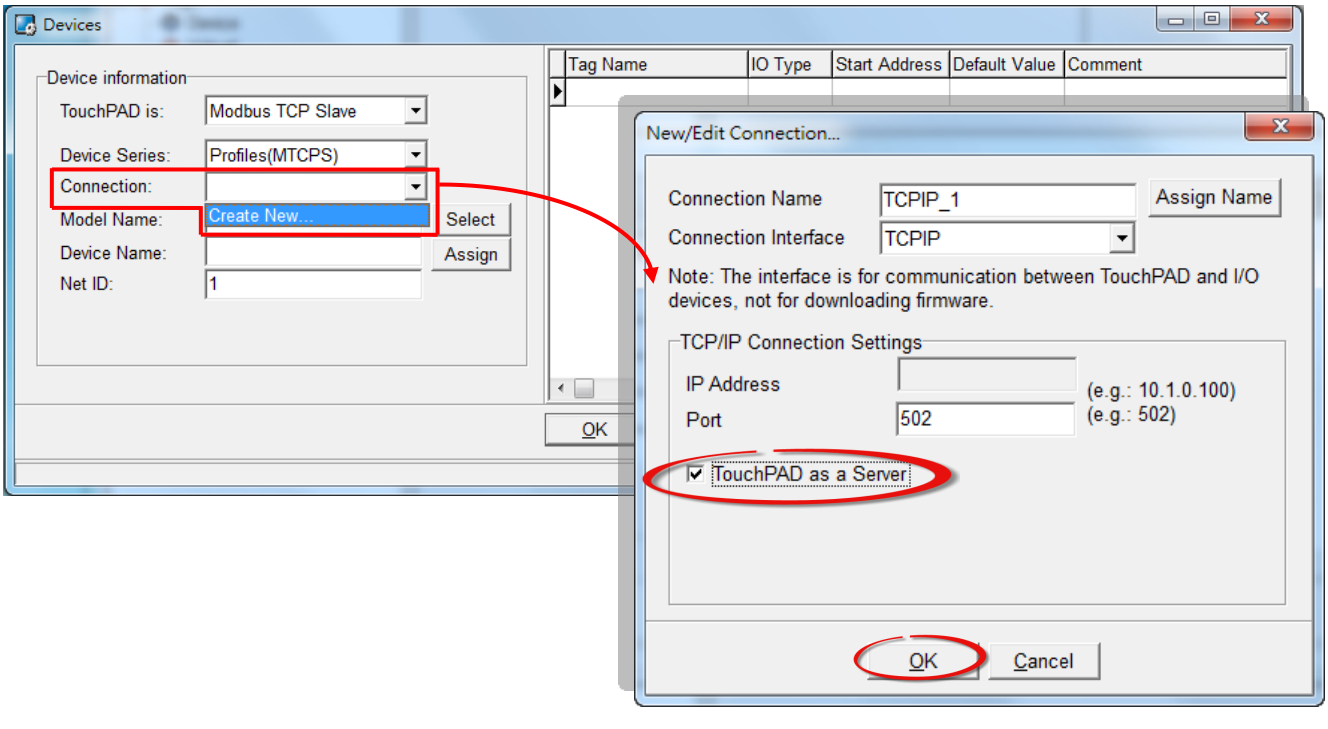



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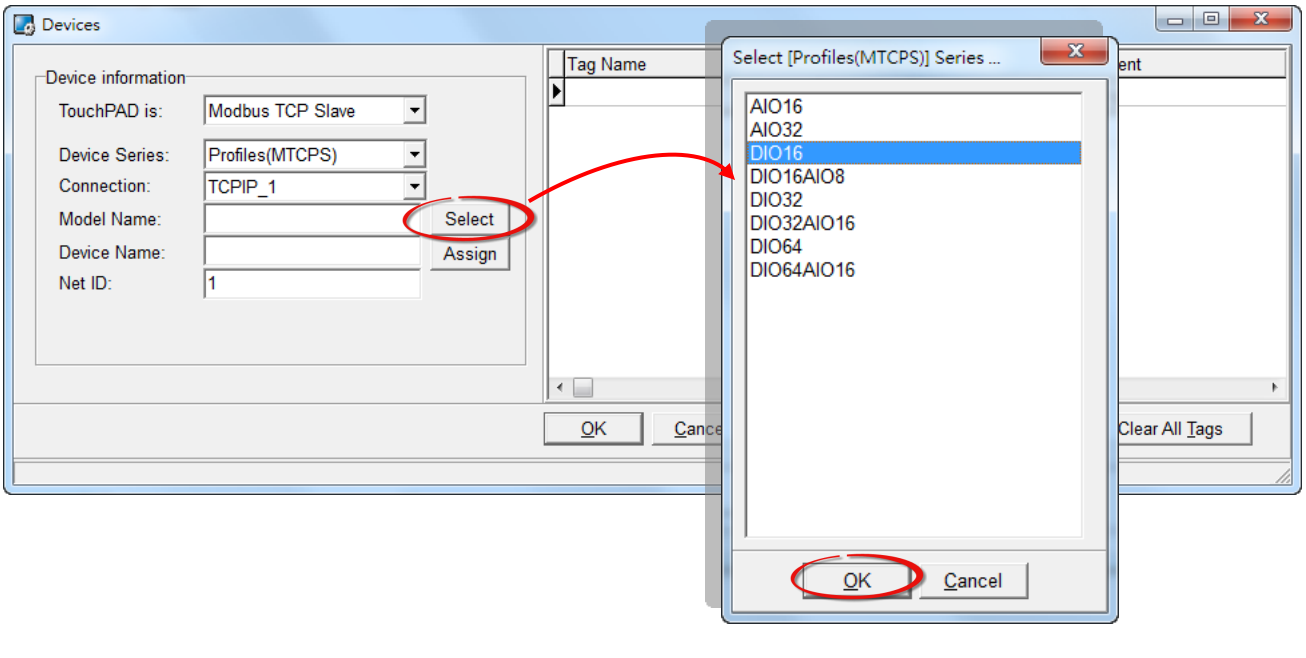
**Step 8:** Select **"Create New…"** from the "Connection" drop down menu to open the "New/Edit Connection…"dialog box.

**Step 9:** Check the **"TouchPAD as a Server"** item and click the **"OK"** button.




**Step 10:** In the **"Devices"** dialog box, click the **"Select"** button to open the "Select [Profiles(MTCPS)] Series…" dialog box.

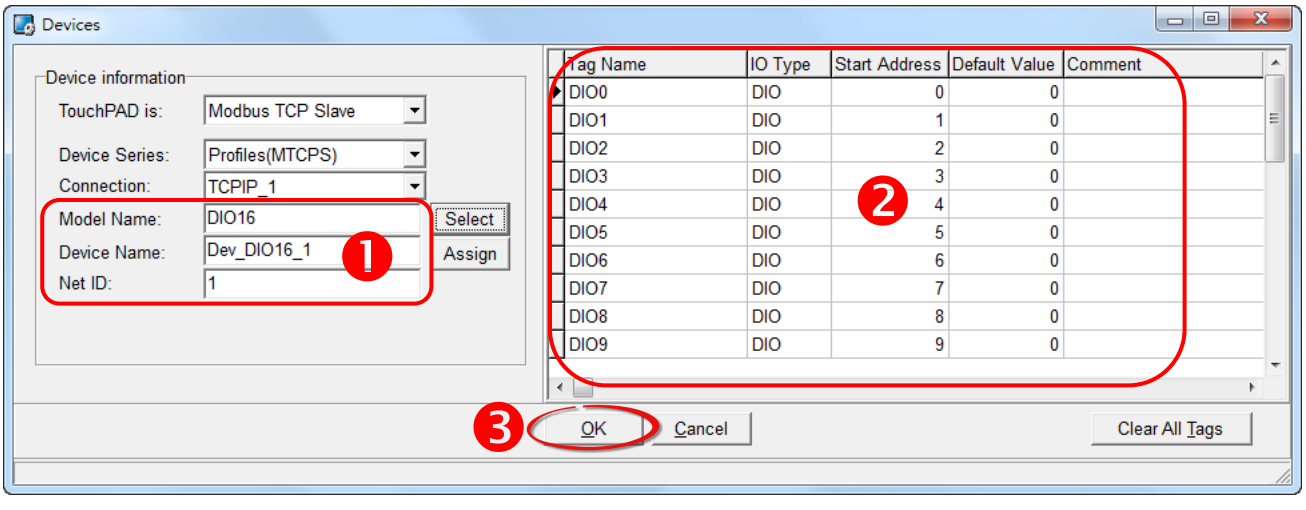
**Step 11:** Select the I/O channel number depends on the requirements for you and click the **"OK"** button.



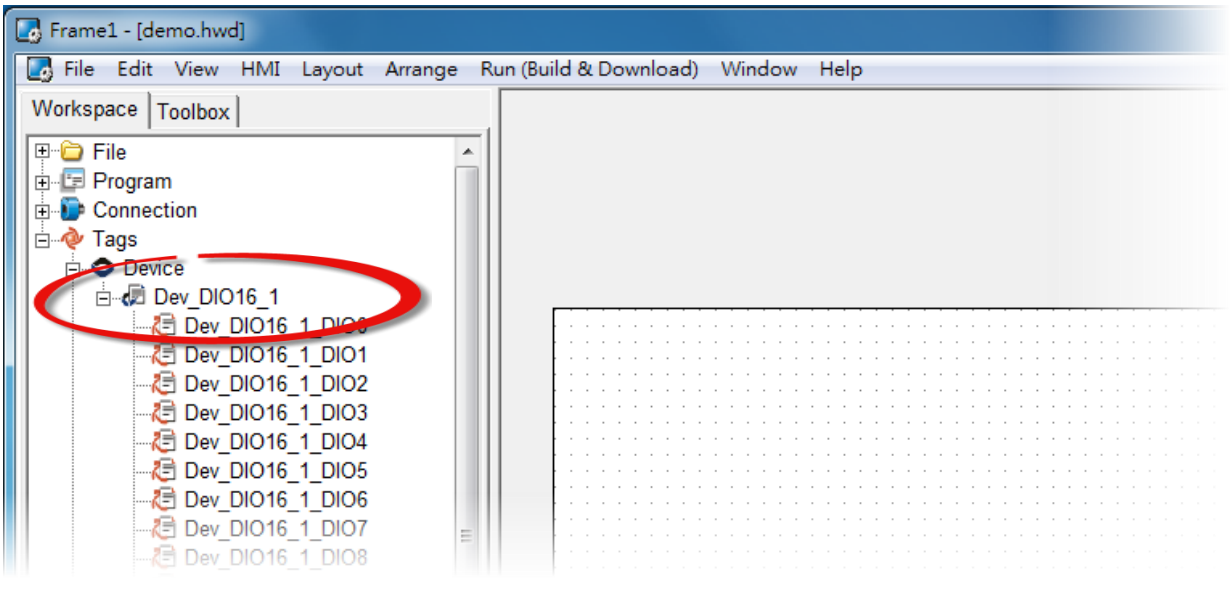

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**Step 12:** Verify that the **Device information is correct** (e.g., the Model Name, Device Name, Net ID, Tag Name, IO Type, Start Address and Default Value, etc.) and then click the **"OK"** button to save the configuration and close the "Devices" dialog box.




**Step 13:** The creation of the **"Dev_DIO16_1"** device is now complete.

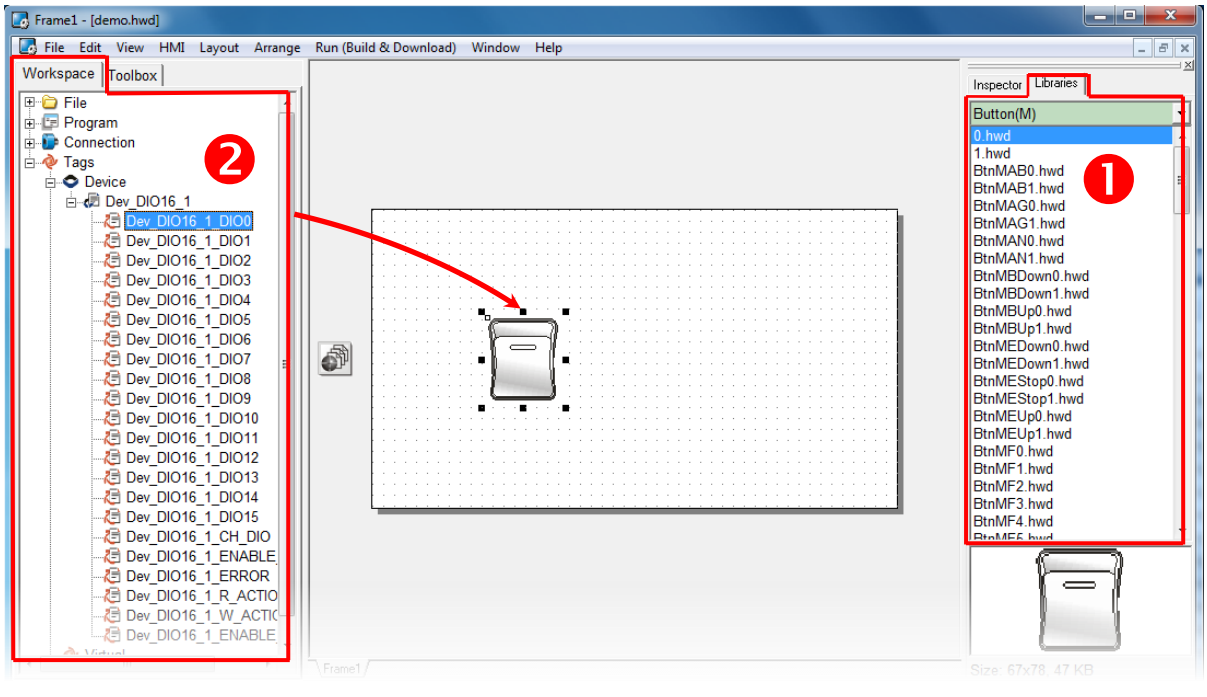



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**Step 14:** Use the following procedure to create a DO sample program:

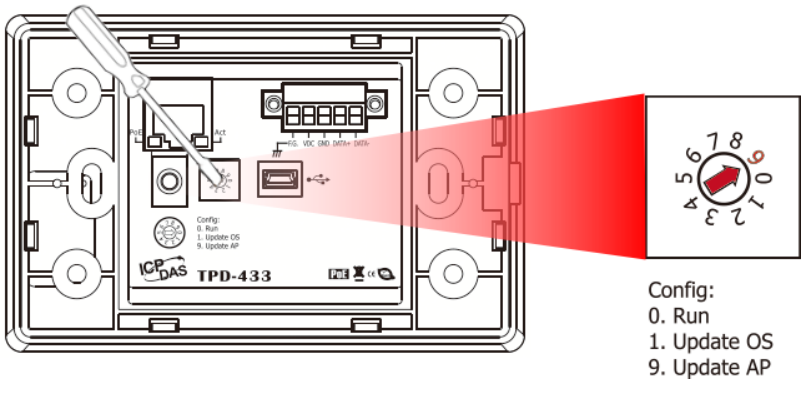
1. Select a “Button” object from the “Libraries” pane to represent the DO0 tag.
2. Drag the **"Dev_DIO16_DIO0"** tag (DO channel 0) from the "Workspace" pane to the desired position on the design frame.




The creation of the DIO sample program is now complete.

**Step 15:** Once the sample program is complete, it can be uploaded to the TPD-433 module via USB. The detailed configuration and wiring information is as follows:

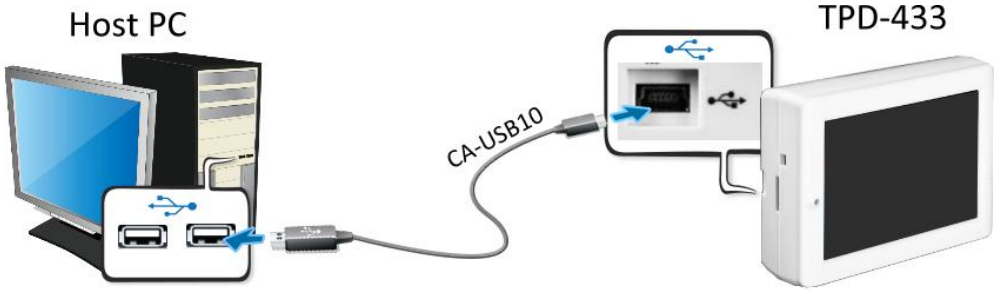
1. **Power off the TPD-433** module and use a flat-head screwdriver to set the **Rotary Switch** on the TPD-433 module to **“Update AP” mode (position 9)**. Note that the default configuration is **“Run” mode (position 0)**.

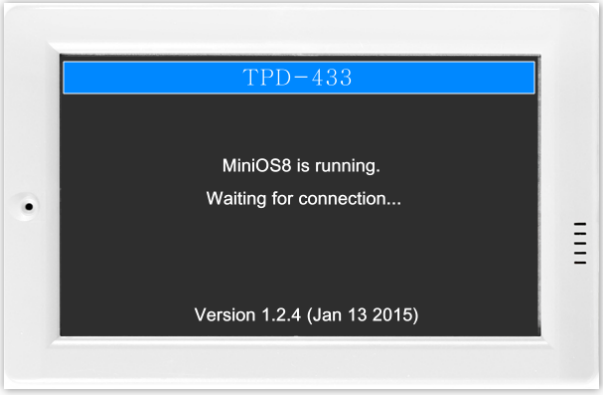



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2. Connect the **TPD-433** module to the **Host PC** using a **CA-USB10** cable, and then **Power-on and reboot the TPD-433** module.

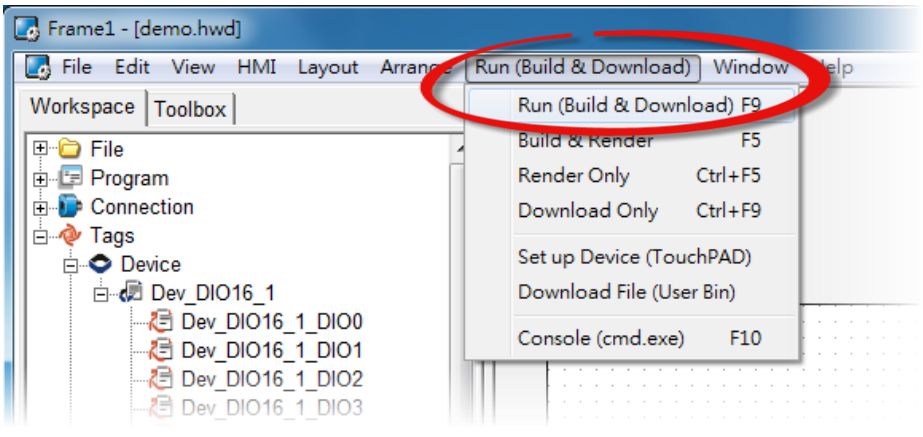



3. The message: **"MiniOS8 is running. Waiting for connection…"** will be displayed on the TPD-433 module.

**Step 16:** The sample program can now be uploaded to the TPD-433 module. Follow the procedure described below:

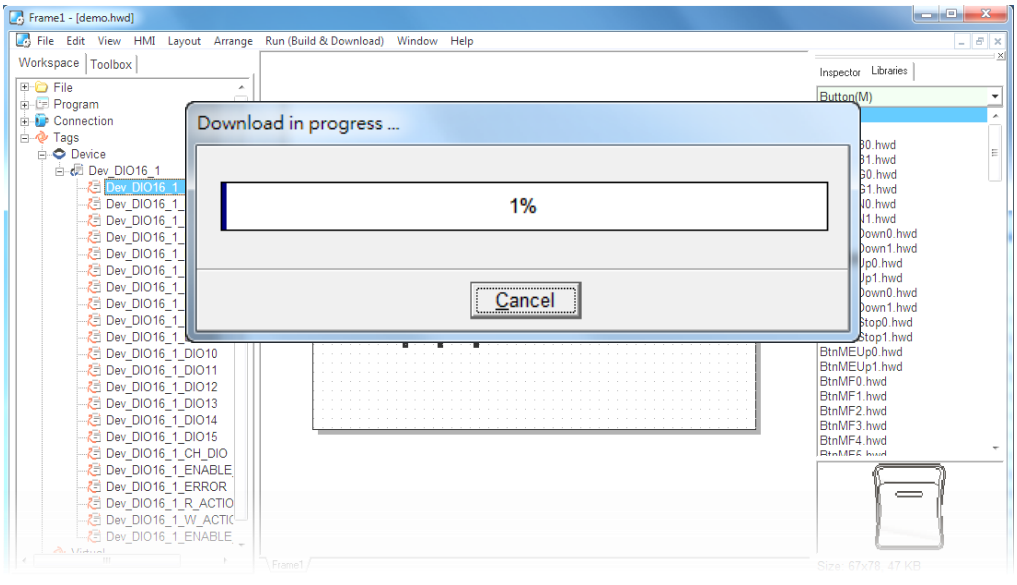
1. In the HMIWorks application, click the **"Run (Build & Download) F9"** item from the **"Run (Build & Download)"** menu, or press **F9**.



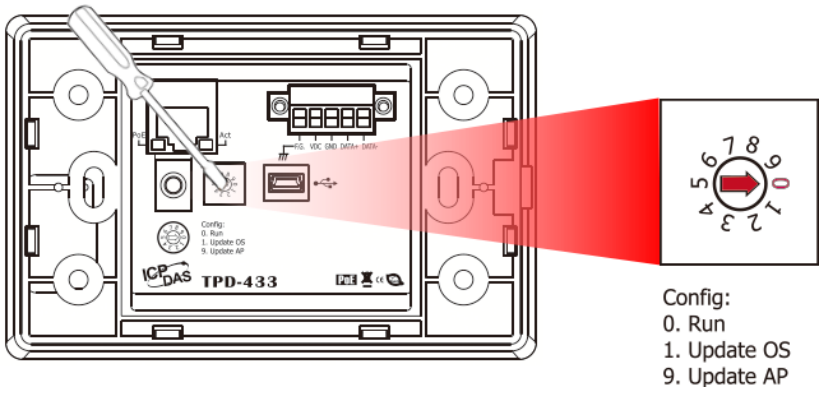

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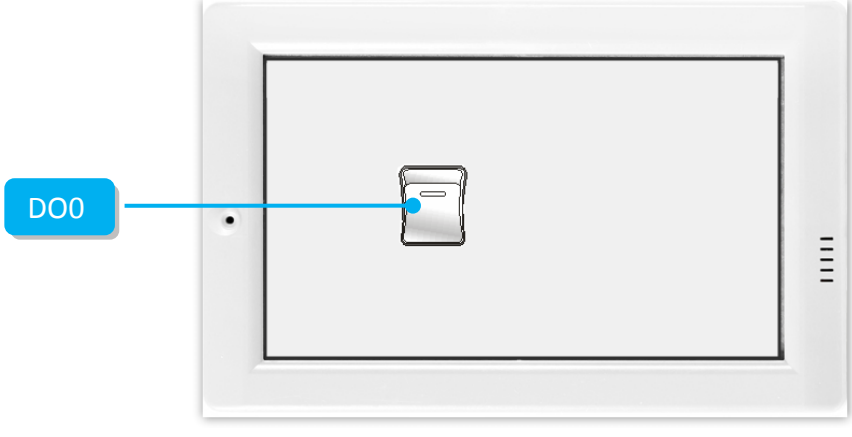
2. The **“Download in progress …”** dialog will be displayed showing the progress of the update.




3. Once the upload is complete (i.e., when the progress indicator reaches 100%), power off the TPD-433 module and set the **Rotary Switch to “Run” mode (position 0)**.




4. **Power-on and reboot** the TPD-433 module so that the module is operating in **“Run” mode**. The TPD-433 module will then execute the DIO sample program.



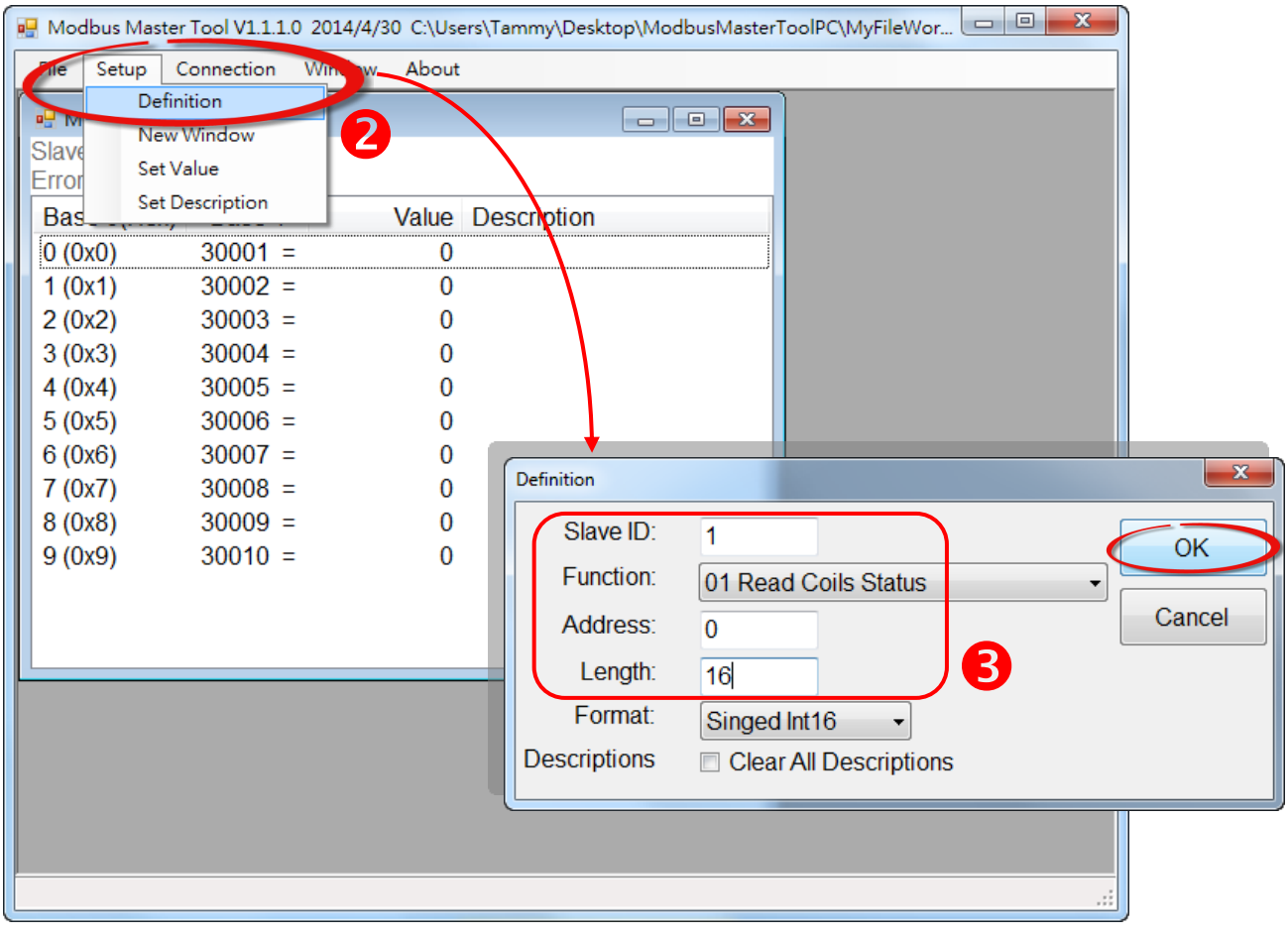

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**Step 17:** Use the Modbus Master program (e.g., ModbusMasterToolPC.exe) to verify the results of the DO functions test in the following manner.

1. The **ModbusMasterToolPC.exe** can be downloaded from the ICP DAS web site as following web: http://ftp.icpdas.com/pub/cd/8000cd/napdos/modbus/modbus_master_tool/

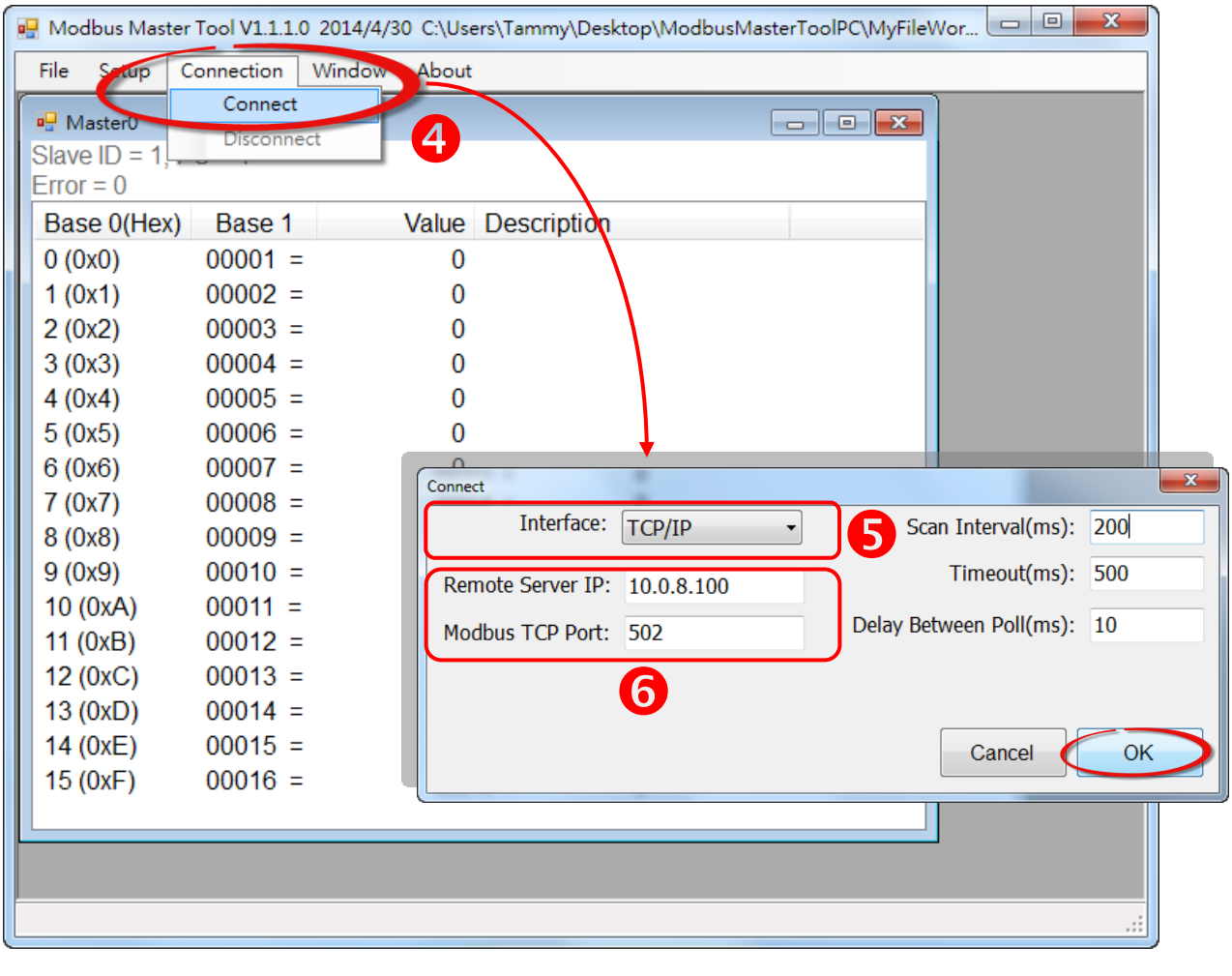
2. Launch the "ModbusMasterToolPC" program, click the **"Definition"** item from the **"Setup"** menu to open the "Definition" dialog box.
3. In the "Definition" dialog box, set the **"Slave ID"**, **"Function"**, **"Address"** and **"Length"** items depends on the TouchPAD (e.g., TPD-433), and click the **"OK"** button.




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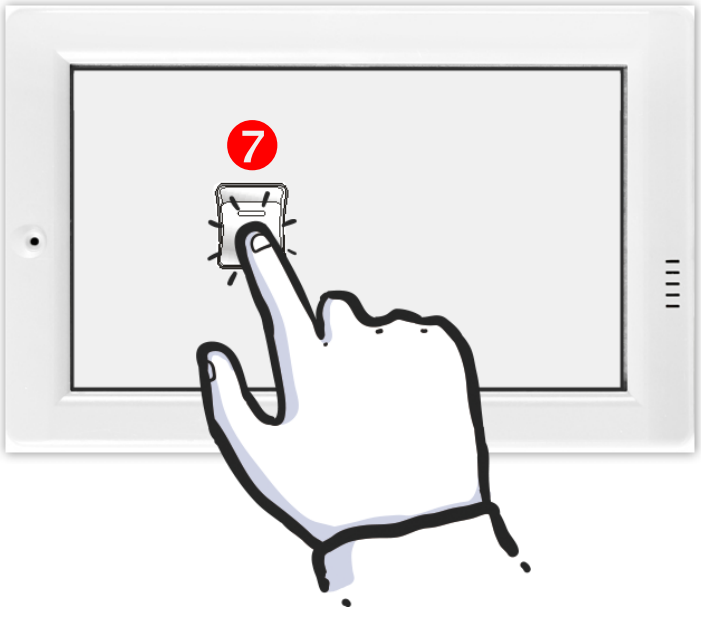
4. Click the **“Connect”** item from the **“Connection”** menu to open the “Connect” dialog box.
5. In the “Connect” dialog box, select **“TCP/IP”** from the “Interface” drop down menu.
6. Enter the **“IP Address” and “Port” of the TouchPAD** in the “Remote Server IP” and “Modbus TCP Port” fields, and click the **“OK”** button.



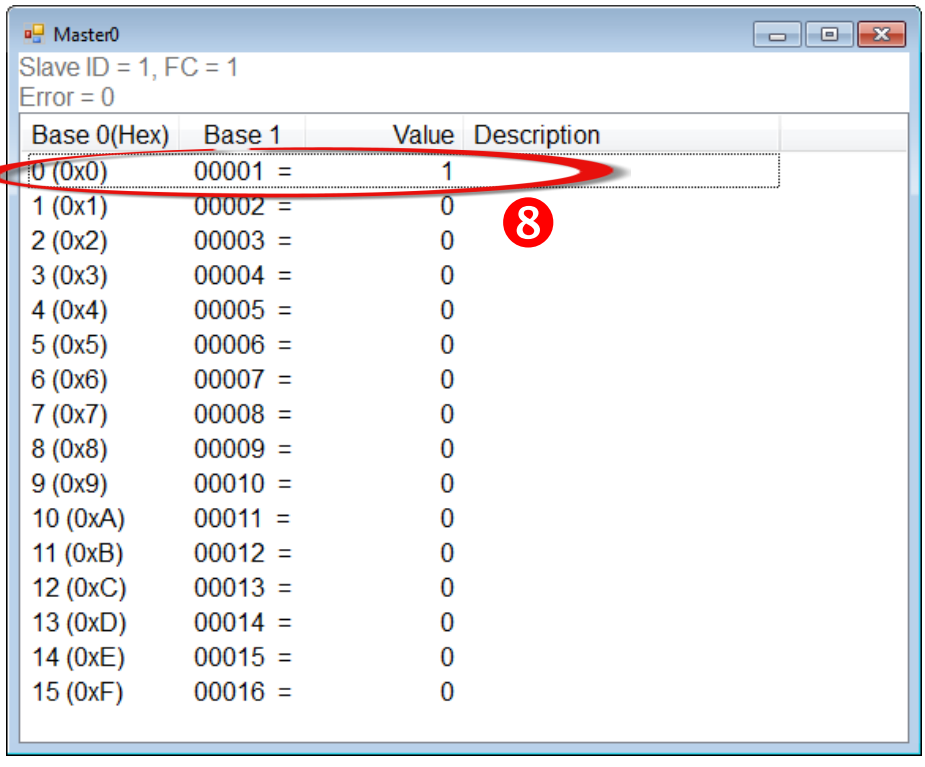

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7. Tap the **DO0** icon on the TPD-433 module.




8. In the “ModbusMasterToolPC” program, check that the **“00001” item (DO channel 0) has changed between values (e.g., 1 or 0).**




-Complete-

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