GW-7663 User Manual

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Written by Ryan Lin

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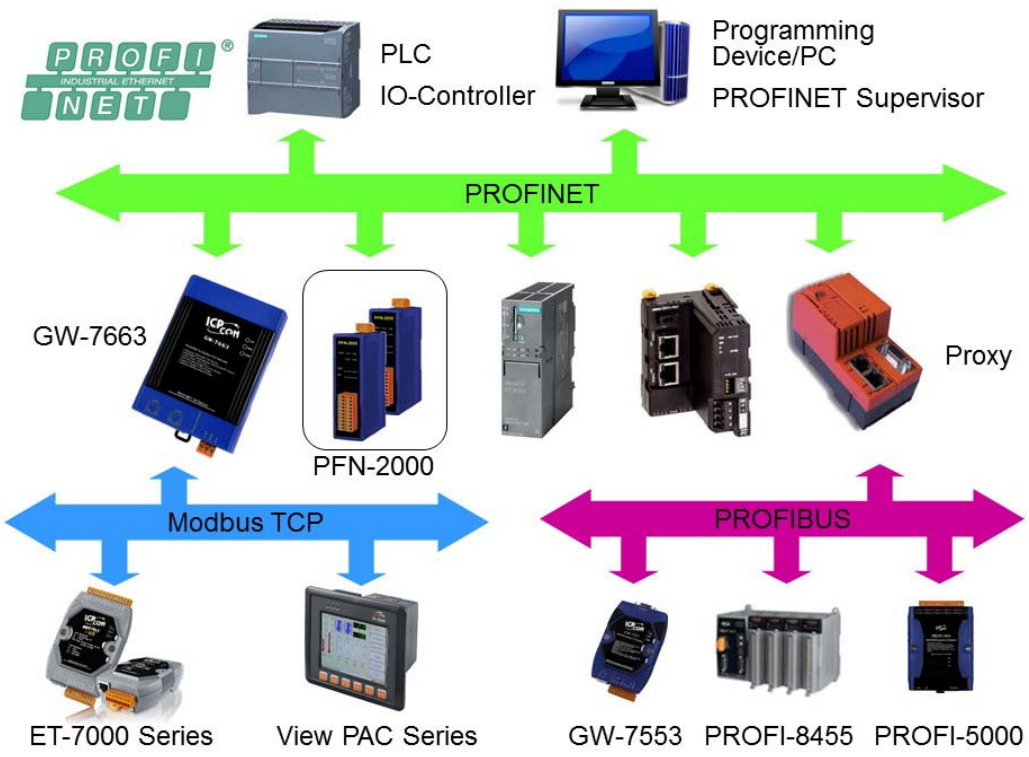
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1. Introduction



PROFINET is an open Industrial Ethernet standard developed by the PROFIBUS Organization (PI). Based on Ethernet versatility, PROFINET make vertical integration of field level with Enterprise level easily. PROFINET is automation in real time, so it can cover all requirements of the Automation Industry. PROFINET is fit for factory automation, process automation, safety applications and motion control applications, etc.

PROFINET contains 2 different solutions. They are PROFINET IO and PROFINET CBA (Component Based Automation). GW-7663 module are PROFINET IO device. The user can access and configure the modules easily by using the GSDML file in any PROFINET Engineering tool, and exchange process data quickly with the IO controller.

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1.1. Features

- **Transfer protocol: PROFINET IO**
- **Supported Ethernet services: ICMP, IGMP, ARP, DHCP, TELNET, TFTP, SNMP, VLAN Priority Tagging**
- **Supported PROFINET services: RTC, RTA, CL-RPC, DCP, LLDP, I&M**
- **PROFINET Conformance Class B and RT Class 1**
- **Cyclic Time: 1ms (min)**
- **Generic GSDML File Provided**
- **Max. Input / Output data :512 / 512 bytes**
- **Support Modbus TCP format**
- **Support Modbus Master(Client) and Slave(Server) mode**
- **Maximum support 8 Modbus servers in Modbus Client mode**
- **Maximum support 4 Modbus clients in Modbus Server mode**
- **Integrated 2-Port Switch**
- **Automatic MDI / MDI-X Crossover for Plug-and-play**
- **Provide LED indicators**
- **Robust, fan less design**
- **4 kV Contact ESD protection for any terminal**
- **Wide range of power input (+10 ~ +30 VDC) and operating temperature (-25 ~ +75˚C)**

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1.2. Specification

Hardware	
CPU	32-bit CPU Core
RAM/Flash/EEPROM	32 MB / 4 MB / 8 KB
Watchdog	CPU built-in
ESD Protection	4 kV class A

PROFINET Interface	
Protocol	PROFINET IO Device
Conformance Classes	Class B
Services	RTC, RTA, CL-RPC, DCP, LLDP, I&M
Cycle Time	1 ms (min.)

Ethernet Interface	
Controller	10/100Base-TX Ethernet Controller (Auto-negotiating, Auto_MDIX)
Connector	RJ-45 x 2 (LED indicators) , Integrated 2-Port Switch
Services	ICMP, IGMP, ARP, DHCP, TELNET, TFTP, SNMP, VLAN Priority Tagging

LED Display	
Round LED	AP LED, BOOT LED, ERR LED

Power Requirements	
Power supply	Unregulated +10 ~ +30 VDC
Protection	Power reverse polarity protection, Over-voltage brown-out protection
Power Consumption	3.4 W

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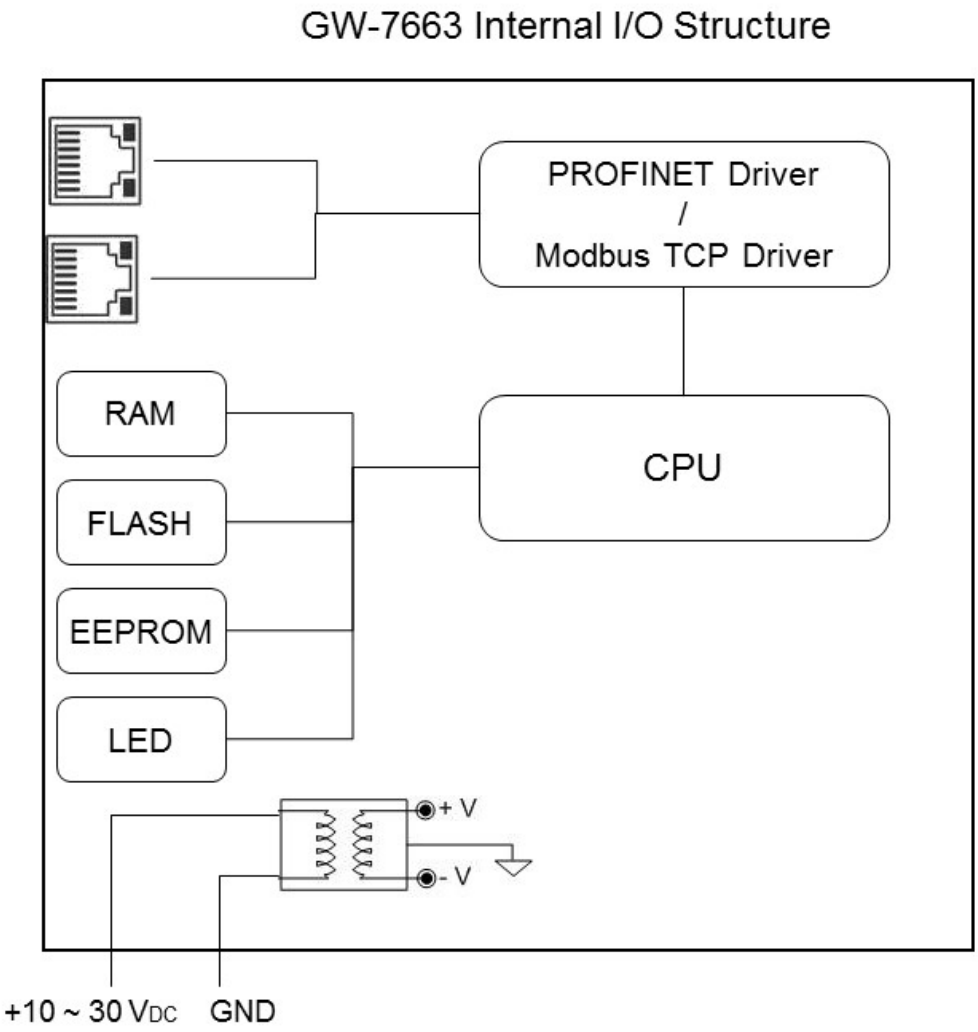
Mechanical	
Dimensions	42 mm x 76 mm x 110 mm (W x L x H)
Installation	DIN Rail or Wall mounting

Environment	
Operating Temperature	-25 ˚C ~ +75 ˚C
Storage Temperature	-30 ˚C ~ +80 ˚C
Humidity	10~ 90 % RH, non-condensing

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1.3. Internal I/O Structure

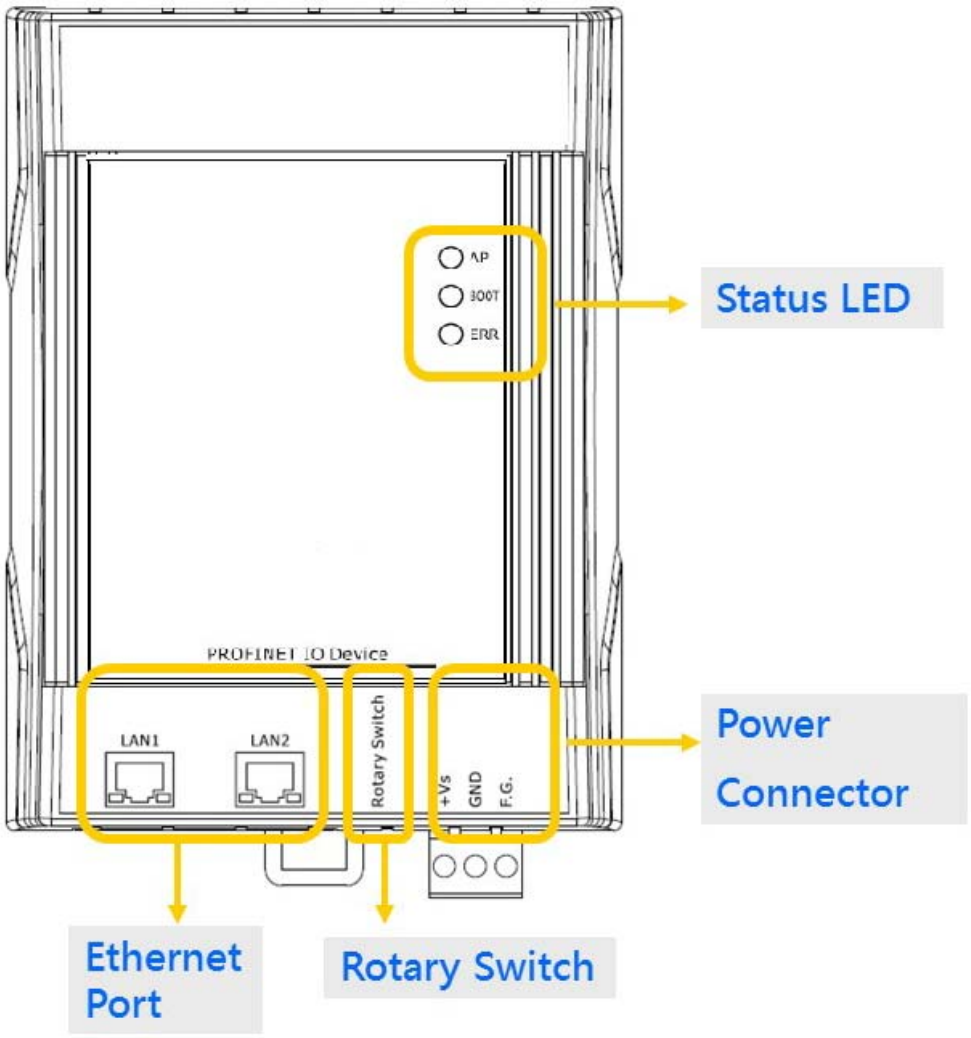


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1.4. Overview

Here is a brief overview of the components and its descriptions for module status.



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➤ Status LED Indicators

AP mode:

AP	BOOT	ERR	Description
OFF	OFF	Flash (Slow)	waiting for PROFINET connection
ON	OFF	OFF	PROFINET connection is established.
ON	OFF	Flash (Slow)	Device is at AP mode and the module received the incorrect parameters.
ON	OFF	Flash (Fast)	Error! GW-7663 has diagnostic message.
ON	Flash (Slow)	Flash (Slow)	Hardware authentication error!

Bootloader mode:

AP	BOOT	ERR	Description
ON	ON	OFF	waiting for Ethernet link
OFF	ON	OFF	Ethernet link established, waiting for IP address acquired
Flash (Slow)	ON	OFF	IP address acquired, waiting for telnet connection
ON	ON	OFF	Telnet connection is established.

Flash(Slow): about 500ms Flash(Fast): about 100ms

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➤ Ethernet Ports

An Ethernet port is an opening on GW-7663 network equipment that Ethernet cables plug into. Ethernet ports accept cables with RJ-45 connectors.

Tips & Warnings



1. When users connect GW-7663 and switch, users should not connect LAN1 and LAN2 to switch at the same time, else it will lead to abnormal network.
2. When users connect network devices by daisy chain topology, users can connect these devices in series by LAN1 and LAN2.

➤ Rotary Switch

Position	Mode	Module configuration
0	AP mode	Output: 32 bytes Input: 32 bytes
1	AP mode	Output: 64 bytes Input: 64 bytes
2	AP mode	Output: 128 bytes Input: 128 bytes
3	AP mode	Output: 256 bytes Input: 256 bytes
4	AP mode	Output: 384 bytes Input: 384 bytes
5	AP mode	Output: 512 bytes Input: 512 bytes
6~7	AP mode	Reserved
8~F	Bootloader mode	N/A

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Tips & Warnings



If AP LED turn on, BOOT LED turn off and ERR LED flash slow. It means that the value of rotary switch does not match the settings of the modules(please refer to section 4.2. Module configuration).

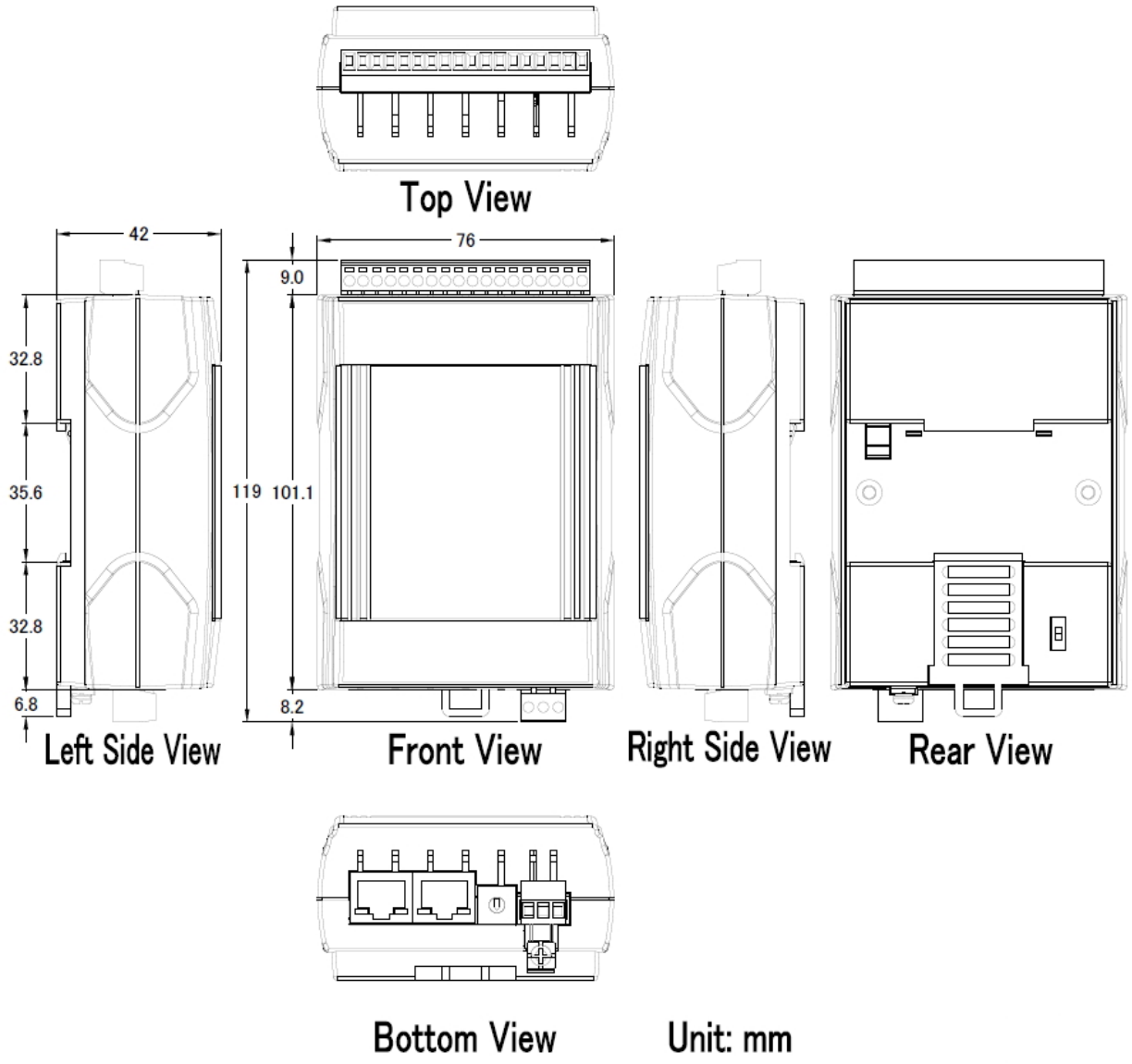
➤ Power Connector

Pin Name	Function
+VS	10 ~ 30 VDC power input
GND	Ground connection
F.G.	Frame ground connection

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1.5. Dimensions



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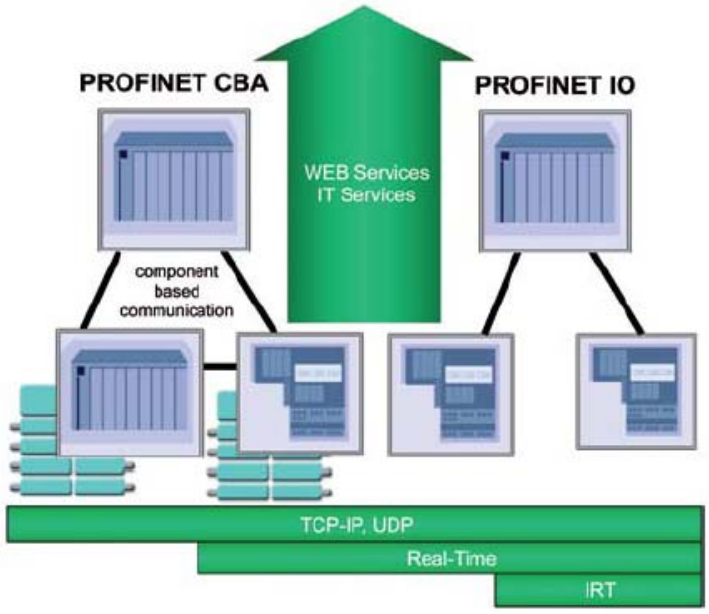
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2. PROFINET

PROFINET contains 2 different solutions. They are PROFINET IO and PROFINET CBA (Component Based Automation). **GW-7663 module is a PROFINET IO device**.

PROFINET IO is used for communication with decentral periphery like IOs, drives, etc.

PROFINET CBA is a communication solution for autonomously acting partial units of machines or plants.



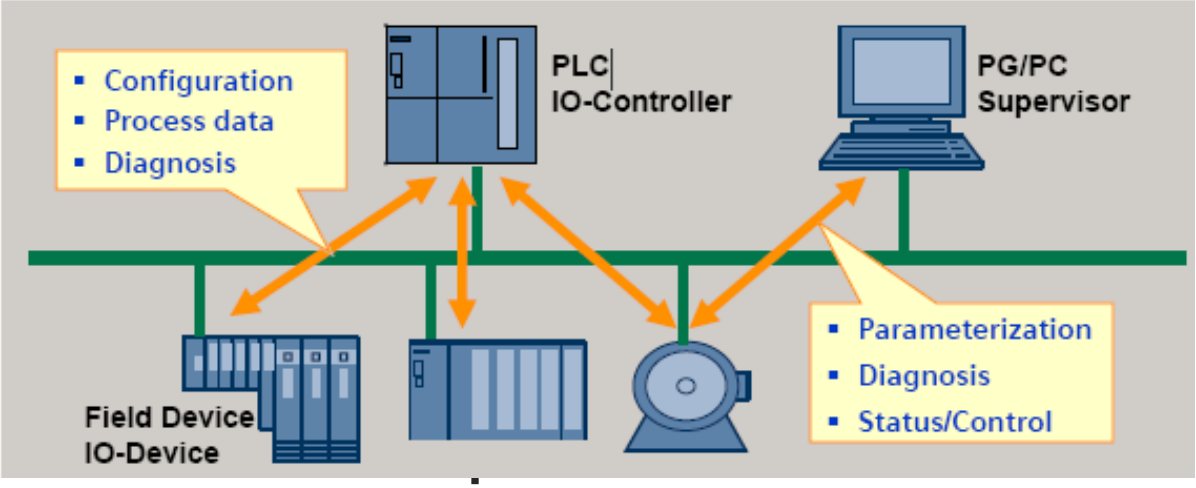
2.1. Device classes of PROFINET IO

The following devices classes are defined to facilitate structuring of PROFINET IO field devices.

- IO-Controller: This is typically a PLC on which the automation program runs
- IO-Supervisor: This can be a programming device (PG), personal computer (PC), or human machine interface (HMI) device for commissioning or diagnostic purposes.
- IO-Device: An IO-Device is a distributed I/O field device that is connected via PROFINET IO. It can exchange data with multiple IO-Controllers.

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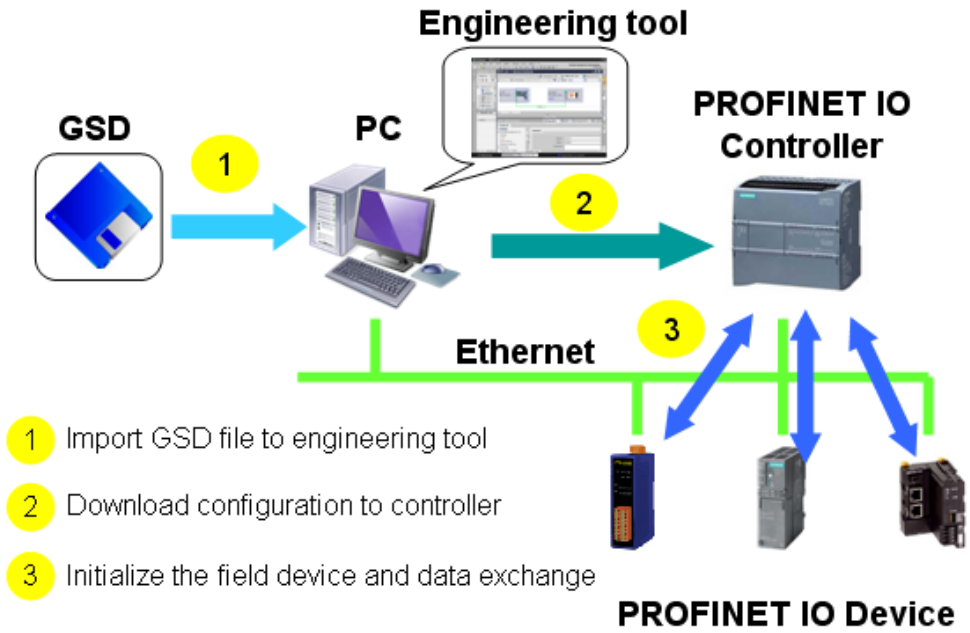
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The functionality of a PROFINET IO Device is always described in a GSD file. This file contains all data that are relevant for engineering as well as for data exchange with IO-Device.

PROFINET IO-Devices can be described using XML-based GSD. The description language of the GSD file, i.e. GSDML (General Station Description Markup Language) is based on international standards.

Every manufacturer of a PROFINET IO-Device must supply an associated GSD file according to the GSDML specification. Users can access and configure GW-7663 module by using the GSDML file in any PROFINET Engineering tool.



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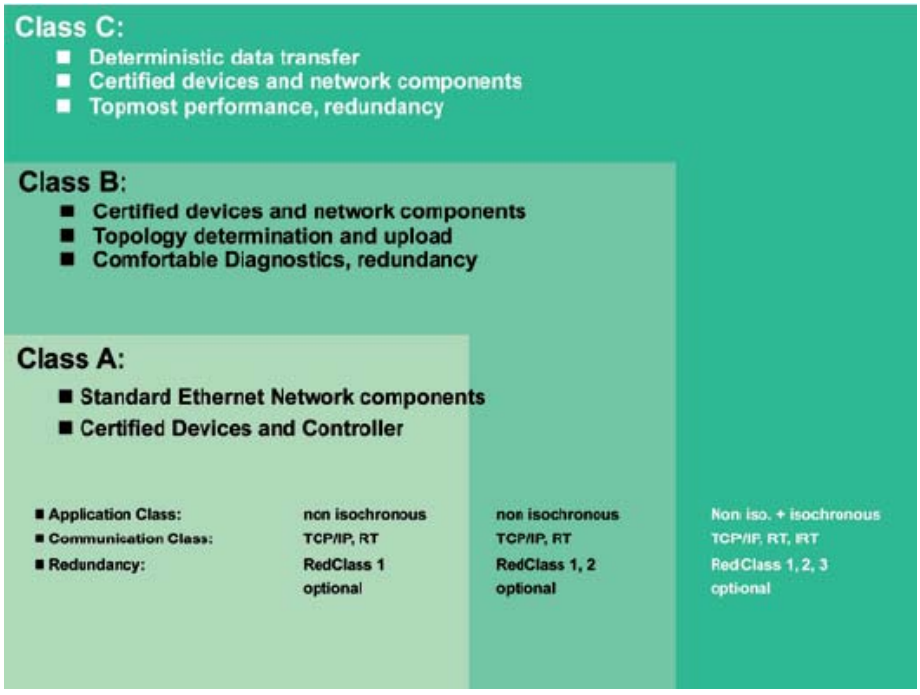
2.3. Conformance Classes (CC)

PI has classified the scope of functions in PROFINET IO into 3 conformance classes (CC-A, CC-B, CC-C). Users simply need to select a CC appropriate for system and do not need to worry about any other details to ensure the interoperability in an automation system with regard to the scope of functions and performance parameters.

CC-A:
Use of the infrastructure of an existing Ethernet network including integration of basic PROFINET functionality. All IT services can be used without restrictions. Examples of typical applications are in building automation and process automation. Wireless communication is only possible in this class.

CC-B:
In addition to the functions of CC-A, the scope of functions of CC-B supports easy and user-friendly device replacement without the need for an engineering tool. Examples of typical applications are in automation systems with a higher-level machine controller that place relatively low demands for a deterministic data cycle.

CC-C:
In addition to the functions of CC-B, the scope of functions of CC-C supports high-precision and deterministic data transmission, including for isochronous applications. An example of a typical application is the field of motion control.



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3. Basic Application

If you are a new user, begin with this chapter, it includes a guided tour that provides a basic overview of installing, configuring and using the GW-7663.

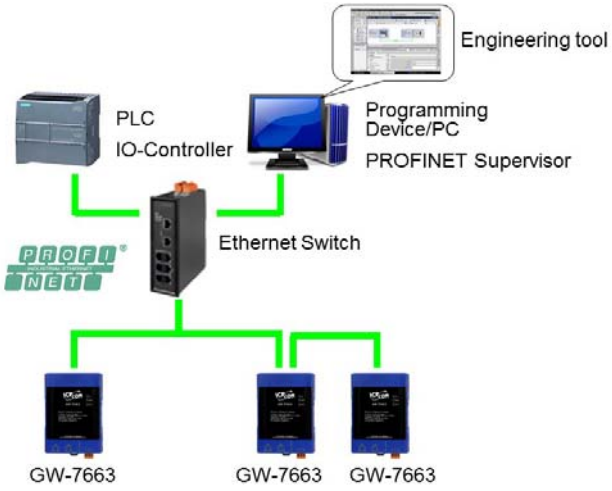
In the following examples the S7-1200 PLC from Siemens is used to be a PROFINET IO Controller. The configuration and communication is done by the program “Step 7 V11 SP2 (TIA PORTAL)” provided by Siemens.

3.1. Connect to Network, PC and PROFINET IO controller

The GW-7663 module is equipped with two RJ-45 Ethernet ports for connection to an Ethernet switch, PC and PROFINET IO controller.

Tips & Warnings

1. When users connect GW-7663 and switch, users should not connect LAN1 and LAN2 to switch at the same time, else it will lead to abnormal network.
2. When users connect network devices by daisy chain topology, users can connect these devices in series by LAN1 and LAN2.



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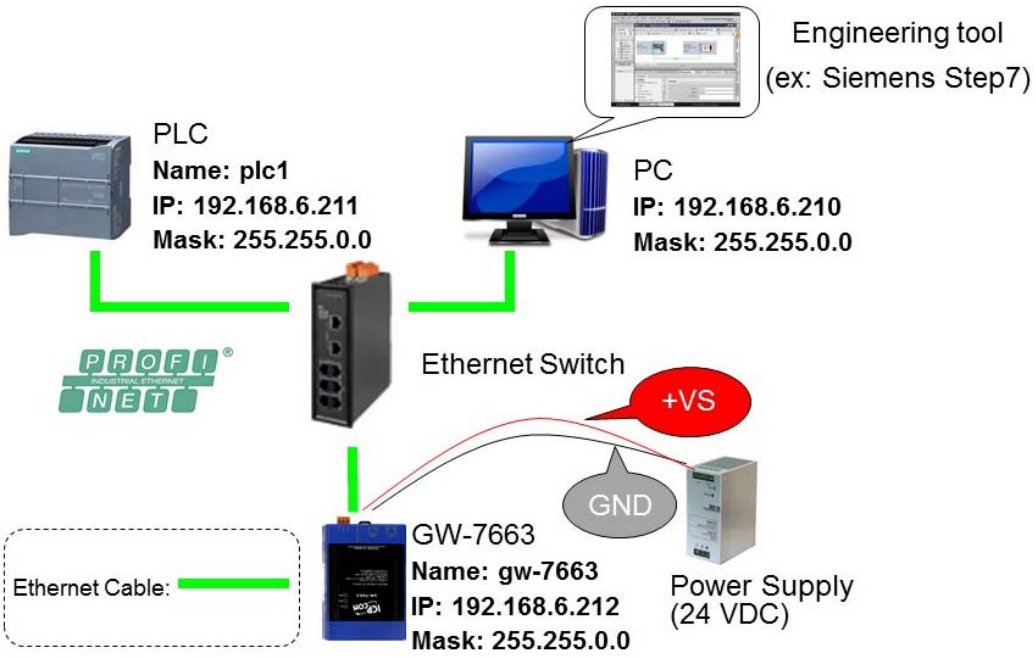
3.2. Network configuration

In this example, please follow the below configuration to configure the network.

PC:
IP: 192.168.6.210
Mask: 255.255.0.0

PLC:
Device name: plc1
IP: 192.168.6.211
Mask: 255.255.0.0

GW-7663:
Device name: gw-7663
IP: 192.168.6.212
Mask: 255.255.0.0

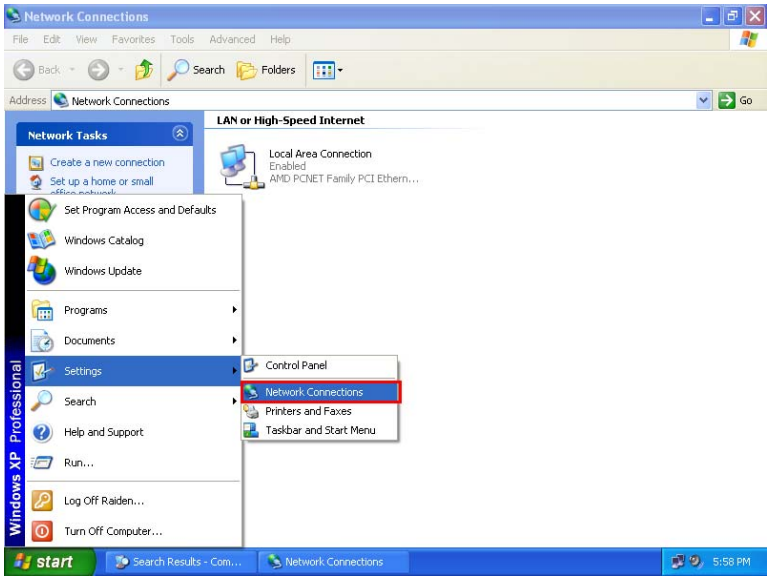


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Step 1: Set PC's IP

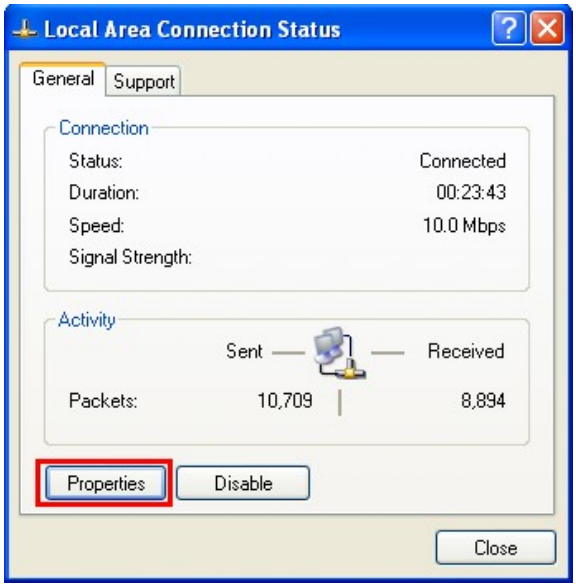
- Click "start->Settings->Network Connections"



- Double click "Local Area Connection" icon



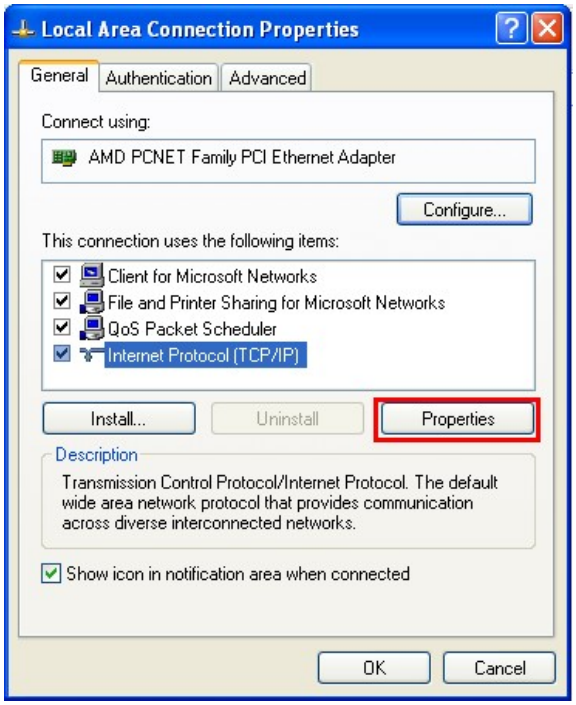
- Click "Properties" button



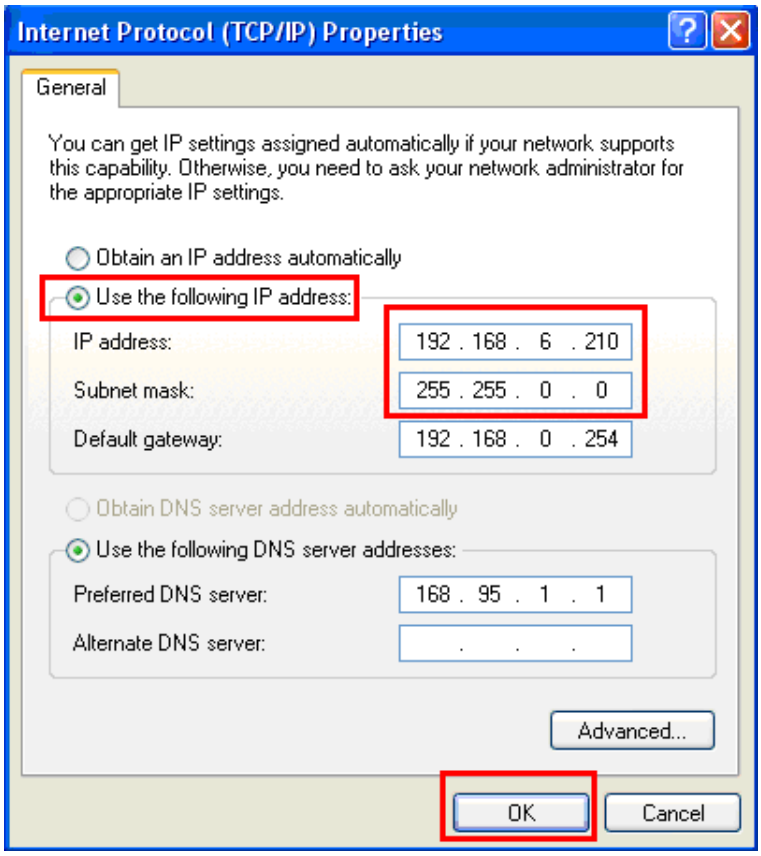
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◆ Select “Internet Protocol(TCP/IP)” and click “Properties” button



◆ Set “Internet Protocol Properties” and then click “OK” button.



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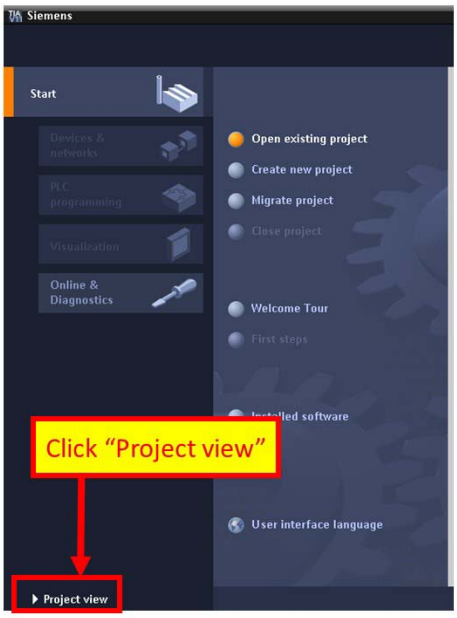
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Step 2: Set PLC's name and IP

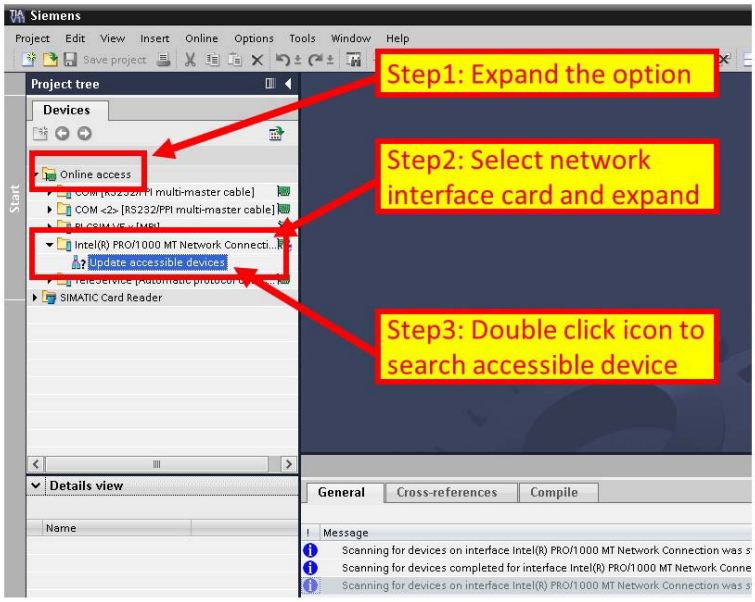
- Double Click TIA icon to start Step 7 V11



- Click "Project view"



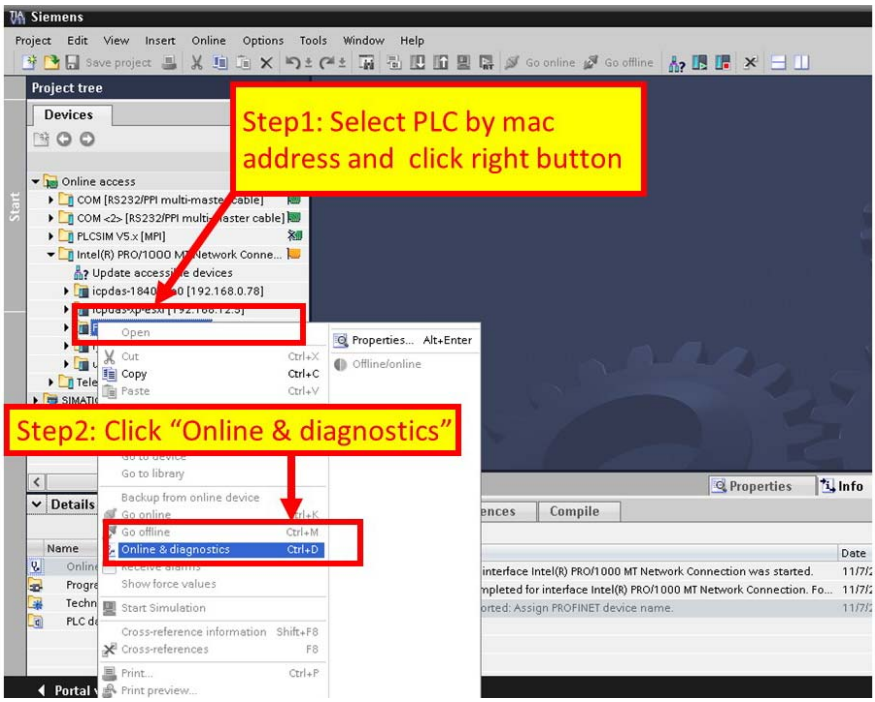
- Search accessible devices



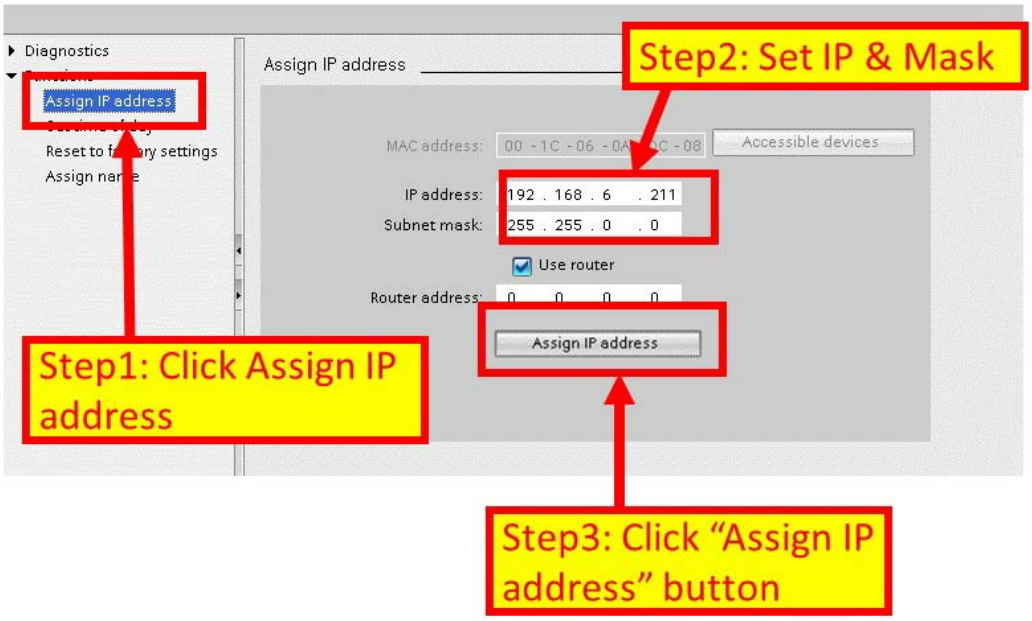
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◆ Select PLC and click “Online & diagnostics” button



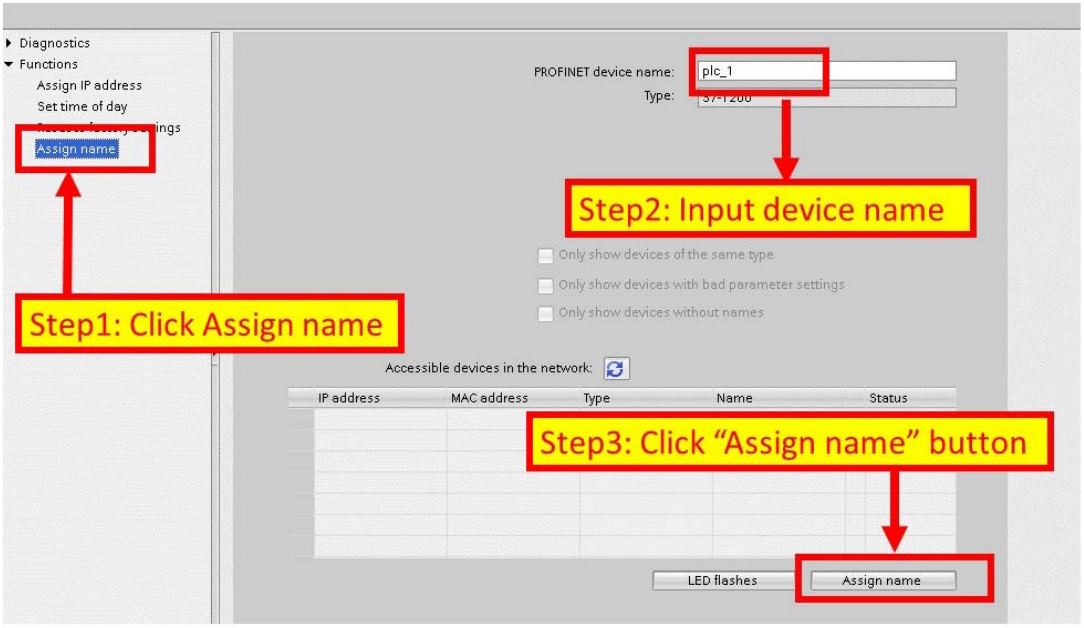
◆ Set IP and Mask



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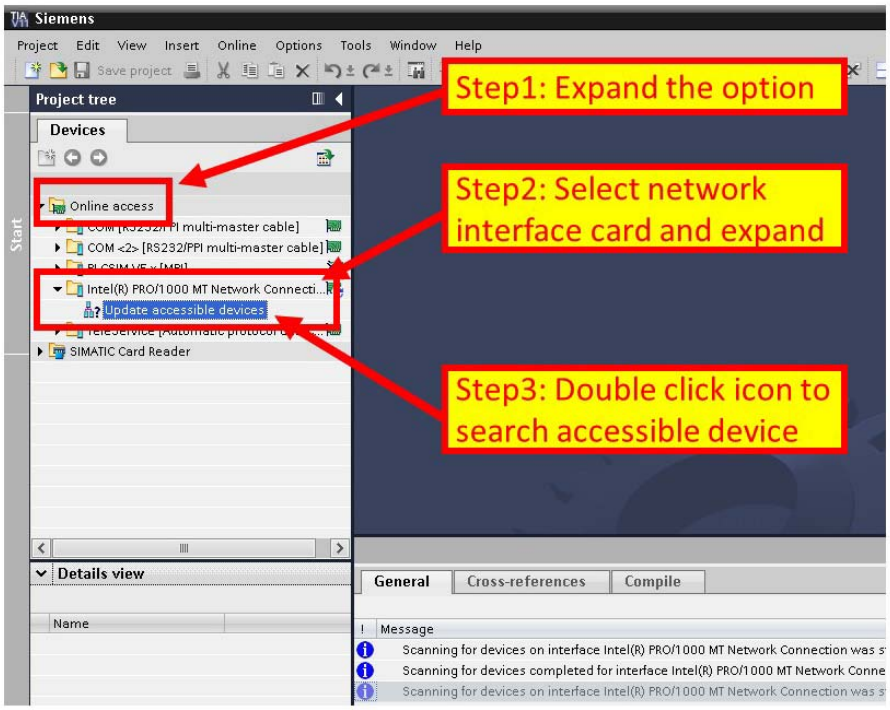
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◆ Set device name



Step 3: Set GW-7663 module’s name and IP

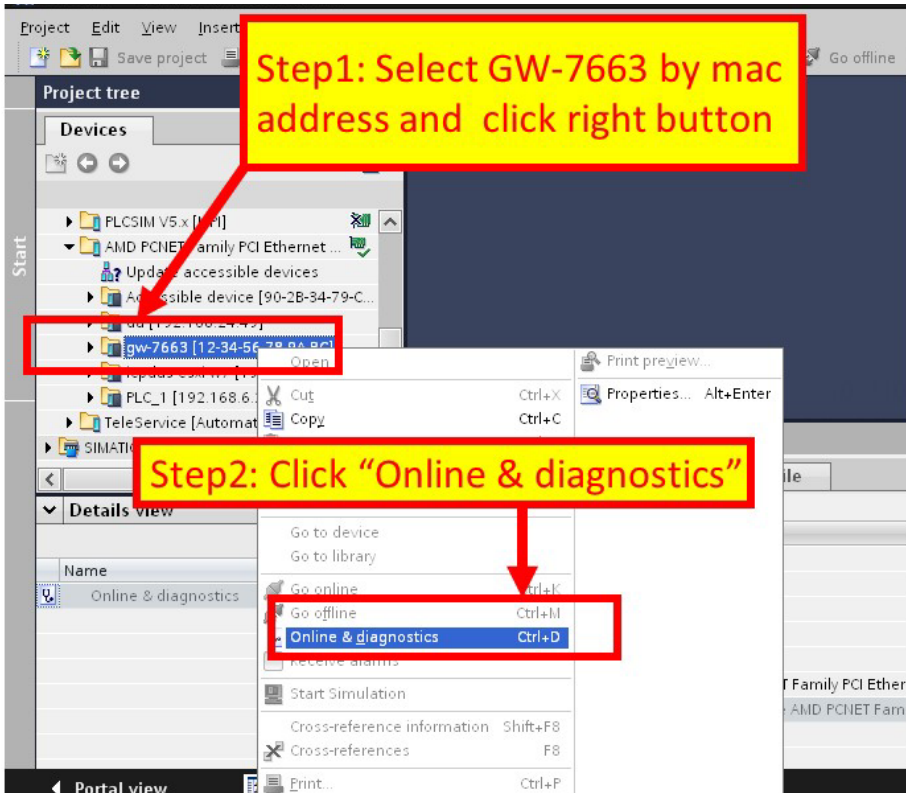
◆ Search accessible devices



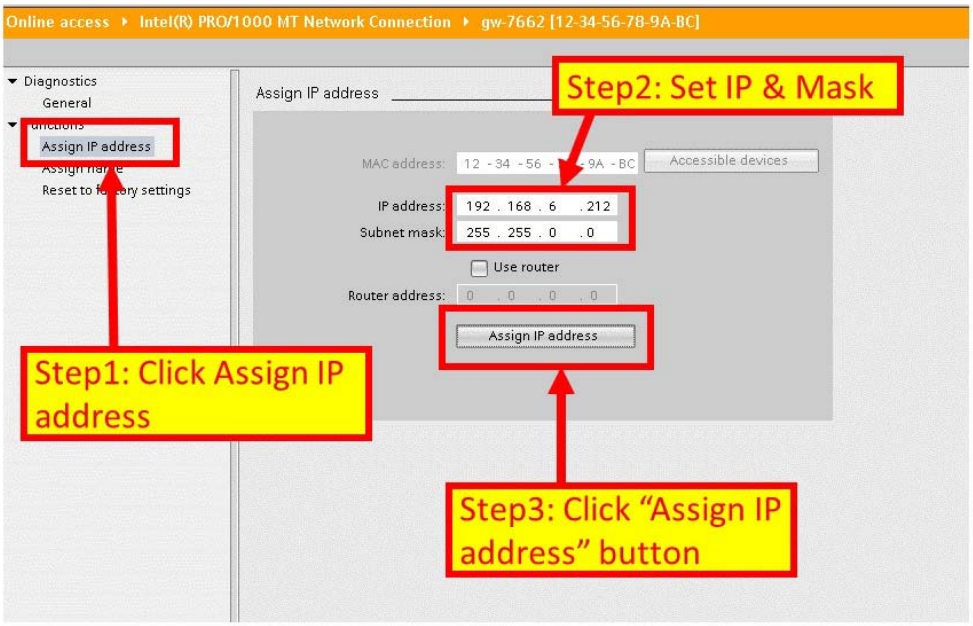
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◆ Select GW-7663 module and click “Online & diagnostics” button



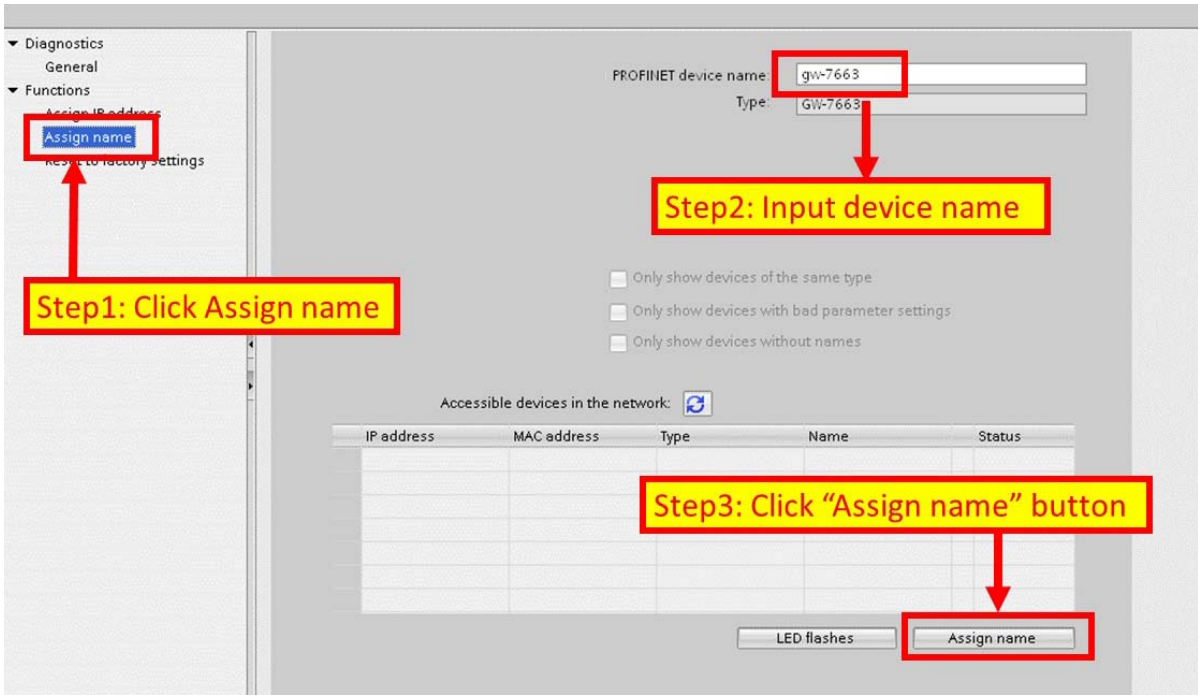
◆ Set IP and Mask



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◆ Set device name



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3.3. GSD Import

In this example, please follow the step to import GSD file.

Step 1: Get GSD file

The GSD file can be obtained from companion CD or our FTP site:

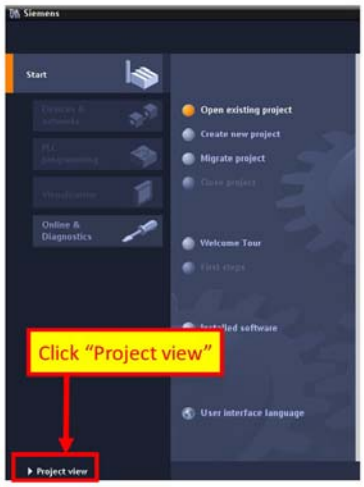
CD: \fieldbus_cd\profinet\gateway\gw-7663\gsd\
ftp://ftp.icpdas.com/pub/cd/fieldbus_cd/profinet/gateway/gw-7663/gsd/

Step 2: Import GSD file

- Double Click TIA icon to start Step 7 V11



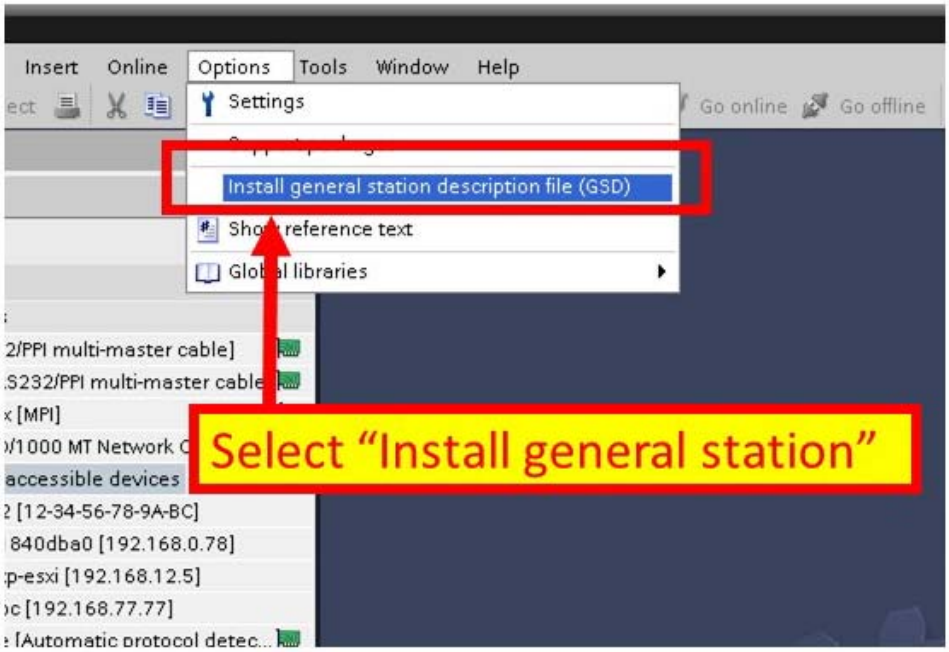
- Click “Project view”



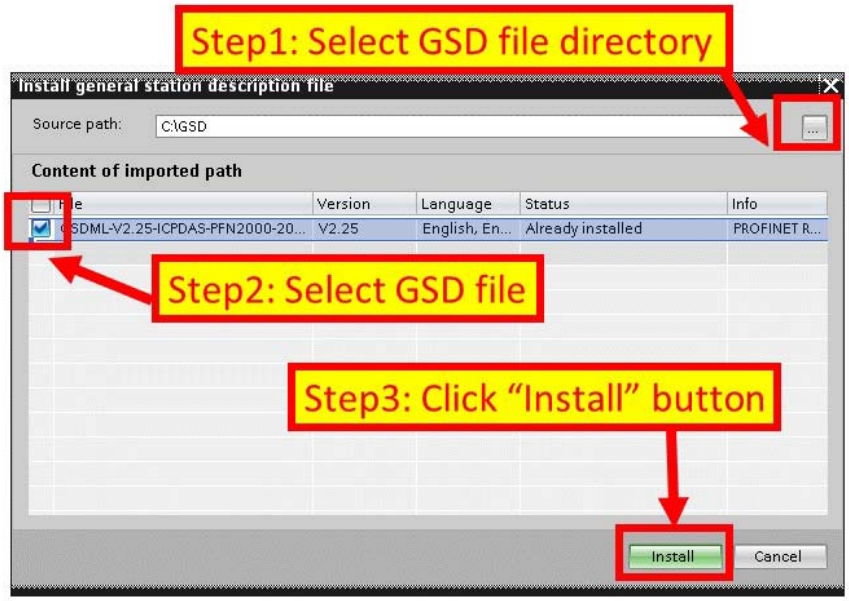
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◆ Select “Menu->Options->Install general station description file (GSD)”



◆ Select and install GSD file



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3.4. Project Setup

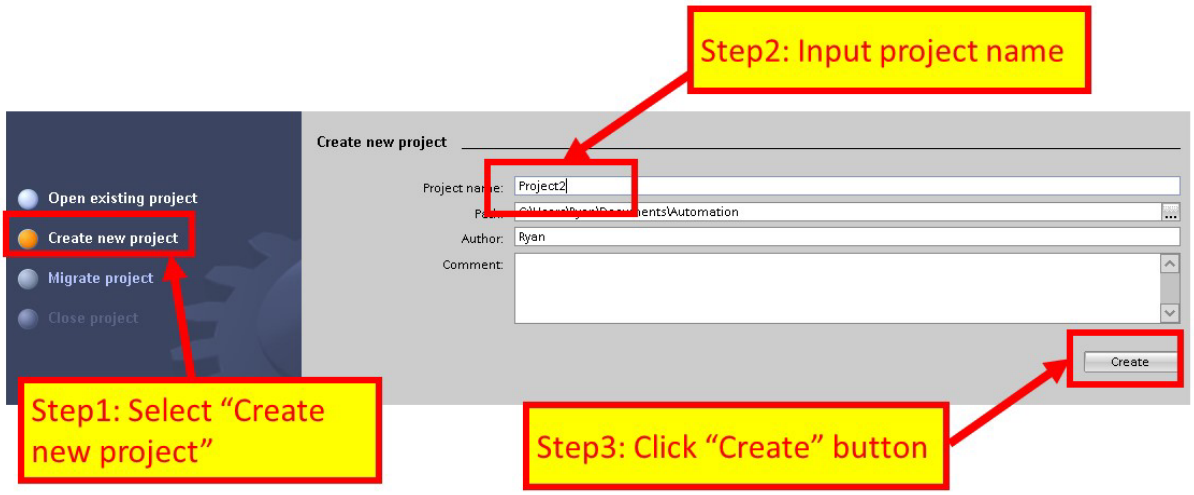
In this example, please follow the step to setup project.

Step 1: Create the project

- Double Click TIA icon to start Step 7 V11



- Create the Project

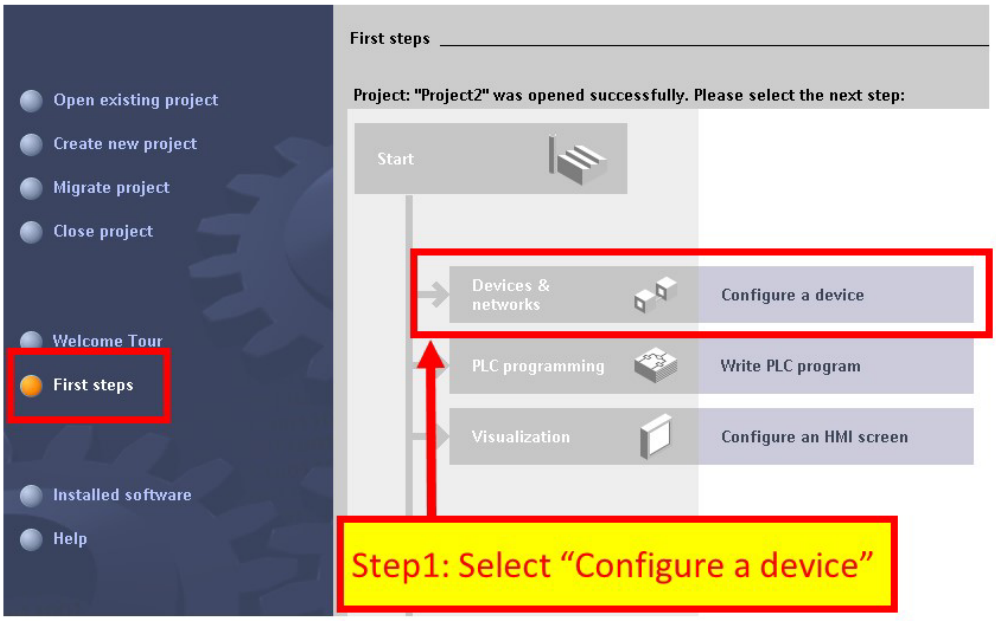


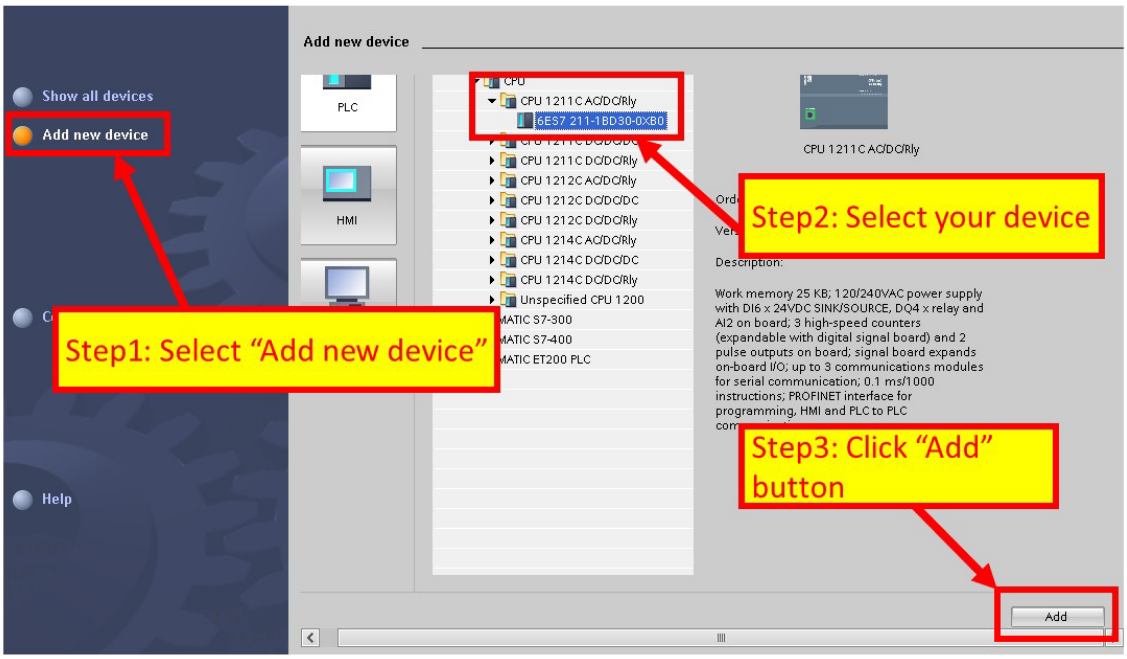
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Step 2: Project configuration

- Add a PLC device

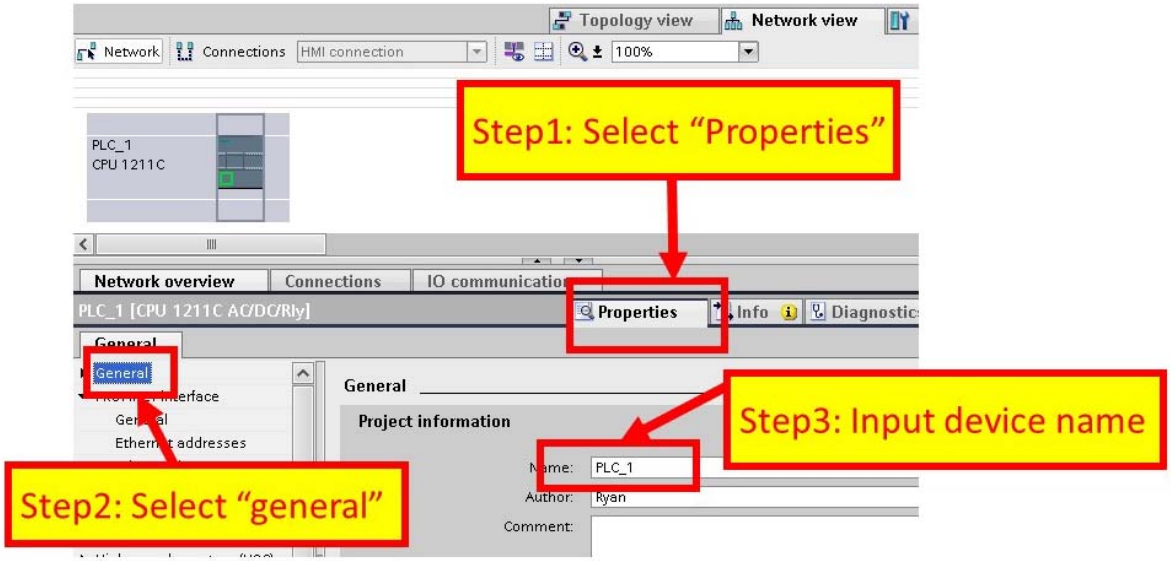




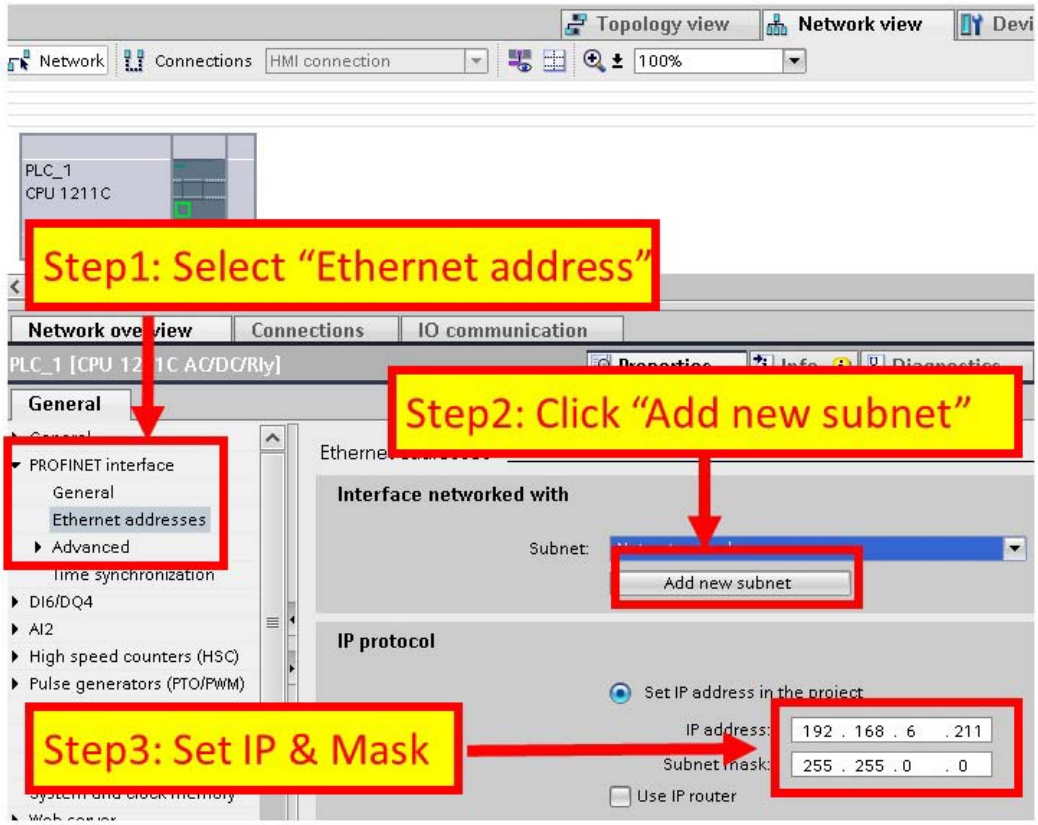
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◆ Set the device name of PLC to “PLC_1”



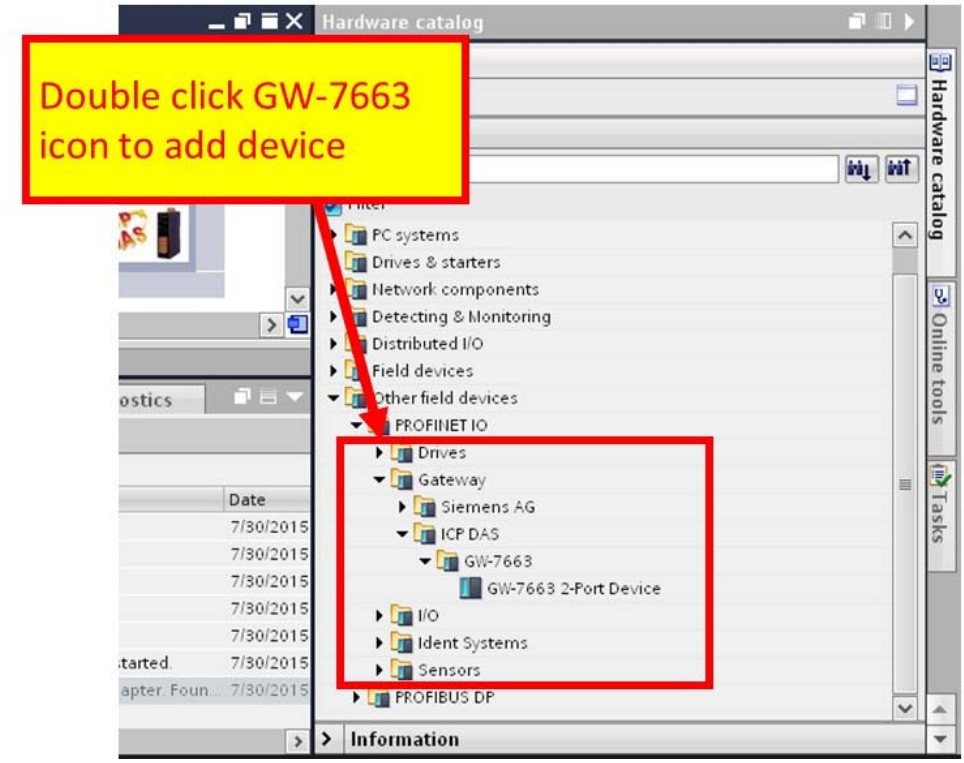
◆ Set the IP and mask of PLC and add a new subnet



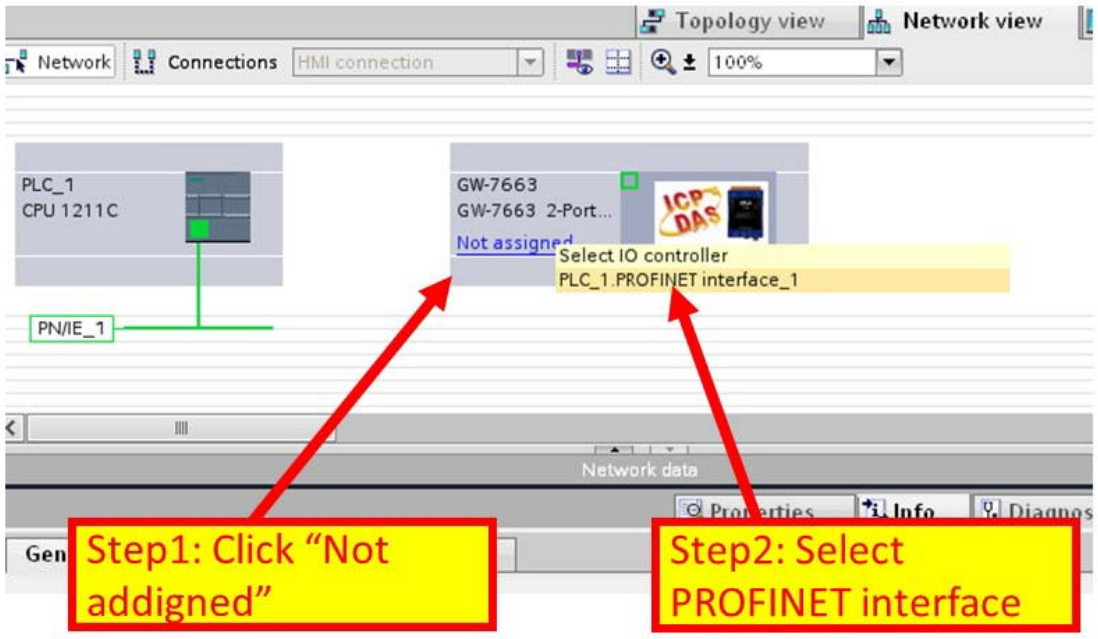
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◆ Add GW-7663 module



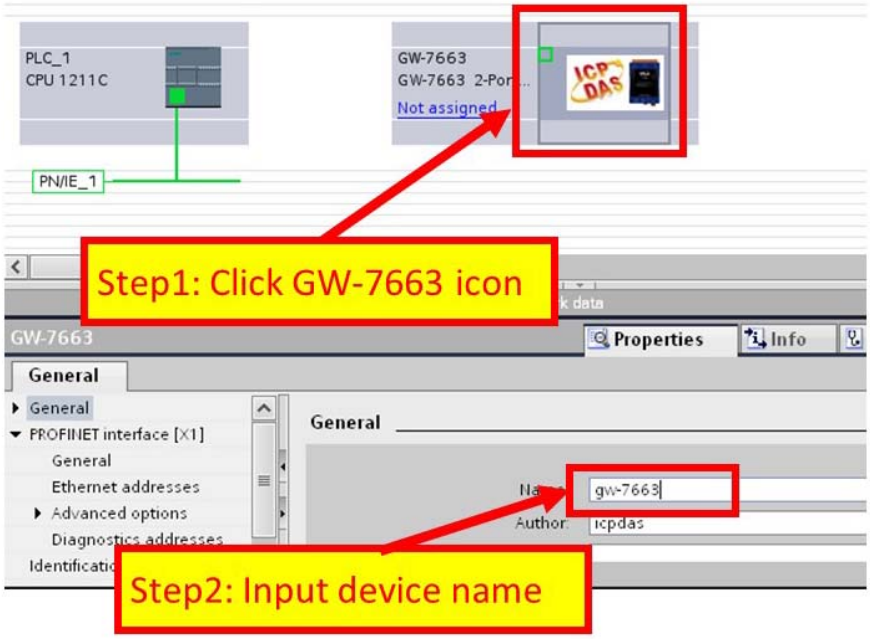
◆ Select PROFINET interface



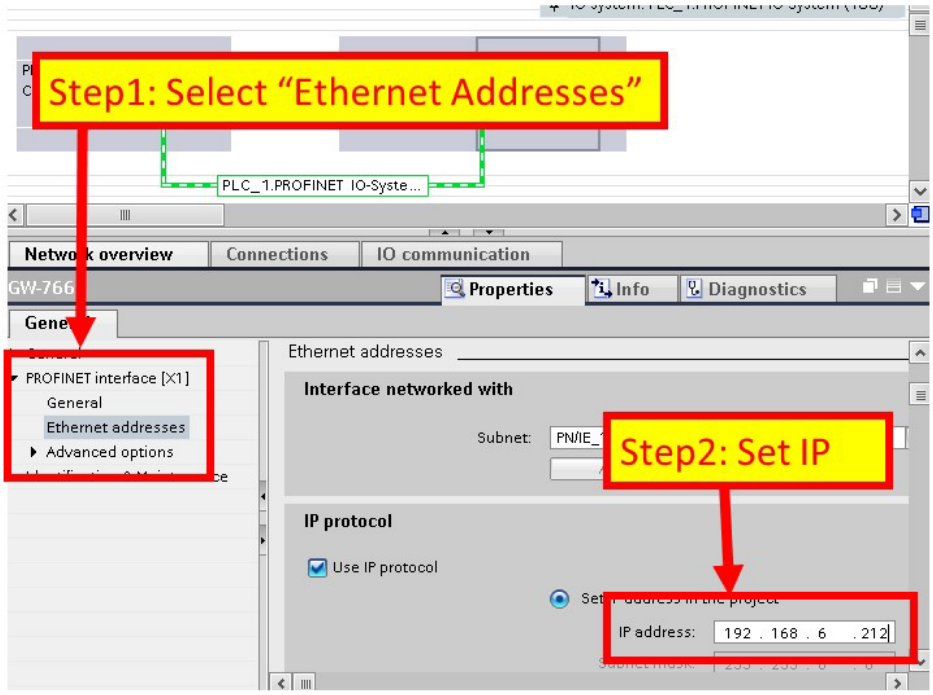
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◆ Set device name to “gw-7663”



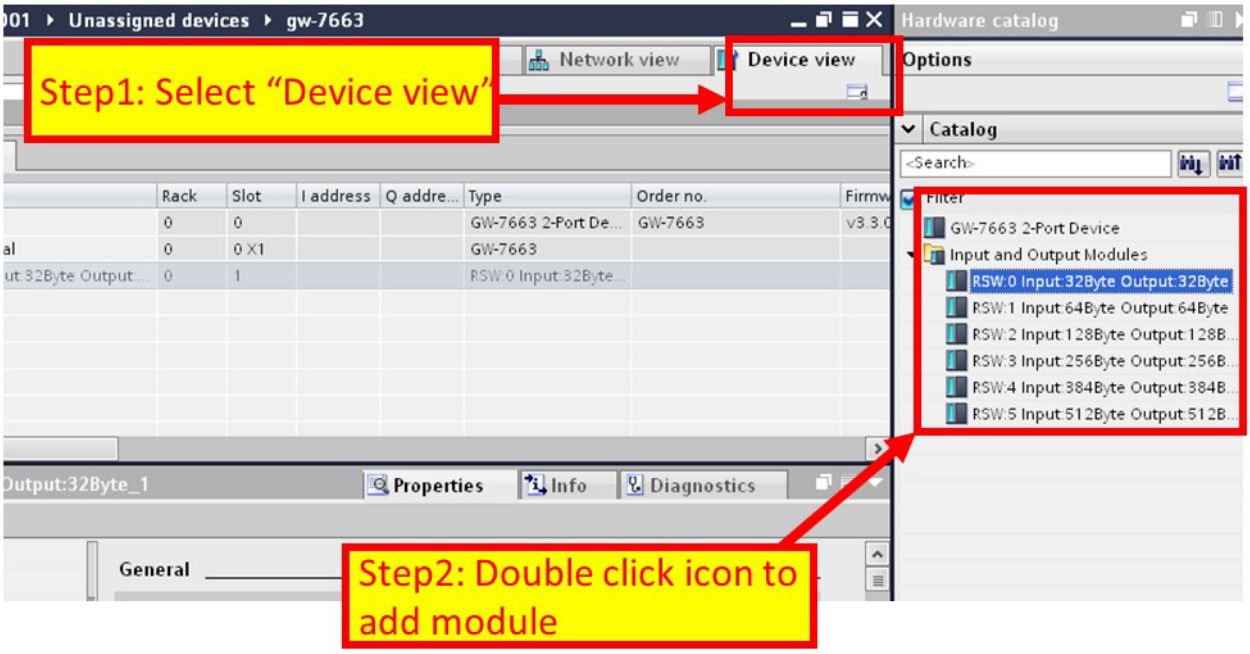
◆ Set the IP of GW-7663 module



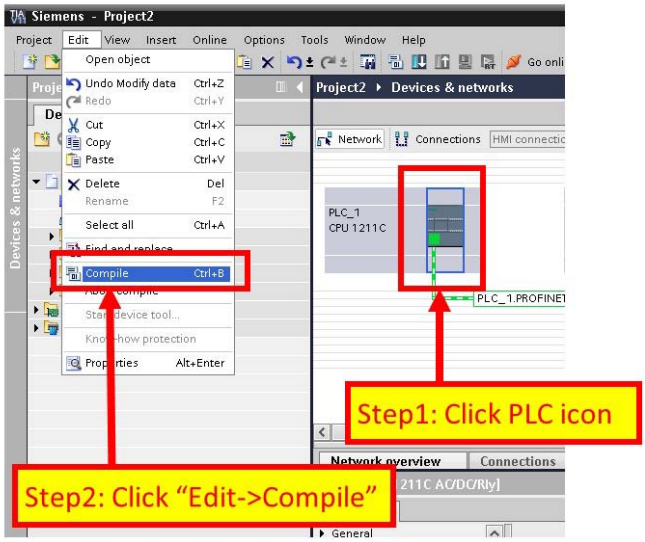
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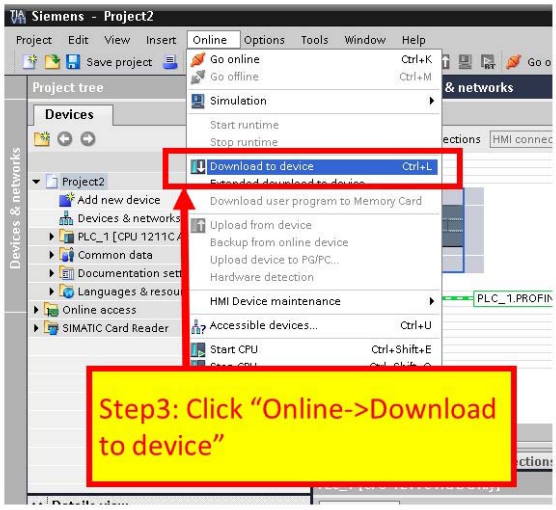
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◆ Select module type of GW-7663 module



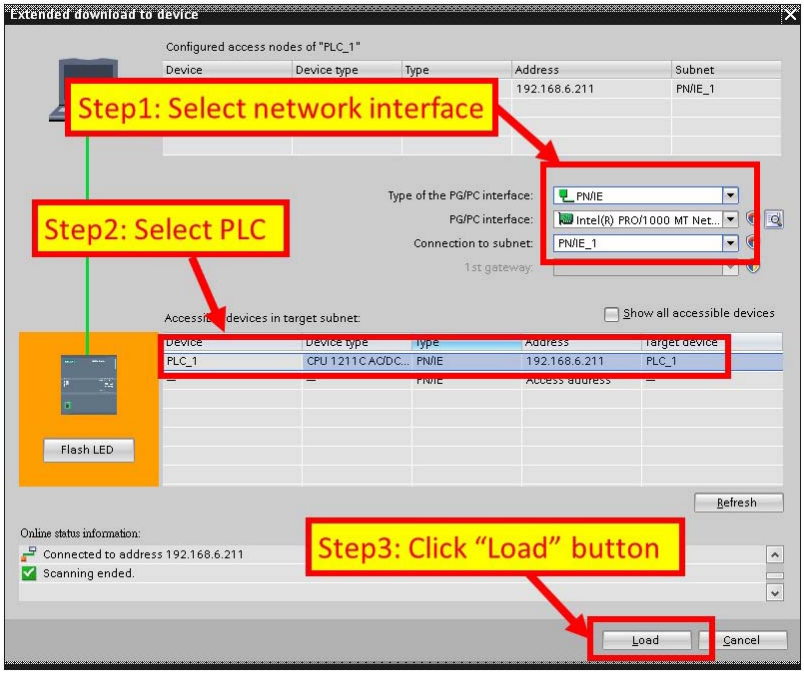
◆ Compile and download to device

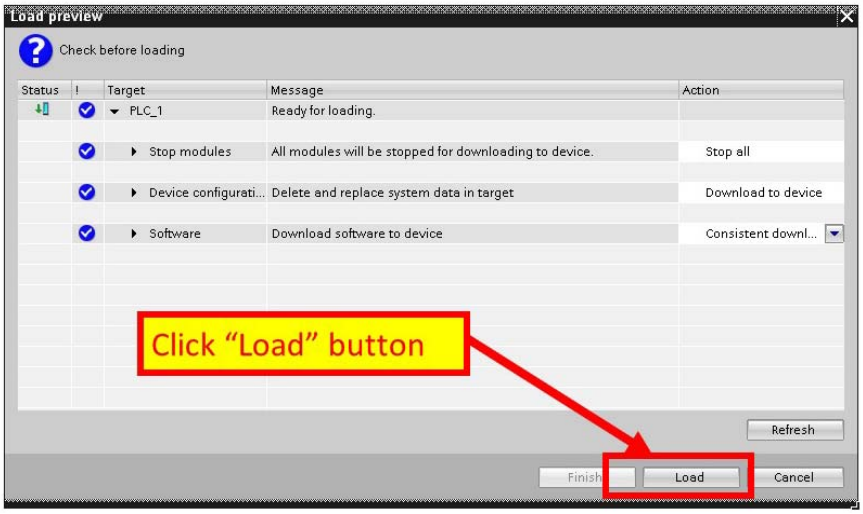




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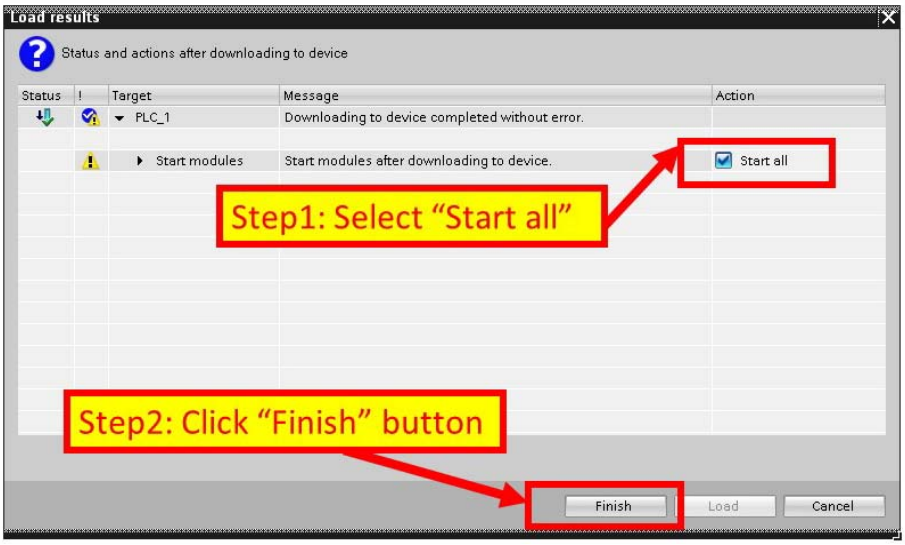
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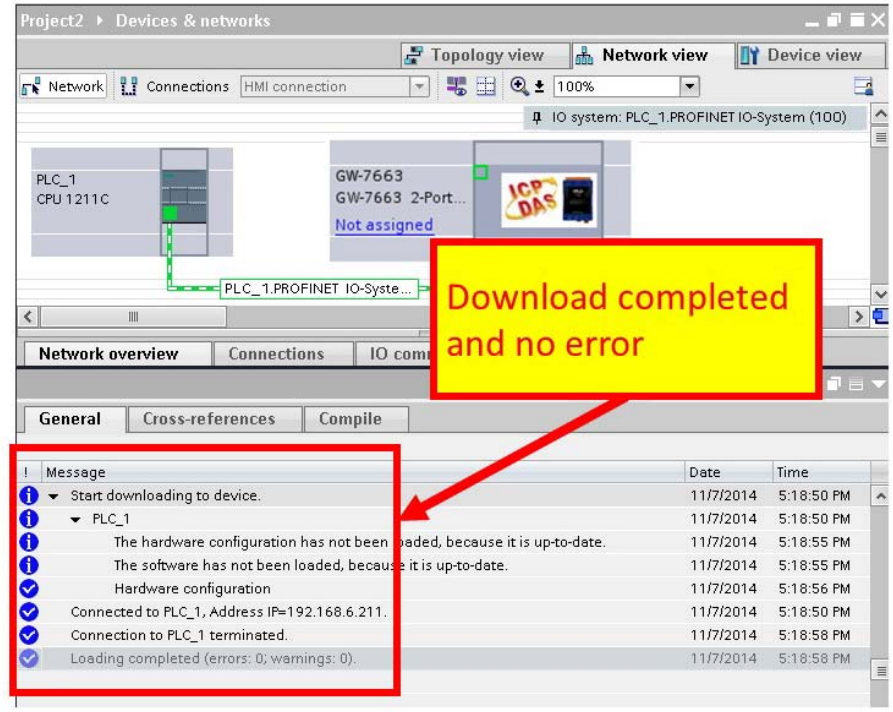




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At this time, the AP LED should turn on, BOOT LED and ERR LED should turn off, it means the connection between PLC and GW-7663 module is established.

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4. Communication

4.1. Communication Sequence

GW-7663 module has basically got 6 buffers:

- PROFINET IO device input buffer
- PROFINET IO device output buffer
- DI buffer
- DO buffer
- AI buffer
- AO buffer

PROFINET IO controller has basically got 2 buffers:

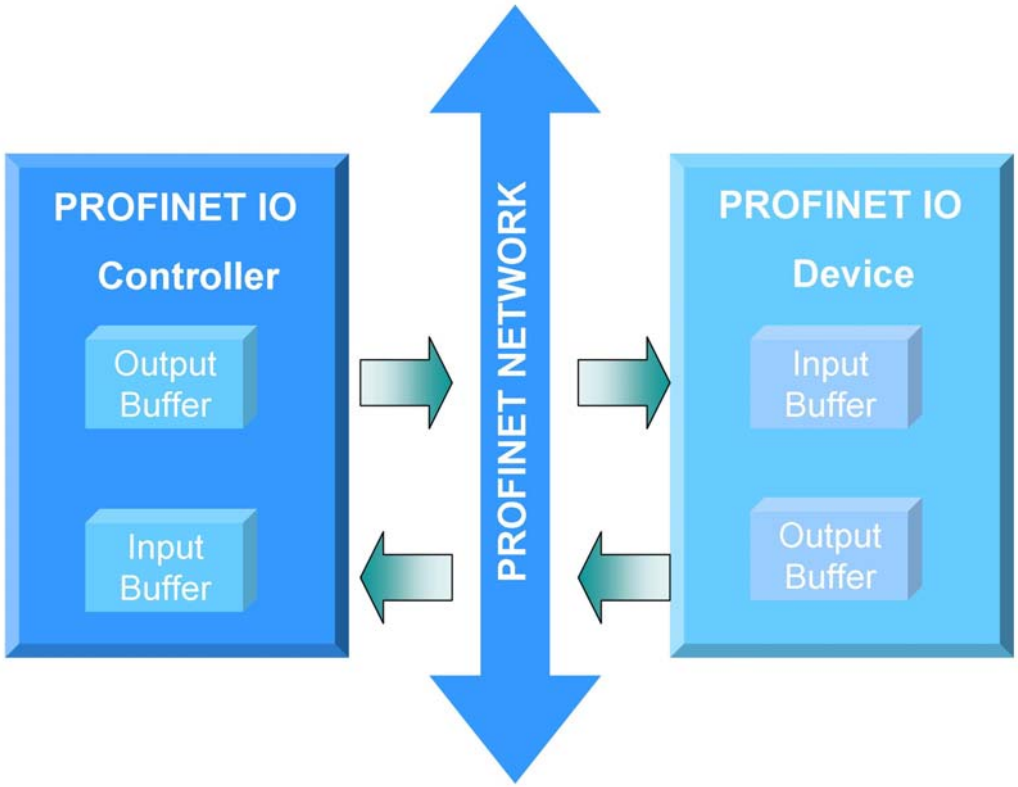
- PROFINET IO controller input buffer
- PROFINET IO controller output buffer

PROFINET Data Exchange

During each message cycle PROFINET IO controller writes the content of its output buffer to PROFINET IO device input buffer and reads the content of PROFINET IO device output buffer to its input buffer. The exchange cycle is taking place even though the content of the PROFINET IO controller and PROFINET IO device output buffer has not changed. The data flow between PROFINET IO controller and GW-7663 is shown in below.

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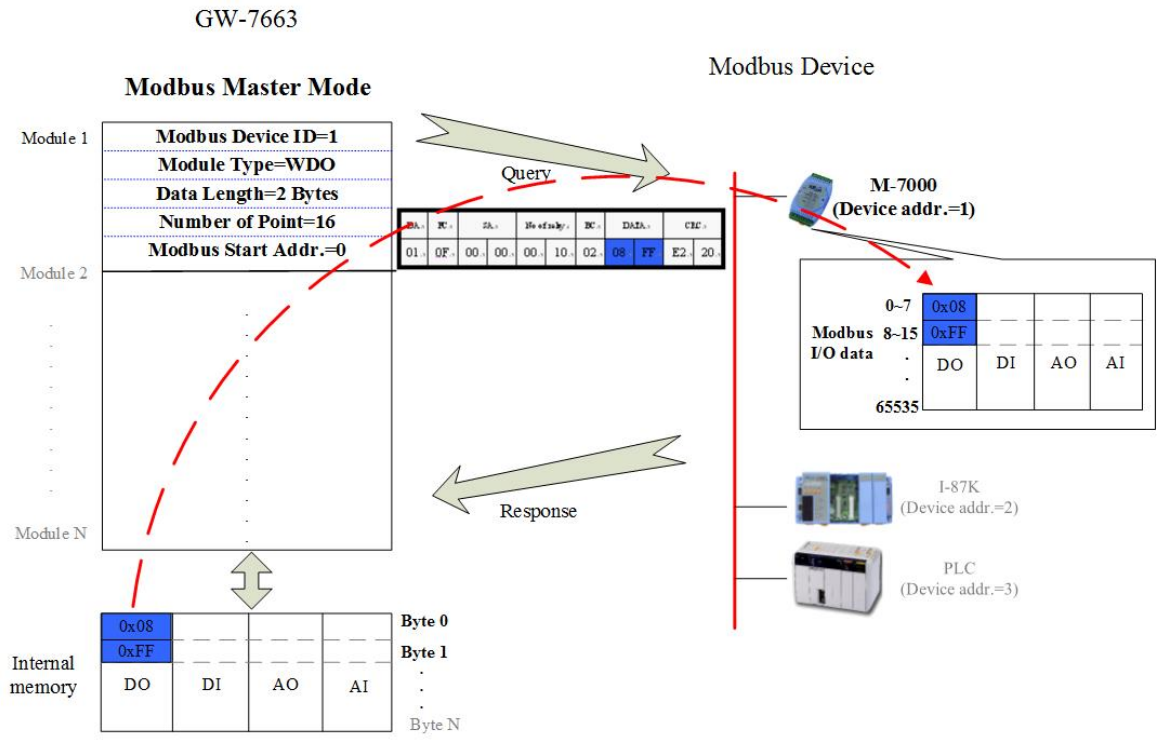
Modbus Data Exchange – Master mode (Client)

When GW-7663 acts as a Modbus master device, it can get query message through parameters set by PFN_Tool Utility and DO, AO buffer, and then send query message to Modbus slave device. It can also receive response message from Modbus slave device and then saving to internal DI, AI buffer.

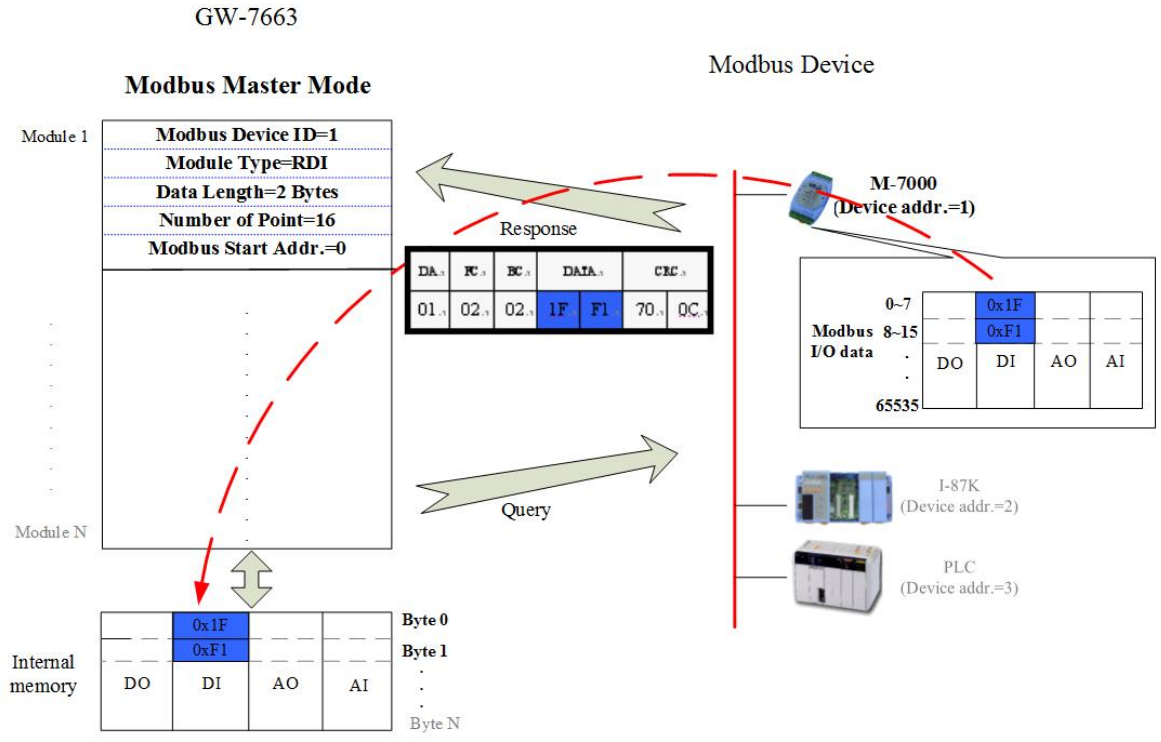
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GW-7663 send data to Modbus slave device



GW-7663 receive data from Modbus slave device



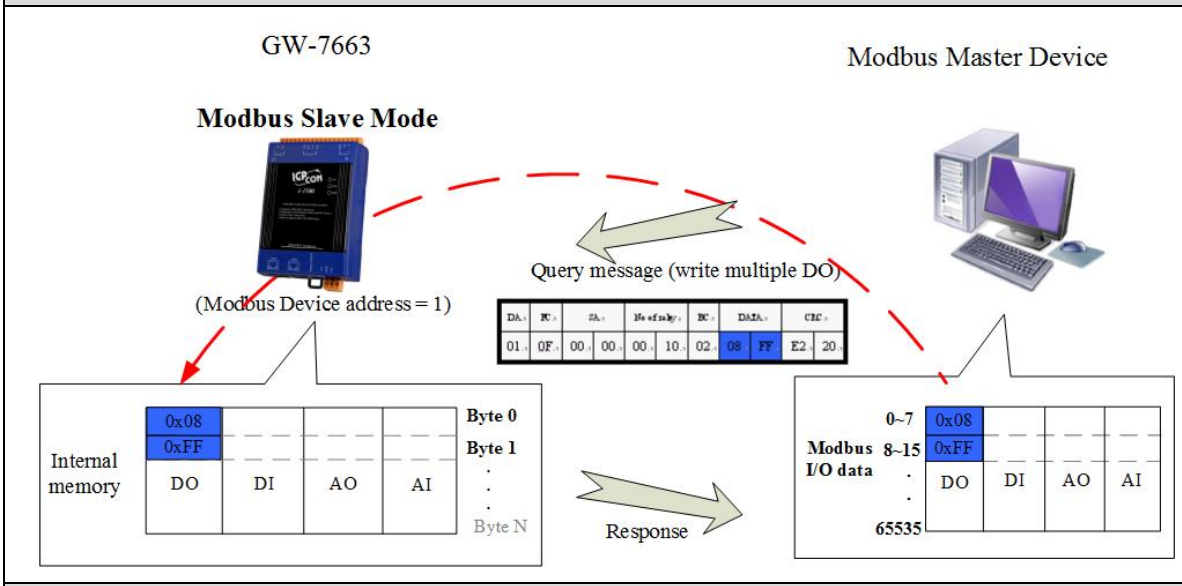
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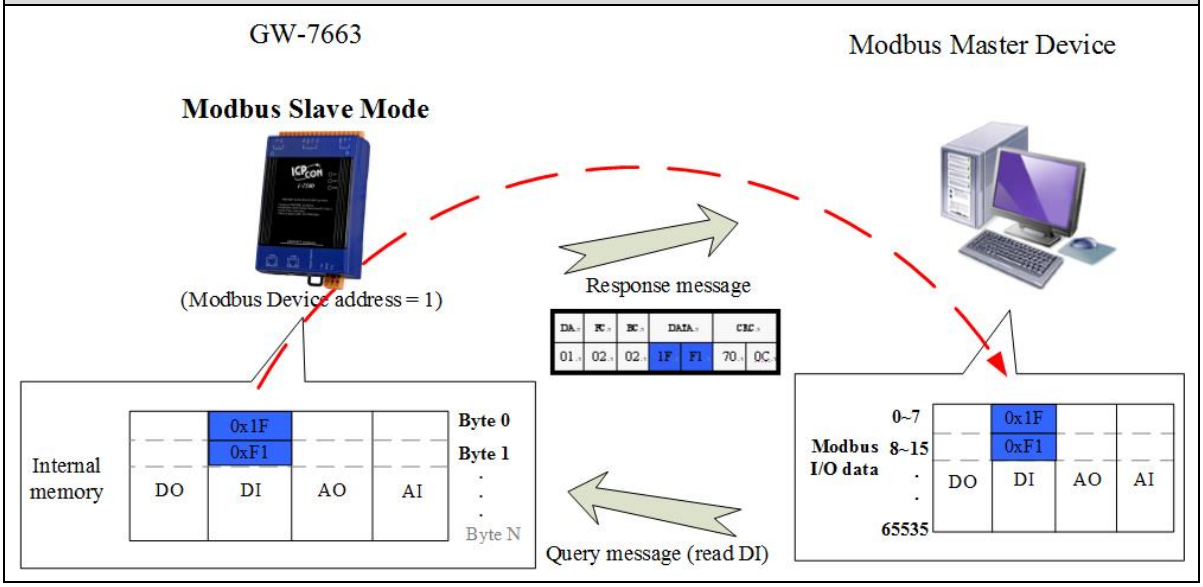
Modbus Data Exchange – Slave mode (Server)

When GW-7663 acts as a Modbus slave device, it can receive query message from Modbus master device and then saving to internal DO, AO buffer. It can also send response message to Modbus master device through internal DI, AI buffer.

GW-7663 receive data from Modbus master device



GW-7663 output data to Modbus master device



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4.2. Module configuration

The user can set the size of the I/O modules in the PROFINET configuration tool. Each I/O module will allocate input 8 bytes and output 8 bytes for system. The settings of the modules are described below.

- Max. I/O modules: 1
- “RSW:0 Input:32Byte Output:32Byte” module
- ”RSW:1 Input:64Byte Output:64Byte” module
- ”RSW:2 Input:128Byte Output:128Byte” module
- ”RSW:3 Input:256Byte Output:256Byte” module
- ”RSW:4 Input:384Byte Output:384Byte” module
- ”RSW:5 Input:512Byte Output:512Byte” module

Tips & Warnings



If AP LED turn on, BOOT LED turn off and ERR LED flash slow. It means that the value of rotary switch does not match the settings of the modules(please refer to section1.4. Overview).

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4.3. PROFINET Input Data Area

The maximum input data length of GW-7663 is 512 bytes. The first 8 bytes of the received input data are reserved for the communication status. The remaining data in the input data area represents the data packet received from the Modbus network.

Byte	Description
1	The number of diagnostic messages
2	Type of diagnostic messages
3	Description of diagnostic messages
4	Current used Modbus command module
5~8	Reserved
9~512	Received data from Modbus network

➤ Diagnostic message (byte 1~3)

EX: the data in byte1~3 is “0x02 0x01 0x0C”. It means there are 2 diagnostic messages and the first message is “Modbus command module 1 send query message to Modbus slave device and doesn’t receive any response message”.

“02”	There are 2 diagnostic messages
“01”	Module 1 Error
“0C”	Response Message Timeout

➤ Received data (byte 9~512)

For more detail information, please refer to section4.6.1. PLC receives DI status from Modbus slave

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4.4. PROFINET Output Data Area

The maximum output data length of GW-7663 is 512 bytes. The first 8 bytes are belong to communication commands.

Byte	Description
1	Reserved
2	Control bit
3~8	Reserved
9~512	Output data to Modbus network

➤ Control bit (byte 2)

Bit 0: When this bit is set, diagnostic messages send by the GW-7663 module will all be cleared.

Bit 1~7: The remaining bits have to be set to zero.

➤ Output data (byte 9~512)

For more detail information, please refer to section4.6.2. PLC refreshes DO status to Modbus slave.

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4.5. Diagnostic Messages

The GW-7663 module can record maximally 32 diagnostic messages at the same time. If the number of the diagnostic messages is bigger than 32, the GW-7663 will not process other diagnostic message.

Type	Description
Module 1~128 Error (0x01~0x0D)	Illegal Function (0x01)
	Illegal Data Address (0x02)
	Illegal Data Value (0x03)
	Slave Device Failure (0x04)
	Acknowledge (0x05)
	Slave Device Busy (0x06)
	Negative Acknowledge (0x07)
	Memory Parity Error (0x08)
	Modbus Not Defined Error (0x09)
	Gateway Path Unavailable (0x0A)
	Device Failed to Respond (0x0B)
	Response Message Timeout (0x0C)
	CRC(LRC) Error (0x0D)

➤ Module Error

For more detail description of diagnostic message, please refer to section8.1. Modbus Exception Code.

Tips & Warnings



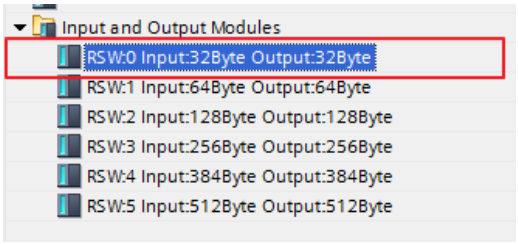
1. These Diagnostic messages are not supported when GW-7663 act as a Modbus slave

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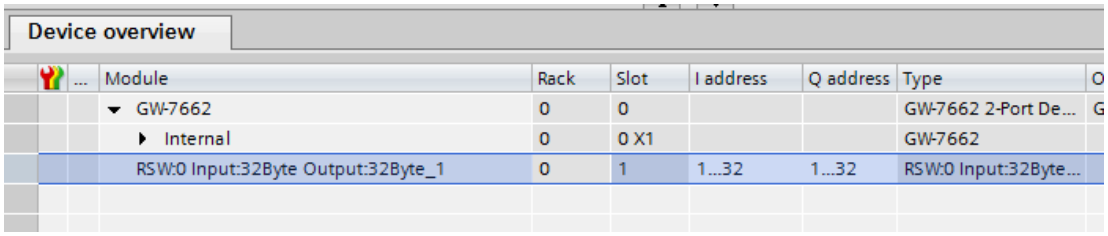
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4.6. Data exchange example

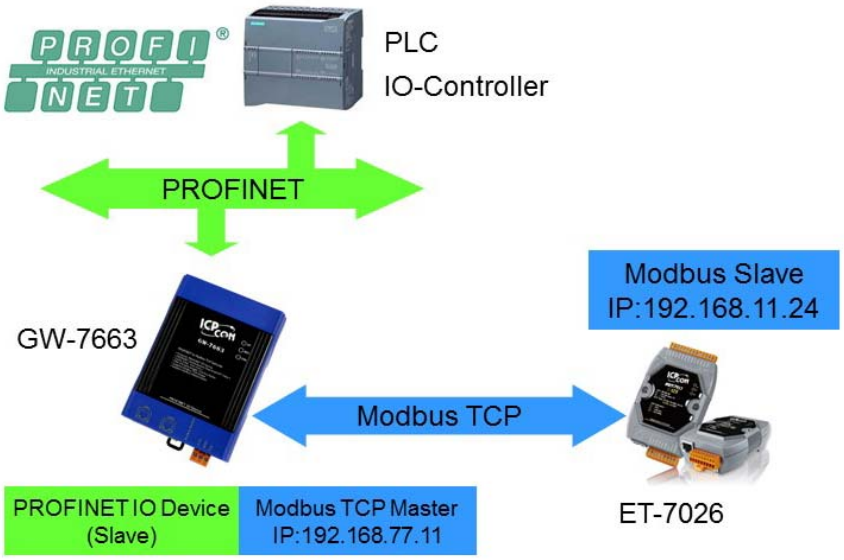
The configuration of PROFINET, please refer to section 3.4. Project Setup. About PROFINET IO module, please select ***"RSW:0 Input:32Byte Output:32Byte"***



The first input 8 bytes and output 8 bytes are allocated for system.
The 9th byte to the 32th byte are allocated for Modbus.



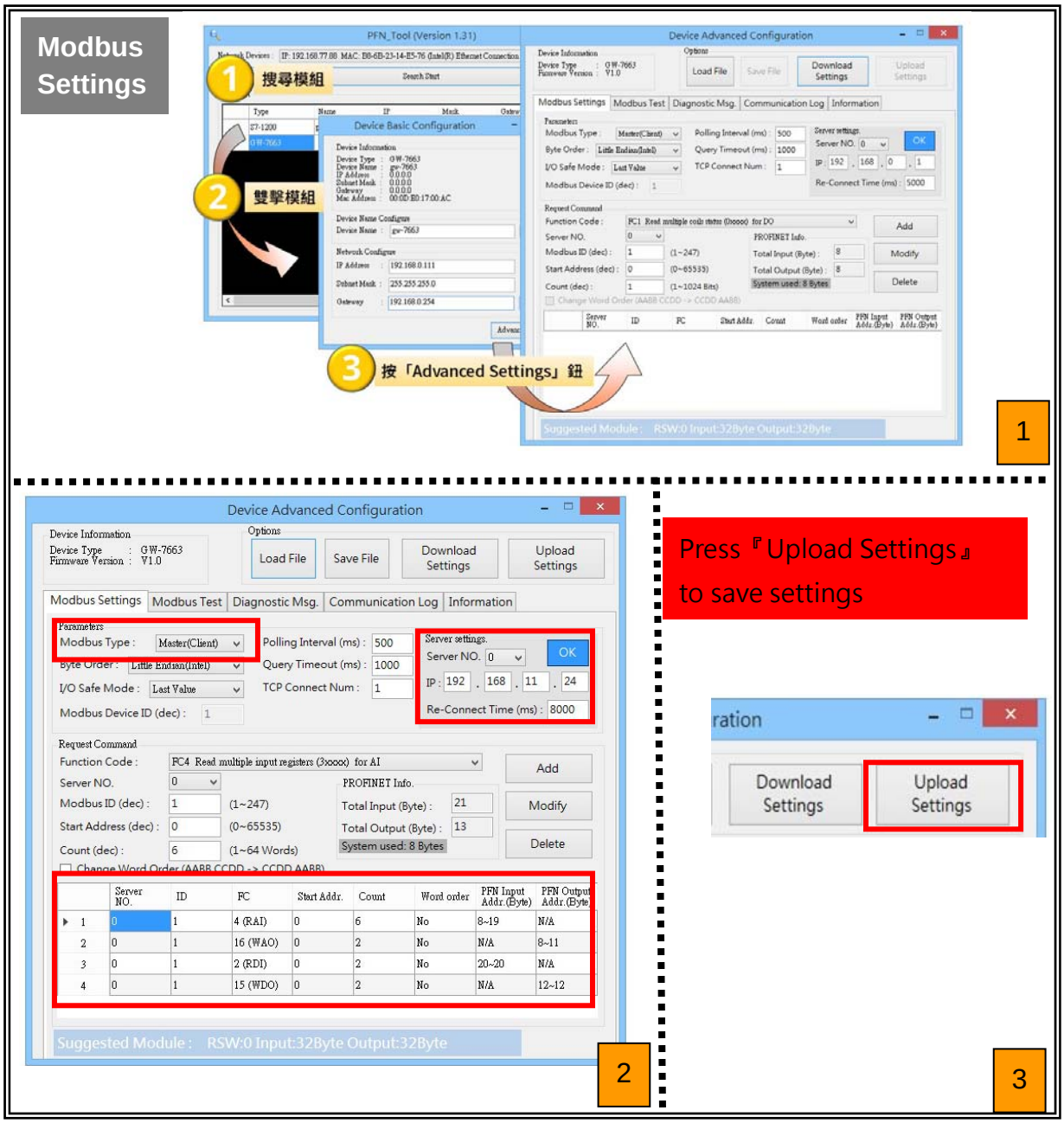
In the following two example, PROFINET IO controller communicate with ET-7026(Modbus slave) via GW-7663.



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4.6.1. PLC receives DI status from Modbus slave

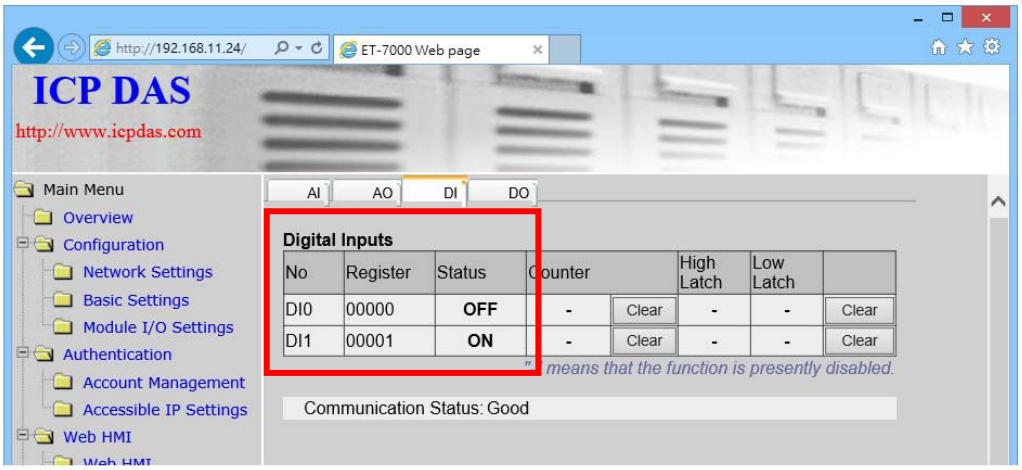


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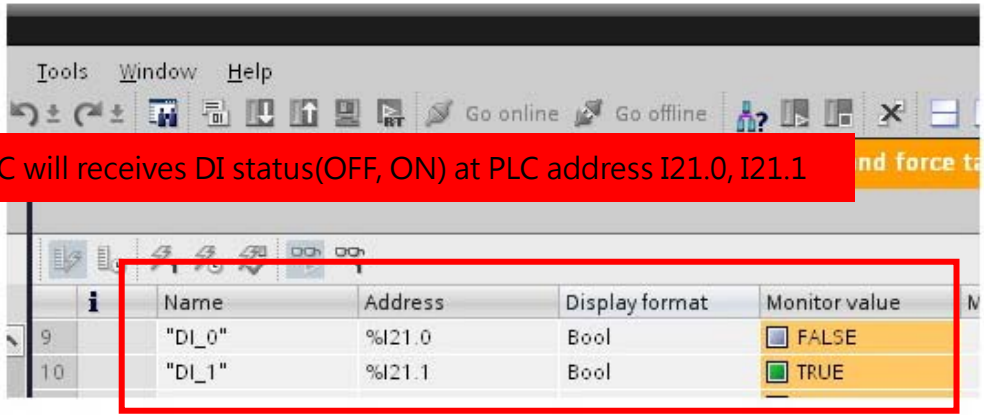
Communication test

Get DI status from web server of ET-7026(OFF, ON)



1

PLC will receives DI status(OFF, ON) at PLC address I21.0, I21.1

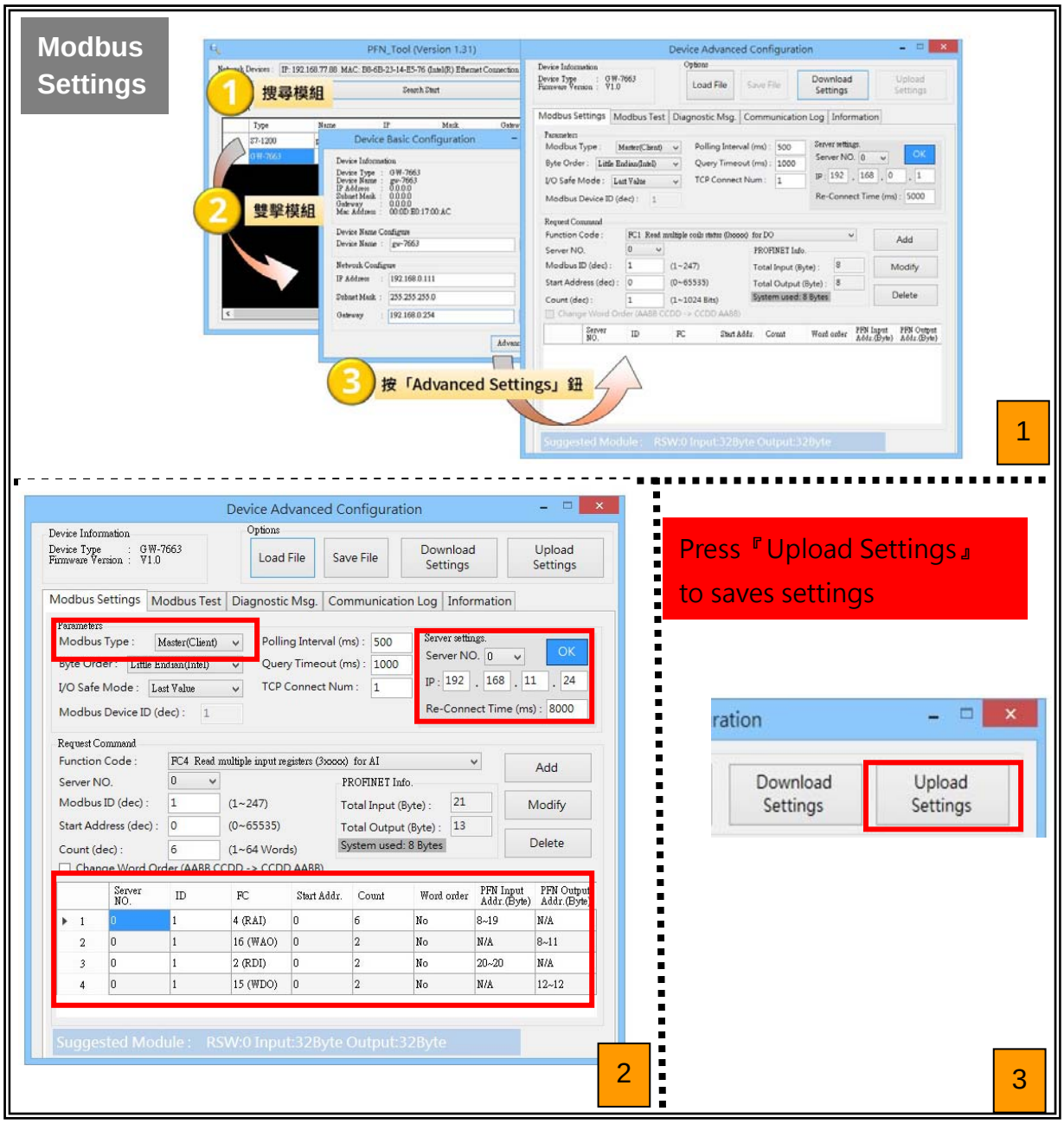


2

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4.6.2. PLC refreshes DO status to Modbus slave

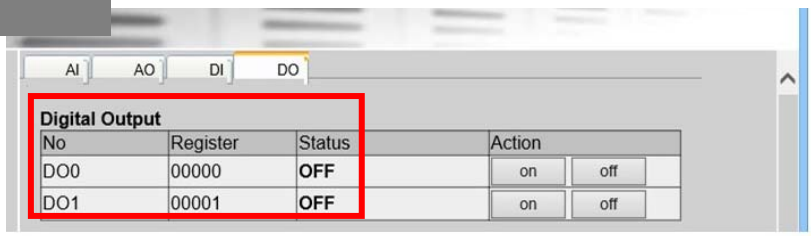


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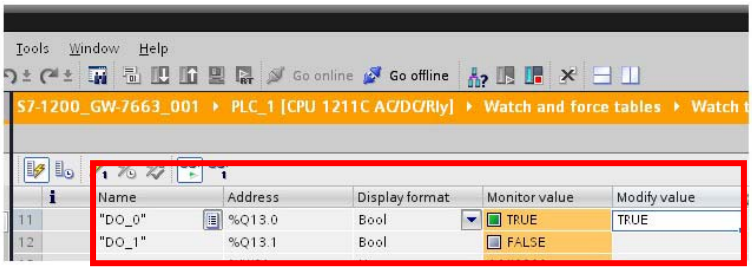
Communication test

Get DO status from web server of ET-7026(OFF, OFF)



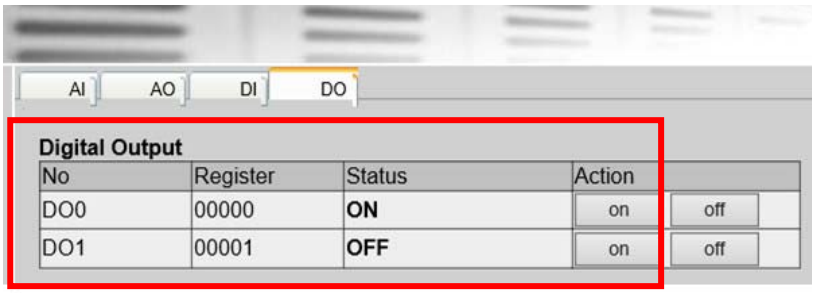
1

Modify Q13.0, Q13.1 to TURE and FALSE (ON, OFF)



2

Get DO status from web server of ET-7026(ON, OFF)



3

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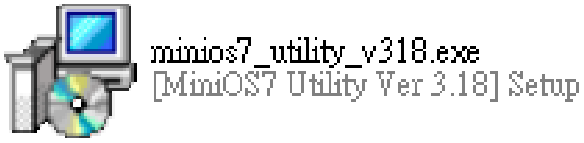
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5. MiniOS7 Utility Tool

The MiniOS7 Utility is a useful tool that provides a quick and easy way to get Ethernet settings and firmware version of GW-7663 module.

5.1. Installing the MiniOS7 Utility

Step 1: Get the MiniOS7 Utility tool

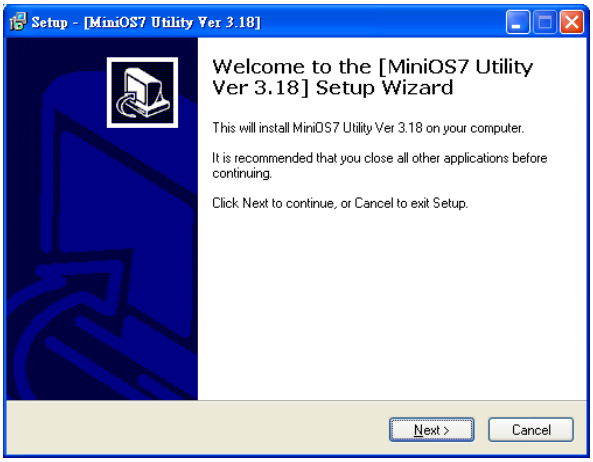


The MiniOS7 Utility can be obtained from companion CD or our FTP site:
CD:\Napdos\minios7\utility\minios7_utility\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/minios7/utility/minios7_utility/

Step 2: Follow the prompts to complete the installation

After the installation has been completed, there will be a new short-cut for MiniOS7 Utility on the desktop.





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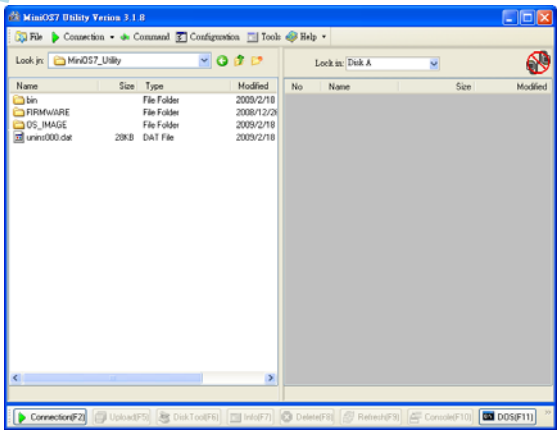
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5.2. Using MiniOS7 Utility to get Ethernet settings and firmware version

Step 1: Run the MiniOS7 Utility



Double-click the MiniOS7 Utility shortcut on your desktop.

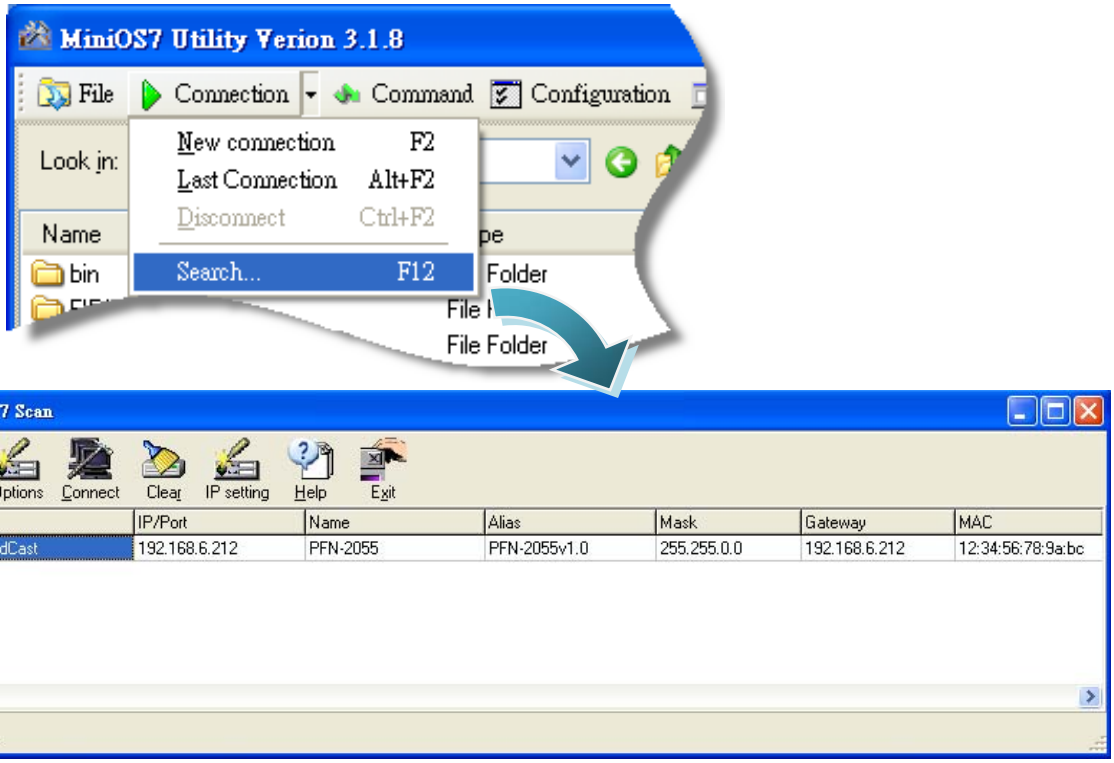


Step 2: Press “F12” or choose “Search” from the “Connection” menu

After pressing **F12** or choosing **Search** from **Connection** menu, that will search all of the modules that provide by ICP DAS on your network.

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Tips & Warnings

2. If you can't find the module by searching the network. It means the IP address of GW-7663 module is zero (default IP = 0.0.0.0). At this time, please follow the section 3.2. Network configuration=> Step 3: Set GW-7663 module's name and IP" to set module's IP and then re-search the network again. Or, wait for the PROFINET controller connect to GW-7663 module (AP LED=ON) and then re-search the network again.
3. About scan result of MiniOS7 Utility, Alias=module name & firmware version.

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6. PFN_Tool Utility

6.1. Installing the PFN_Tool Utility

Step 1: Get the PFN_Tool Utility



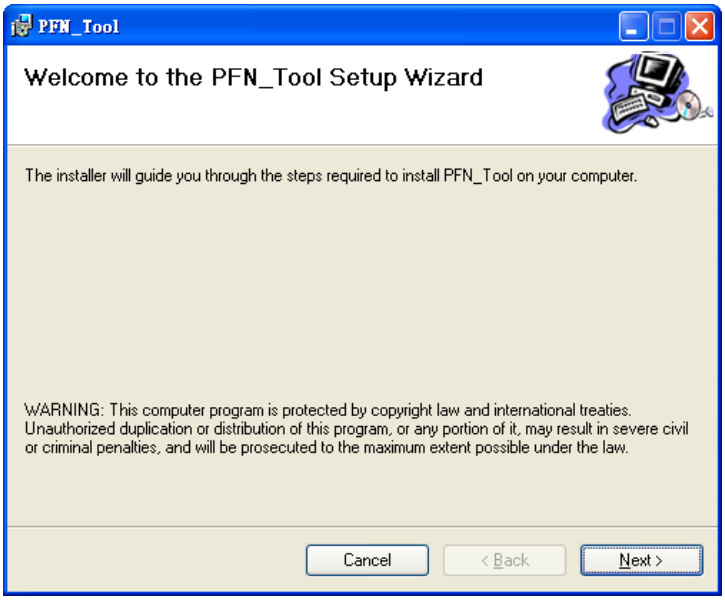


The PFN_Tool Utility can be obtained from companion CD or our FTP site:
CD:\ fieldbus_cd\profinet\utility\
ftp://ftp.icpdas.com.tw/pub/cd/fieldbus_cd/profinet/utility/

Step 2: Follow the prompts to complete the installation

After the installation has been completed, there will be a new shortcut for PFN_Tool Utility on the desktop.





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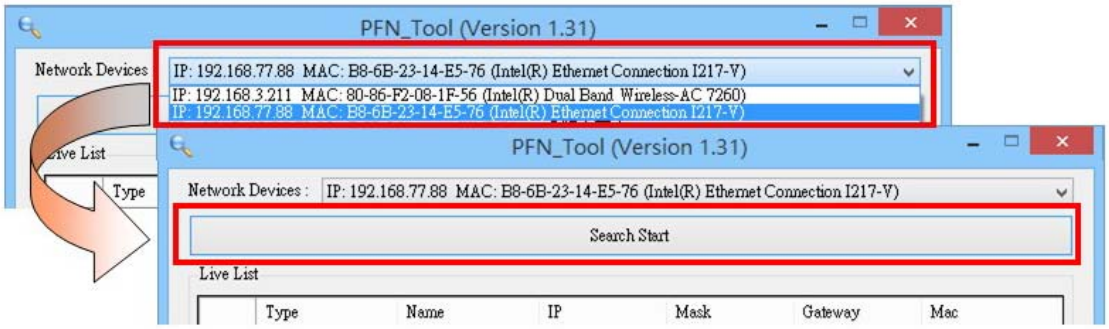
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6.2. PFN_Tool Utility Functionalities

6.2.1. Module Search

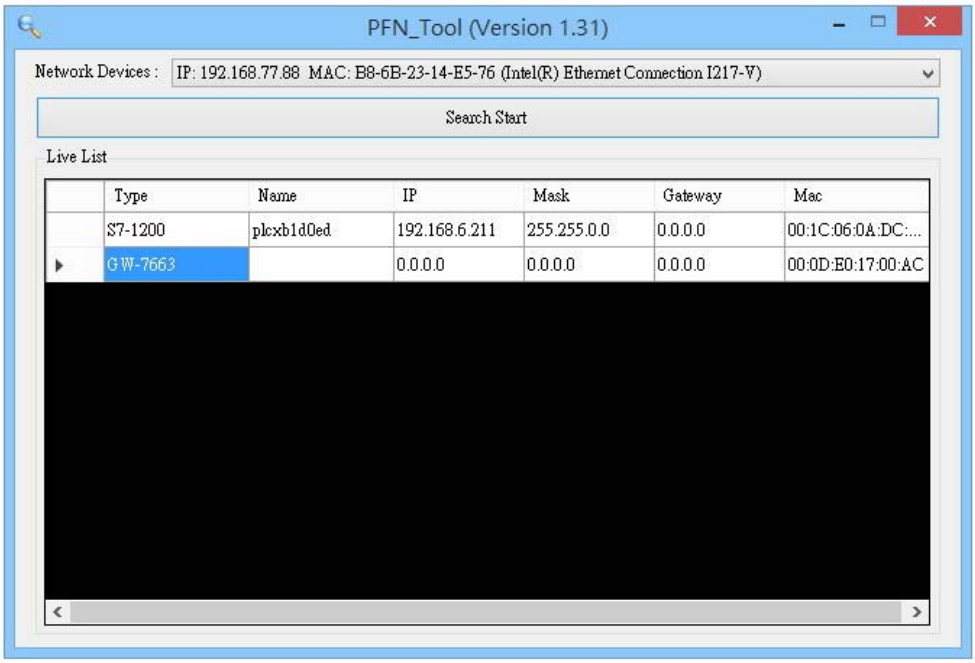
Step 1: Select Network Device

Select network device that connect with GW-7663 module, and press “Search Start” button.



Step 2: Search results

Live List will show all of the PROFINET devices on the same network of network device.

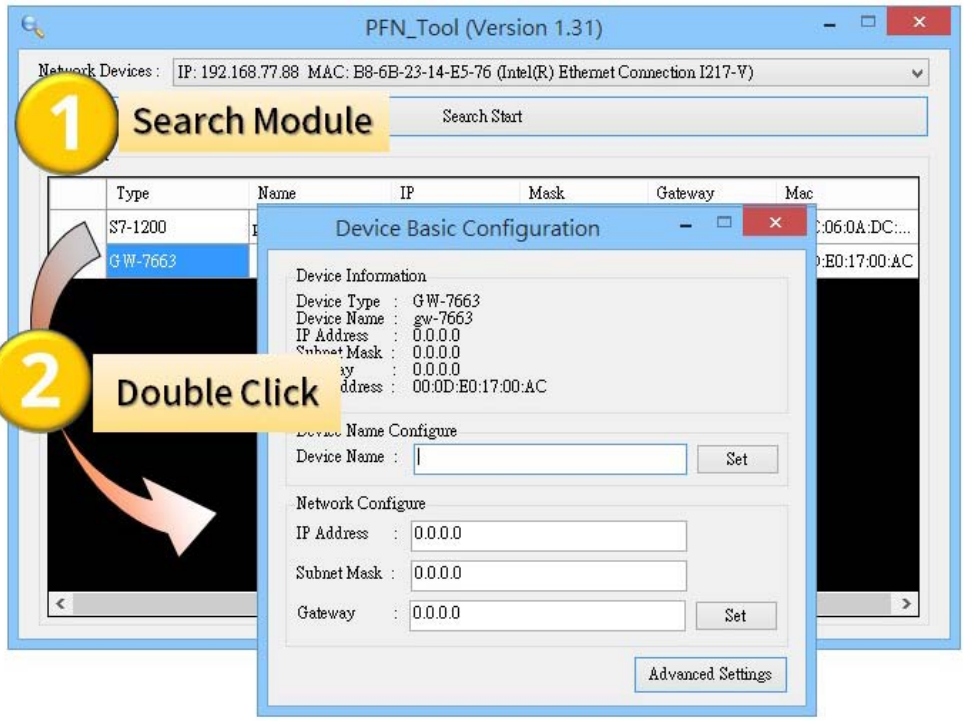


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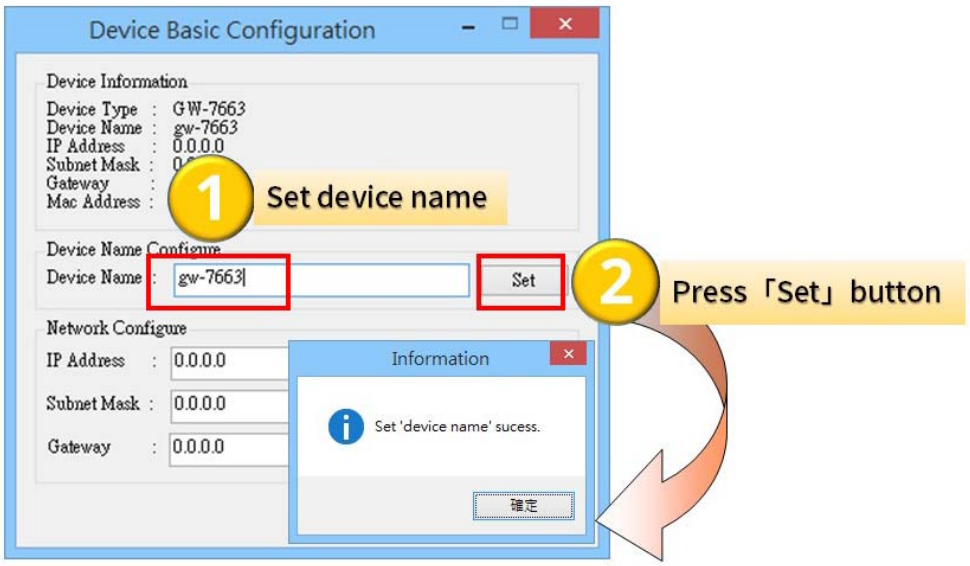
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6.2.2. Module Basic Configuration

Step 1: Open Device Basic Configuration



Step 2: Set Device Name



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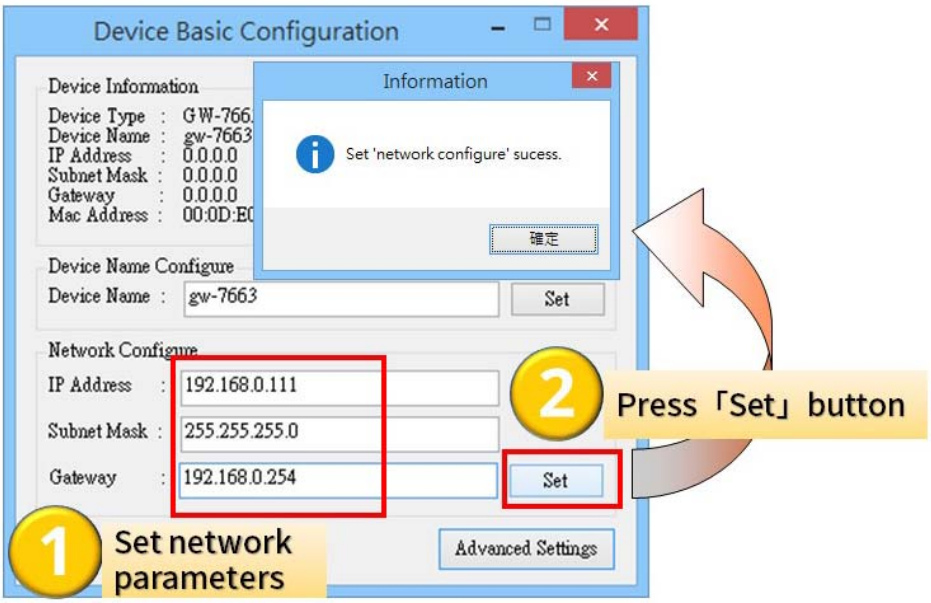
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Step 3: Set Network Parameters

The network parameter of GW-7663 module must have the same domain and different IP with PC.

EX: PC's IP = 192.168.1.110

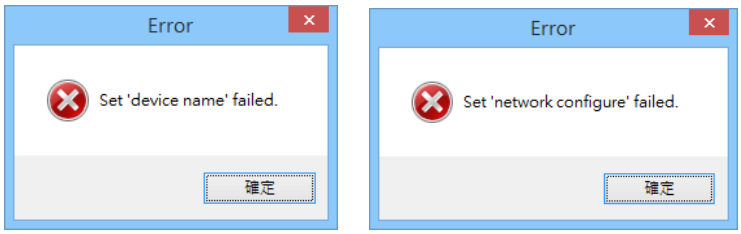
GW-7663 module's IP = 192.168.1.111




```
Connection-specific DNS Suffix  . :
Description . . . . . . . . . . . : Realtek RTL8168C(P)/8111C(P) PCI-E Gigabit Ethernet NIC
Physical Address. . . . . . . . . : 6C-F0-49-AC-51-8B
Dhcp Enabled. . . . . . . . . . . : No
IP Address. . . . . . . . . . . . : 192.168.0.110
Subnet Mask . . . . . . . . . . . : 255.255.255.0
Default Gateway . . . . . . . . . : 192.168.0.254
DNS Servers . . . . . . . . . . . : 168.95.1.1
```

Tips & Warnings

1. When PROFINET controller connect to GW-7663 module (AP LED=ON), user can't set device name and network parameters.

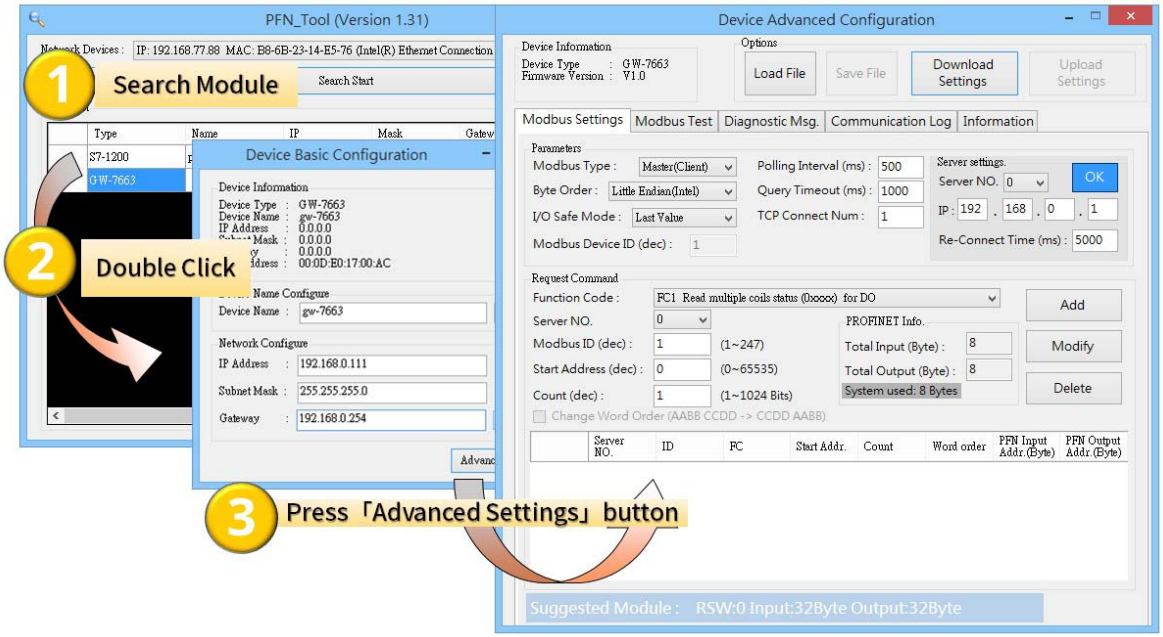


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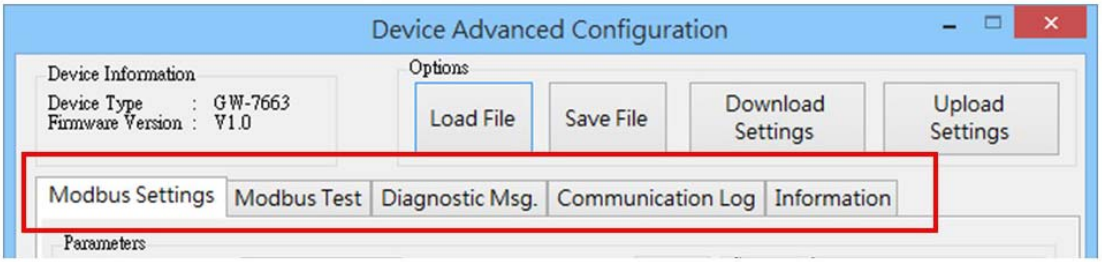
6.2.3. Module Advanced Configuration

Step 1: Open Device Advanced Configuration



Step 2: Advanced Configuration

Device Advanced Configuration of GW-7663 has 5 parts, they are (1)Modbus Settings (2)Modbus Test (3)Diagnostic Msg. (4)Communication Log (5)Information



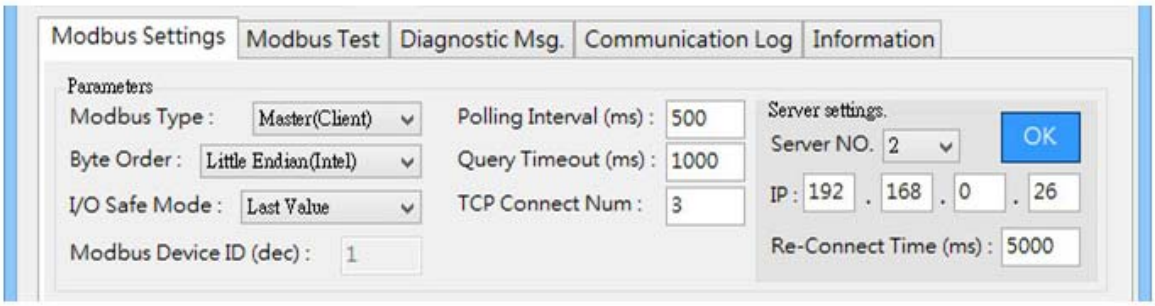
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➤ Modbus Settings

Configure Modbus devices connected with GW-7663.

Parameters



※ **I/O Safe Mode**: When GW-7663 acts as a Modbus master device. If connection between GW-7663 and PROFINET IO controller and Modbus slave devices is interrupted.

"Last Value": Internal DO/DI/AO/AI data retain last value.

"Safe Value": Internal DO/DI/AO/AI data will be set to safe value and send safe value to PROFINET IO controller and Modbus slave devices.

※ **Modbus Device ID**: Modbus address of the GW-7663, when GW-7663 acts as a Modbus slave device.

※ **Polling Interval**: Time interval between 2 Modbus commands, when GW-7663 acts as a Modbus master device.

※ **TCP Connect Num**: The number of Modbus slave devices connected with GW-7663, when GW-7663 acts as a Modbus master device.

※ **Server NO**: Index number of Modbus slave that connected with GW-7663.

※ **IP**: The IP address of Modbus slave that connected with GW-7663.

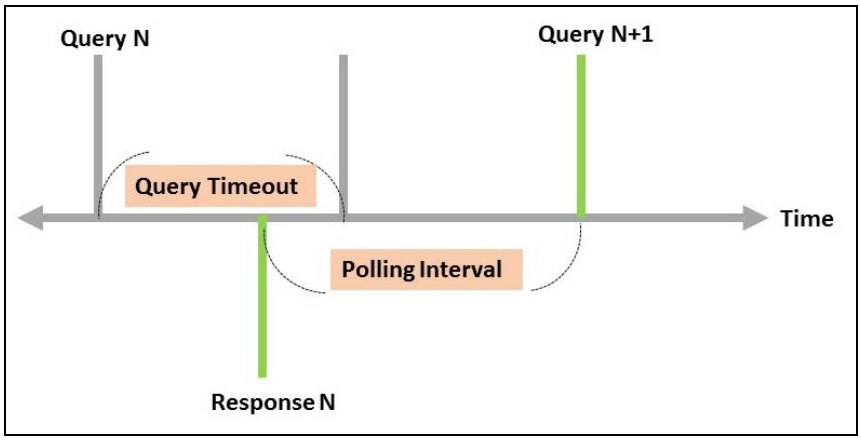
※ **Re-Connect Time**: The re-connect time of Modbus slave that connected with GW-7663.

※ **Query Timeout**: Timeout value for waiting Modbus response message, when

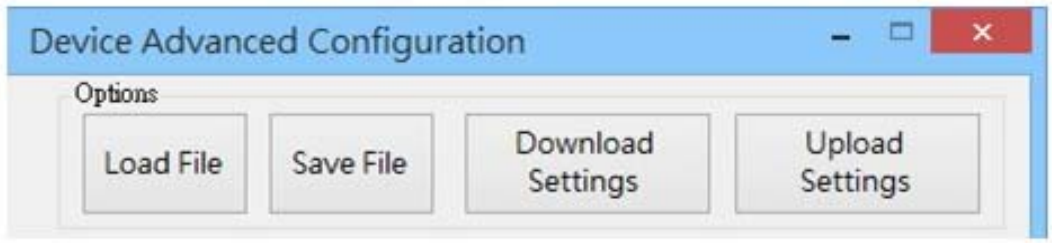
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GW-7663 acts as a Modbus master device.



Options



※ **Load File**: User can load Modbus settings from a file(*.ini).

※ **Save File**: User can save Modbus settings to a file(*.ini).

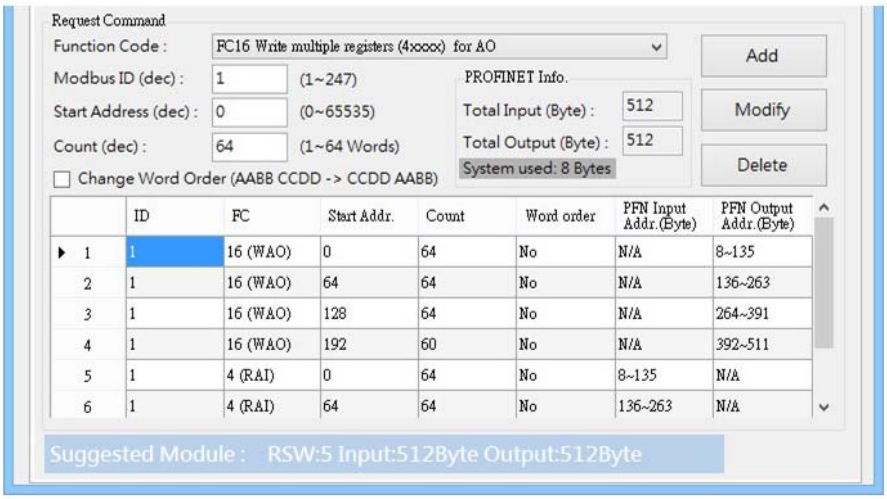
※ **Download Settings**: Read Modbus settings from GW-7663.

※ **Upload Settings**: Write Modbus settings to GW-7663, GW-7663 will reboot to complete the configuration.

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Request Command – Modbus Master (Client)



※ **Max. Modbus command module**: 128 (Module 1~Module 128)

※ **Server NO**: Index number of Modbus slave that connected with GW-7663.

※ **Function Code**: FC01、FC02、FC03、FC04、FC05、FC06、FC15、FC16

※ **Modbus ID**: Device ID of Modbus slave that connected with GW-7663.

※ **Start Address**: GW-7663 and Modbus slave device exchange data from this starting address.

※ **Count**: It is data size that GW-7663 and Modbus device exchange.

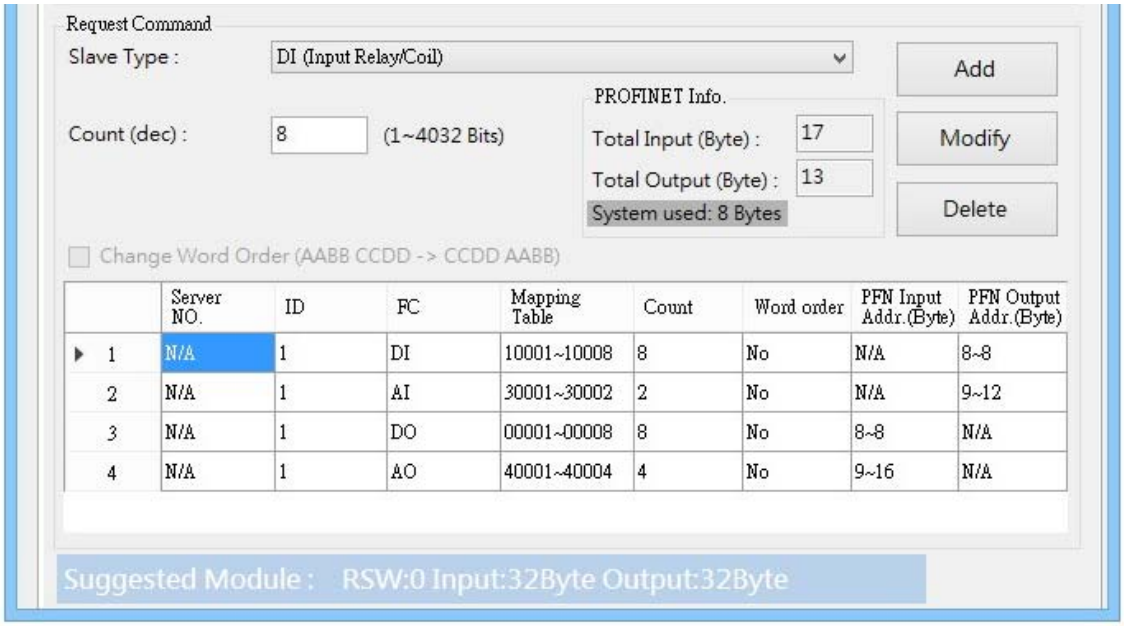
※ **Change Word Order**: When checkbox is checked, GW-7663 will change the data between the high word and low word.

※ **Suggest Module**: It suggests a PROFINET IO module based on total Modbus command length.

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Request Command – Modbus Slave (Server)



※ **Slave Type**: Modbus IO type when GW-7663 act as a Modbus slave.

※ **Count**: It is data size that GW-7663 and Modbus device exchange.

※ **Change Word Order**: When checkbox is checked, GW-7663 will change the data between the high word and low word.

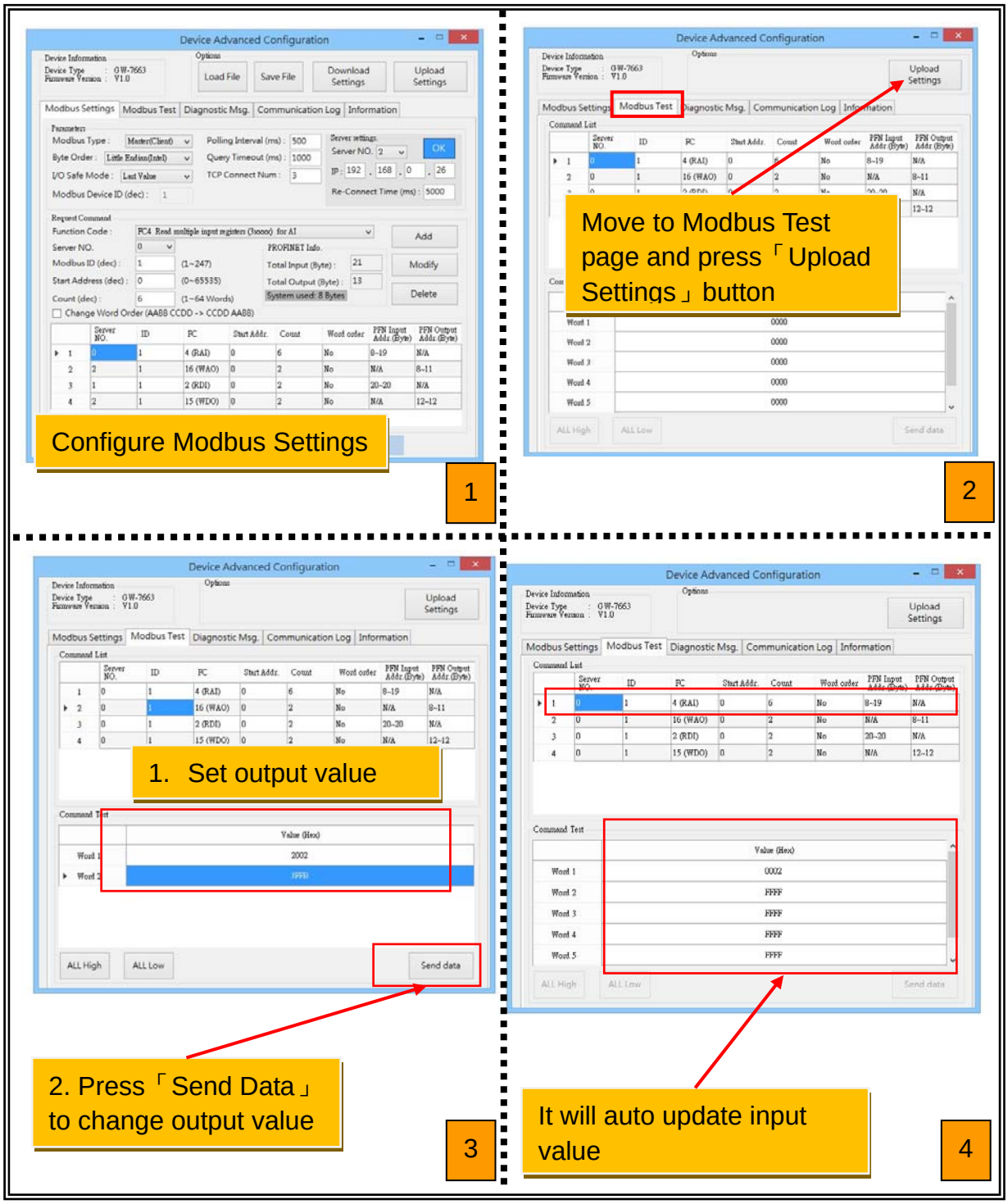
※ **Suggest Module**: It suggests a PROFINET IO module based on total Modbus command length.

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➤ Modbus Test

User can test communication between GW-7663 and Modbus devices.

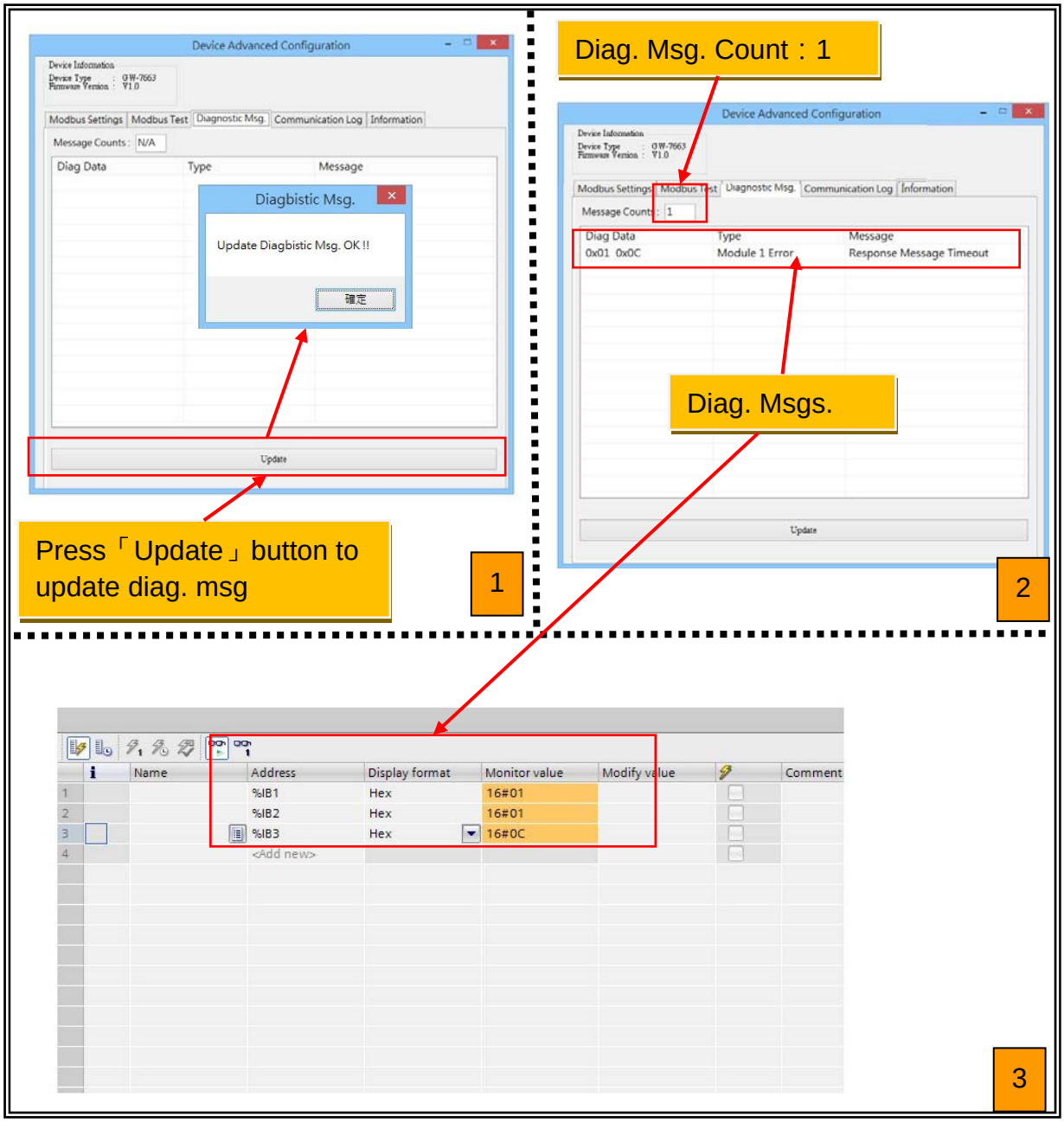


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➤ Diagnostic Msg.

It shows diagnostic messages of GW-7663.

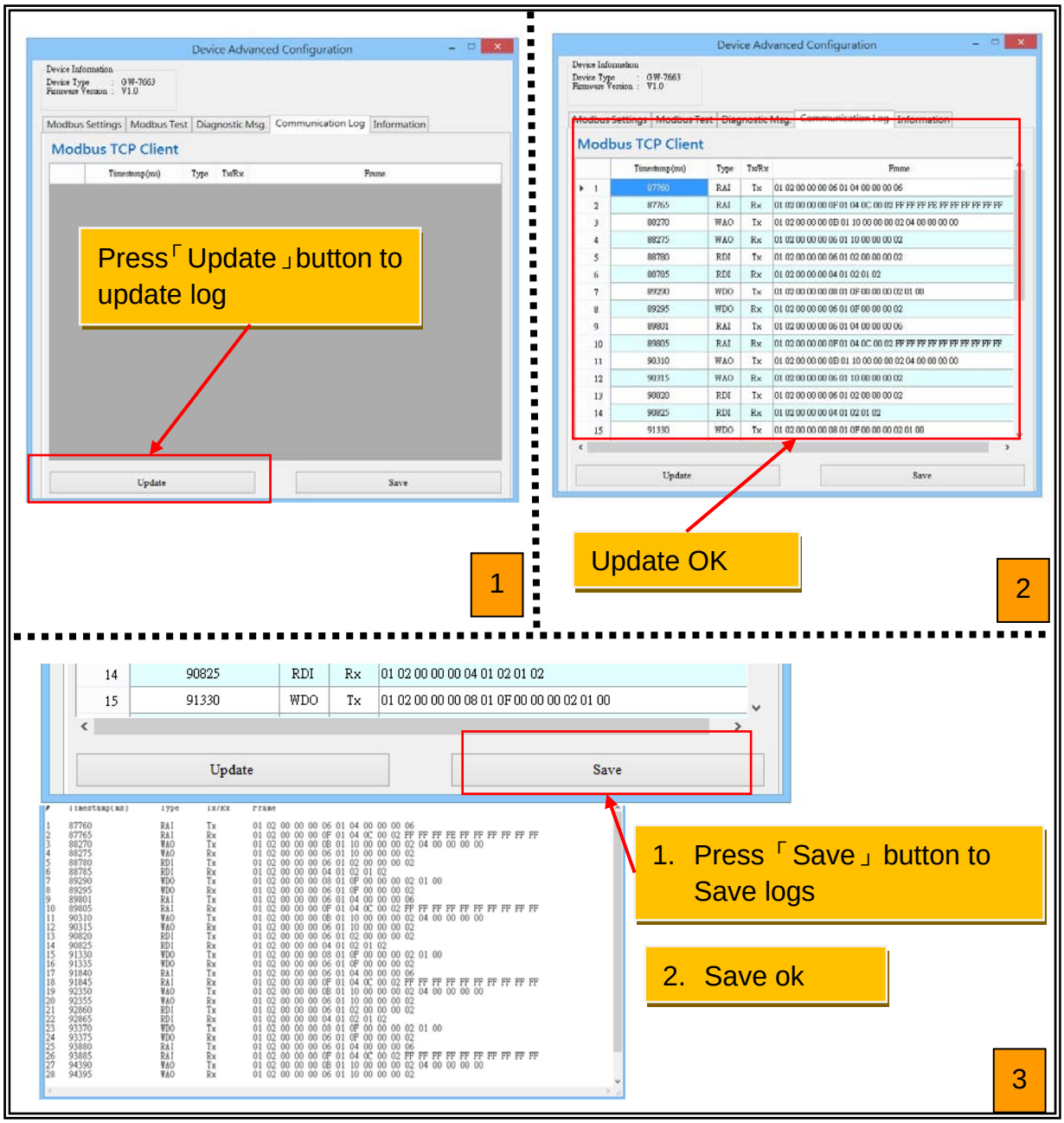


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➤ Communication Log

It shows communication logs between GW-7663 and Modbus devices connected with GW-7663.

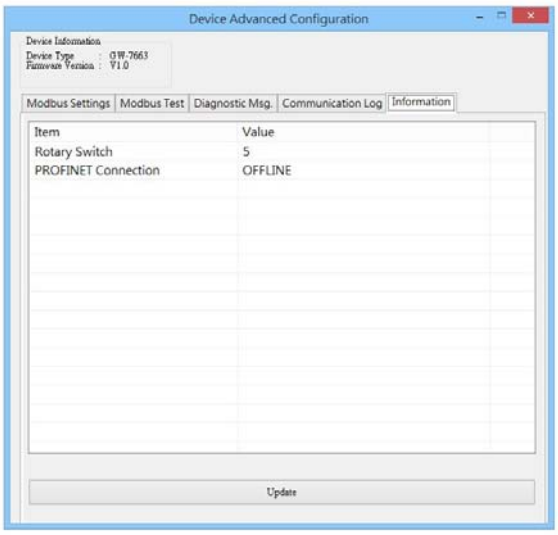
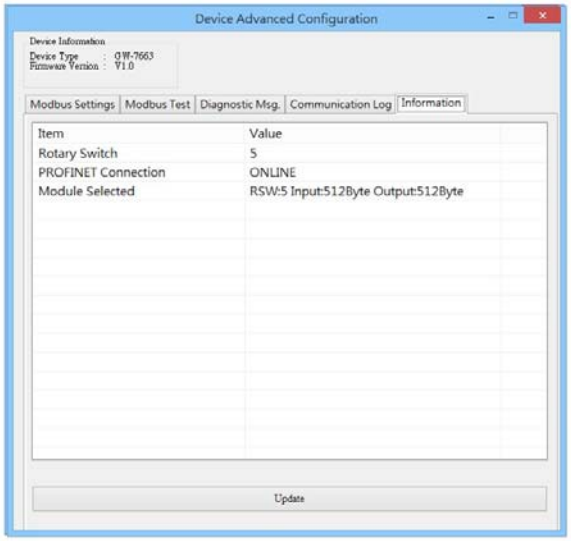


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➤ Information

It shows PROFINET settings of GW-7663.

Wait for PROFINET Connection	PROFINET Connection established
	

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7. Troubleshooting

Item	Trouble state	Solution
1	'AP', 'BOOT' and 'ERR' LED are always off.	The power supply of GW-7663 module has some problems. Please check the wire connection of the power and the voltage is between 10~30V$_{DC}$.
2	'AP' and 'BOOT' LED are always off and 'ERR' LED is always flash per 500ms.	That means the GW-7663 module can't connect to the PROFINET IO controller. Please check the wire connection and module configuration (include network settings, device name) and project configuration of engineering tool that provide by PROFINET IO controller's manufacturer.
3	'AP' LED is always on and 'BOOT' LED is always off and 'ERR' LED is always flash per 500ms.	It means that the value of rotary switch does not match the settings of the modules (please refer to section 4.2. Module configuration).
4	'BOOT' LED is always on.	It means the GW-7663 module is at Bootloader mode. Please switch to AP mode(section 1.4. Overview→Rotary Switch).
5	Can't find any GW-7663 module by MiniOS7 Utility	It means the IP address of GW-7663 module is zero (default IP = 0.0.0.0). At this time, please follow the section 3.2. Network configuration => Step 3: Set GW-7663 module's name and IP" to set module's IP and then re-search the network again. Or, wait for the PROFINET controller connect to GW-7663 module (AP LED=ON) and then re-search the network again.
6	Can't find any GW-7663 module by PFN_Tool Utility	a. Please check the wire connection b. Please set the GW-7663 module to AP mode, please refer to the section1.4. Overview. Please check network card is ok, and GW-7663 module and network card have to in the same network.

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8. Appendix

8.1. Modbus Exception Code

Code	Name	Meaning
01	Illegal Function	The Function Code received in the query is not an allowable action for the server (or slave). This may be because the function code is only applicable to newer devices, and was not implemented in the unit selected. It could also indicate that the server (or slave) is in the wrong state to process a request of this type, for example because it is not configured and is being asked to return register values.
02	Illegal Data Address	The data address received in the query is not an allowable address for the server (or slave). More specifically, the combination of reference number and transfer length is invalid. For a controller with 100 registers a request of offset 96 and a length of 5 will generate exception 02.
03	Illegal Data Value	A value contained in the query data field is not an allowable value for server (or slave). This indicates a fault in the structure of the remainder of a complex request, such as that the implied length is incorrect. It specifically does NOT mean that a data item submitted for storage in a register has a value outside the expectation of the application program, since the MODBUS protocol is unaware of the significance of any particular value of any particular register.
04	Failure In Associated Device	An unrecoverable error occurred while the server (or slave) was attempting to perform the requested action.
05	Acknowledge	Specialized use in conjunction with programming commands. The server (or slave) has accepted the request and is processing it, but a long duration of time will be required to do so. This response is returned to prevent a timeout error from occurring in the client (or master). The client (or master) can next issue a Poll Program Complete message to determine if processing is completed.

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06	Busy, Rejected Message	Specialized use in conjunction with programming commands. The server (or slave) is engaged in processing a long–duration program command. The client (or master) should retransmit the message later when the server (or slave) is free.
07	Negative Acknowledgement	The program function just requested cannot b performed. Issue poll to obtain detailed device dependent error information. Valid for Program/Poll 13 and 14 only.
08	Memory Parity Error	Specialized use in conjunction with function codes 20 and 21 and reference type 6, to indicate that the extended file area failed to pass a consistency check. The server (or slave) attempted to read record file, but detected a parity error in the memory. The client (or master) can retry the request, but service may be required on the server (or slave) device.
0A	Gateway Path Unavailable	Specialized use in conjunction with gateways, indicates that the gateway was unable to allocate an internal communication path from the input port to the output port for processing the request. Usually means that the gateway is misconfigured or overloaded.
0B	Gateway Target Device Failed to respond	Specialized use in conjunction with gateways, indicates that no response was obtained from the target device. Usually means that the device is not present on the network.

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