i-8094 Function Reference

(Version 1.0)

(For WinPAC, XP-8000/XP-8000-CE6 controller)



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CHAPTER 1

Introduction

This software package is dedicated to i-8094 pulse-based motion controller. It includes the driver and ANSI-C Library for WinPAC and XP-8000/XP-8000-CE6.

The slot number that the module installed on will be referred by each function in Library. This slot number helps to identify multiple i-8094 modules in WinPAC /XP-8000 /XP-8000-CE6.

There are samples that are provided for Microsoft® Visual Studio 2005 C++ and Embedded Visual C++ to demonstrate the functions of i-8094 Library. Some samples need the Generic-Type terminal-board (DN-8468G) to connect the external sensors, output pulse and encoder-input.

This documentation provides the detailed information of i-8094 APIs, including the function-decelerations, definitions of both parameters and return codes. The APIs will be cataloged and described in the following chapters:

- CHAPTER 2 – System Initialization
- CHAPTER 3 – Automatic Home Search
- CHAPTER 4 – Independent Moving Functions
- CHAPTER 5 – Interpolation Moving Functions
- CHAPTER 6 – Other Motion Functions
- CHAPTER 7 – Advanced Motion Configurations
- CHAPTER 8 – Miscellaneous Functions
- CHAPTER 9 – Status
- CHAPTER 10 – FRnet I/O extension

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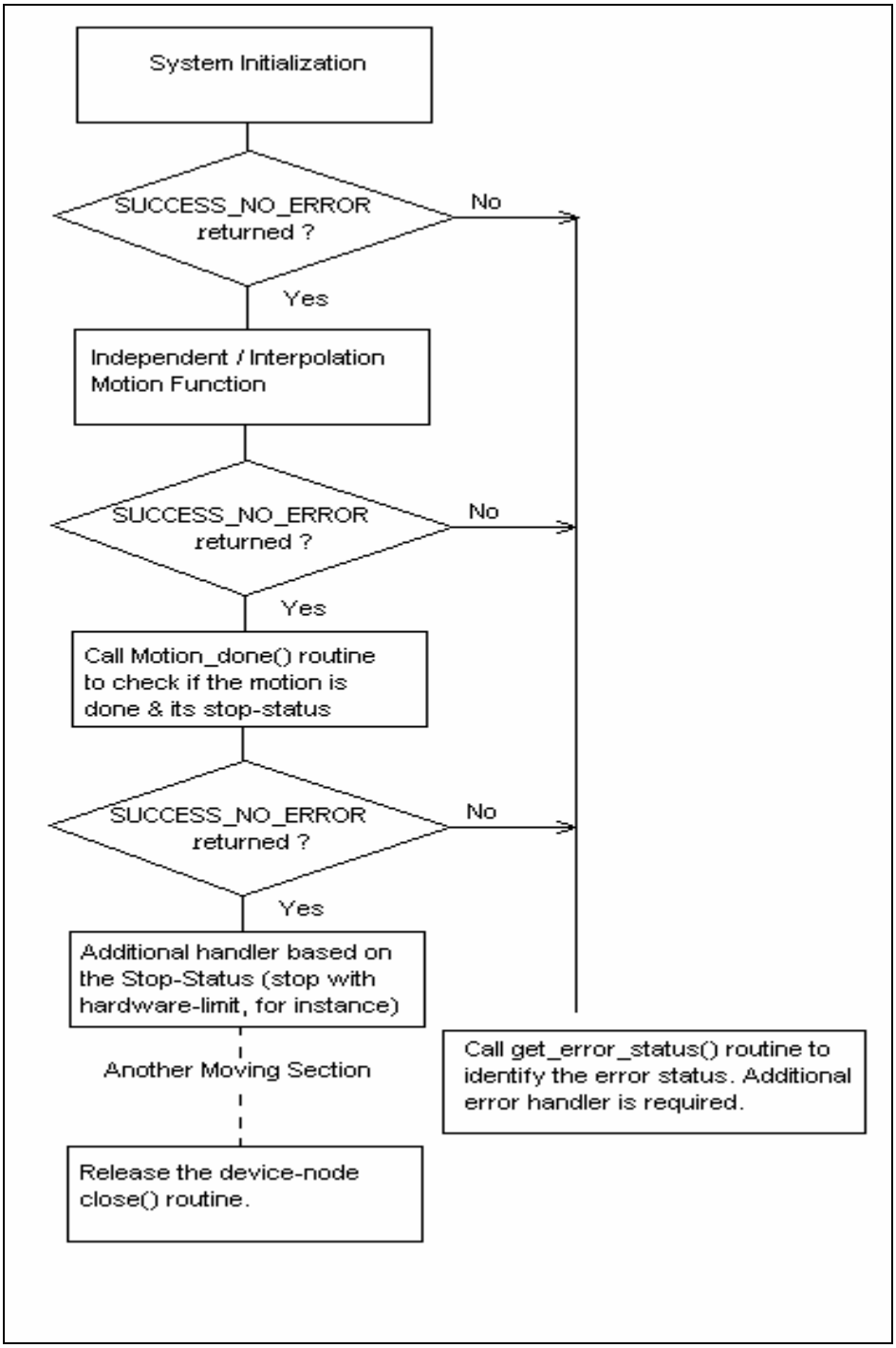


Figure 1 - typical programming following-chart

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CHAPTER 2

System Initialization

2.1 Operating-System Configuration

The functions in this chapter provide the interface to WinPAC /XP-8000 /XP-8000-CE6. By calling these functions, your applications can scan all active i-8094 modules in your PAC, and get the specific slot-number. Open the module and access the internal Motion-Control ASIC with the other functions in i-8094 Library.

2.1.1 i8094_scan

short i8094_scan(short* pModuleNum, BYTE* pAvailModules = NULL)

Description:

This function scans all active i-8094 modules in your WinPAC /XP-8000/ XP-8000-CE6. The pModuleNum saves the numbers of active i-8094 modules. The optional user-provided Array, pAvailModules, indicates the presence of active i-8094 module. (1: present, 0: absent)

Parameters:

pModuleNum: The pointer to the memory that stores the numbers of active i-8094 modules.

pAvailModules: The address of user-provided ***BYTE***-Array. Based on the slot-number, each element indicates the presence of active i-8094 module. The user must prepare one ***BYTE***-Array with ***I8094_MaxModules*** elements.

For instance, there are three active i-8094 modules with slot-number 3, 5 and 7. The content of pAvailModules Array will be

{ 0, 0, 0, 1, 0, 1, 0, 1 }

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Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_NO_MODULE_FOUND: There is no active module available in your PAC.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

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2.1.2 i8094_get_ cardinfo

short i8094_get_cardinfo(int ScannedIndex, BYTE* pSlotNum, WORD* pModuleID = NULL)

Description:

This function returns the slot-number based on the scanned-index. This routine will get the slot number that i-8094 module is installed on.

Parameters:

ScannedIndex: The index that the active i-8094 module is scanned. This index begins from 0, and is less than the active i-8094 modules.

pSlotNum: The pointer to the memory that stores the specific slot-number.

pModuleID: The pointer to the memory that stores the module-ID. This parameter is optional.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_NO_MODULE_FOUND: There is no active module available in your system.

ERROR_INVALID_SCANNED_INDEX: Indicates the ScannedIndex is not less than the numbers of active I-8094 modules.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

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2.1.3 i8094_open

short i8094_open(BYTE bSlotNum)

Description:

This function opens the device node of i-8094 based on the specific slot-number. If this function returns successfully, the process that calls this function owns the device until i8094_close() is called. The device node of i-8094 is ought to be owned before accessing the Motion-Control ASIC with the other functions. It's recommended to call i8094_scan() and i8094_get_cardinfo() to get the slot-number.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_IOCTL_FAILED: Cannot get the settings of ***Range*** register, please call GetLastError() for further system information.

ERROR_DEVICE_OPEN: Fail to open the device-node of i-8094. Please make sure no other process owns that i-8094 module.

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2.1.4 i8094_close

short i8094_close(BYTE bSlotNum)

Description:

This function closes the device node of i-8094 based on the specific slot-number. After calling this function, i-8094 module will be released, and other process can open it.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_DEVICE_CLOSE: Fail to close the device-node of i-8094.

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2.1.5 i8094_reset

short i8094_reset(BYTE bSlotNum)

Description:

This function re-sets the internal Motion-Control ASIC and re-configures the basic registers with default value. After calling this function, all configuration set before will be ignored. This function terminates the current motion, too.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MODULE_RESET: Cannot reset the Motion-Control ASIC, please call GetLastError() for further system information.

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2.1.6 i8094_open_all

short i8094_open_all(void)

Description:

This function opens the all active i-8094 modules. If this function returns successfully, the process that calls this function owns all devices until i8094_close_all() is called.

Parameters:

None

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_IOCTL_FAILED: Cannot get the settings of ***Range*** register, please call GetLastError() for further system information.

ERROR_DEVICE_OPEN: Fail to open the device-node of i-8094. Please make sure no other process occupies that i-8094 module.

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2.1.7 i8094_close_all

short i8094_close_all(void)

Description:

This function closes all i-8094 modules that are opened by one application. After calling this function, the i-8094 modules will be released, and other process can open them.

Parameters:

None

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_DEVICE_CLOSE: Fail to close the device-node of i-8094.

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2.1.8 i8094_reset_all

short i8094_reset_all(void)

Description:

This function re-sets the internal Motion-Control ASIC of all i-8094 modules that are opened by one application, and re-configures the basic registers with default value. After calling this function, all configuration set before will be ignored. This function terminates the current motion of the active i-8094 modules, too.

Parameters:

None

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_MODULE_RESET: Cannot reset the Motion-Control ASIC, please call GetLastError() for further system information.

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2.2 Hardware Configuration

After the i-8094 module is activated, the pre-defined configurations are assigned to the relative registers of Motion-Control ASIC. The functions in this chapter configure/change the default-settings and polarities of output-pulse, input-encoder and hardware-limit sensors.

2.2.1 i8094_set_pls_cfg

short i8094_set_pls_cfg(BYTE bSlotNum, WORD wAxis, WORD wPulseMode, WORD wPulseLogic, WORD wDirectionLogic)

Description:

This function configures the output-pulse mode of i-8094.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wPulseMode: PULSE_MODE_CW_CCW or PULSE_MODE_PULSE_DIRECTION.

wPulseLogic: PULSE_LOGIC_ACTIVE_HIGH or PULSE_LOGIC_ACTIVE_LOW

wDirectionLogic: PULSE_FORWARD_ACTIVE_HIGH or PULSE_FORWARD_ACTIVE_LOW. This parameter will be ignored if the parameter ***wPulseMode*** is assigned to PULSE_MODE_CW_CCW.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_PULSE_MODE: Neither PULSE_MODE_CW_CCW nor PULSE_MODE_PULSE_DIRECTION is assigned to parameter ***wPulseMode***.

ERROR_INVALID_PULSE_LEVEL: Neither PULSE_LOGIC_ACTIVE_HIGH nor PULSE_LOGIC_ACTIVE_LOW is assigned to parameter ***wPulseLogic***.

ERROR_INVALID_PULSE_DIRECTION: Neither PULSE_FORWARD_ACTIVE_HIGH nor PULSE_FORWARD_ACTIVE_LOW is assigned to parameter ***wDirectionLogic***.

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ERROR_PULSE_MODE_SET: Cannot change the output pulse mode, please call GetLastError() for further system information.

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2.2.2 i8094_set_enc_cfg

short i8094_set_enc_cfg(BYTE bSlotNum, WORD wAxis, WORD wEncoderMode, BYTE bCounterSource = 0)

Description:

This function configures the input-encoder mode of i-8094.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wEncoderMode: ENCODER_MODE_AB, ENCODER_MODE_AB_DIVID_2, ENCODER_MODE_AB_DIVID_4 or ENCODER_MODE_CW_CCW.

bCounterSource: The optional parameter that is reserved for future.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_ENCODER_MODE: No valid encoder mode is assigned to parameter ***wEncoderMode***.

ERROR_ENCODER_MODE_SET: Cannot change the input encoder mode, please call GetLastError() for further system information.

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2.2.3 i8094_set_limit

short i8094_set_limit(BYTE bSlotNum, WORD wAxis, WORD wLimitLogic, WORD wStopMode = LIMIT_STOP_SUDDEN)

Description:

This function configures the polarity and stop-mode of hardware-limit sensor.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wLimitLogic: LIMIT_LOGIC_ACTIVE_HIGH or LIMIT_LOGIC_ACTIVE_LOW.

wStopMode: LIMIT_STOP_SUDDEN or LIMIT_STOP_SLOWDOWN. This optional parameter is set as LIMIT_STOP_SUDDEN by default.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_LIMIT_LOGIC: Neither LIMIT_LOGIC_ACTIVE_HIGH nor LIMIT_LOGIC_ACTIVE_LOW is assigned to parameter ***wLimitLogic***.

ERROR_INVALID_STOP_MODE: Neither LIMIT_STOP_SUDDEN nor LIMIT_STOP_SLOWDOWN is assigned to parameter ***wStopMode***.

ERROR_LIMIT_SENSOR_SET: Cannot configure the hardware-limit sensor, please call GetLastError() for further system information.

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2.3 Hardware Configuration (optional)

The functions in this chapter enable/disable the additional signals, including INP and ALARM. The signal-filtering feature is built in Motion-Control ASIC, and can be configured with i8094_set_filter(). The ***Range*** register of Motion-Control ASIC can be configured with i8094_set_range() function. Assigning different value to the ***Range*** register, the accuracy and valid-range of speed, acceleration/deceleration and jerk/deceleration-rate will be changed.
The Motion-Control ASIC also provides the software-limit feature, and is enabled/configured with i8094_set_softlimit(). Another helpful function, i8094_load_config(), configures all i-8094 modules with the pre-defined configuration file, I8094_Config.bin.

2.3.1 i8094_set_range

short i8094_set_range(BYTE bSlotNum, WORD wAxis, DWORD dwRange)

Description:

This function changes the ***Range*** register to change the accuracy and valid-range of speed, acceleration/deceleration and jerk/deceleration-rate. The relationship between ***Range*** register and Speed/Acceleration/Jerk is illustrated in Figure 2. Another function, i8094_get_range_settings(), gets the current valid-range of speed, acceleration/deceleration and jerk/deceleration-rate.

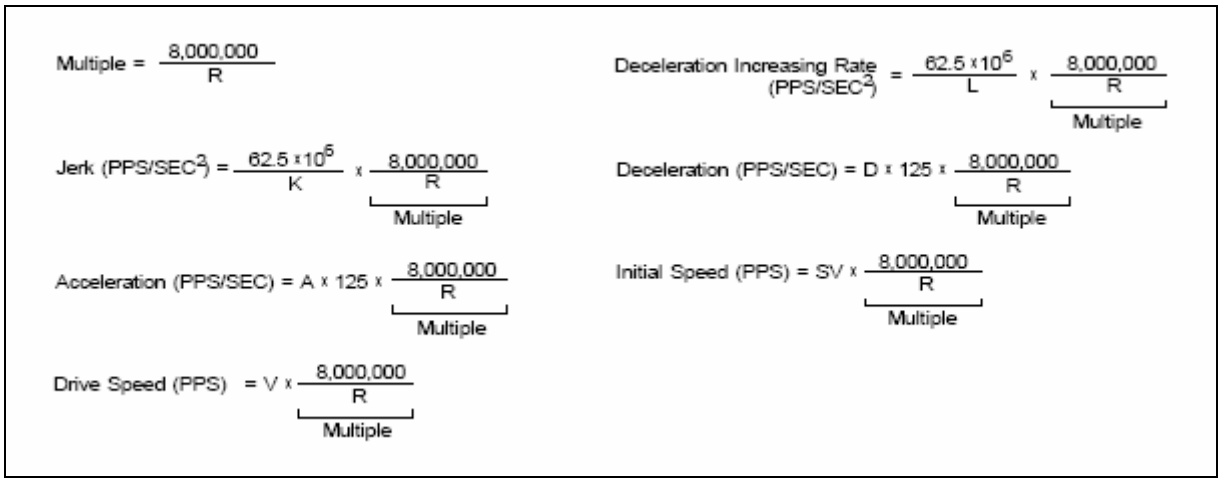


Figure 2 – relationship between ***Range*** register and Speed/Acceleration/Jerk

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

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dwRange: The value to be assigned to the ***Range*** register (16,000 ~ 8,000,000)

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_RANGE: The value to be assigned to ***Range*** register is invalid.

ERROR_RANGE_CHANGE: Cannot change the content of ***Range*** register, please call GetLastError() for further system information.

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2.3.2 i8094_get_range_settings

short i8094_get_range_settings(BYTE bSlotNum, WORD wAxis, AXIS_RANGE_SETTINGS* pAxisRangeSetting)

Description:

This function gets the valid-range of Speed, Acceleration/Deceleration and Jerk/Deceleration-Increasing-Rate based on the setting of ***Range*** register. Please refer to the 'Set_Range' sample.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pAxisRangeSetting: The pointer to the data structure that stores the valid-range of Speed, Acceleration/Deceleration and Jerk/Deceleration-Increasing-Rate.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

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2.3.3 i8094_set_inp

short i8094_set_inp(BYTE bSlotNum, WORD wAxis, WORD wINPEnable, WORD wINPLogic)

Description:

This function enables/disables INP feature and configures its polarity. This feature is active until calling i8094_set_inp() with INP_DISABLE_FEATURE.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wINPEnable: INP_ENABLE_FEATURE or INP_DISABLE_FEATURE.

wINPLogic: INP_LOGIC_ACTIVE_HIGH or INP_LOGIC_ACTIVE_LOW.

Caveat:

If the incorrect setting is assigned to parameter ***wINPLogic***, the i8094_motion_done() will report MOTION_NOT_DONE always.

It's recommended to run ***i8094_EzGo.exe*** to check the correct settings.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_INP_ENABLE: Neither INP_ENABLE_FEATURE nor INP_DISABLE_FEATURE is assigned to parameter ***wINPEnable***.

ERROR_INVALID_INP_LOGIC_LEVEL: Neither INP_LOGIC_ACTIVE_HIGH nor INP_LOGIC_ACTIVE_LOW is assigned to parameter ***wINPLogic***.

ERROR_INP_SIGNAL_SET: Cannot set the INP configuration, please call GetLastError() for further system information.

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2.3.4 i8094_set_alarm

short i8094_set_alarm(BYTE bSlotNum, WORD wAxis, WORD wAlarmEnable, WORD wAlarmLogic)

Description:

This function enables/disables ALARM feature and configures its polarity. This feature is active until calling i8094_set_alarm() with ALARM_DISABLE_FEATURE.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wAlarmEnable: ALARM_ENABLE_FEATURE or ALARM_DISABLE_FEATURE.

wAlarmLogic: ALARM_LOGIC_ACTIVE_HIGH or ALARM_LOGIC_ACTIVE_LOW.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_ALARM_ENABLE: Neither ALARM_ENABLE_FEATURE nor ALARM_DISABLE_FEATURE is assigned to parameter ***wAlarmEnable***.

ERROR_INVALID_ALARM_LOGIC_LEVEL: Neither ALARM_LOGIC_ACTIVE_HIGH nor ALARM_LOGIC_ACTIVE_LOW is assigned to parameter ***wAlarmLogic***.

ERROR_ALARM_SIGNAL_SET: Cannot set the ALARM configuration, please call GetLastError() for further system information.

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2.3.5 i8094_set_filter

short i8094_set_filter(BYTE bSlotNum, WORD wAxis, WORD wFilterEnable, WORD wFilterCfg, WORD wDelayTime)

Description:

This function enables/disables the signal filter built in Motion-Control ASIC, and configures the signal-sources and delay-time. This feature is active until calling i8094_set_filter() with FILTER_ DISABLE_FEATURE.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wFilterEnable: FILTER_ENABLE_FEATURE or FILTER_DISABLE_FEATURE.

wFilterCfg: The following signal-sources can be combined with OR (|) operator.

FILTER_CFG_EMG_EL_ORG_NORG (for EMG, hardware-limit, Home and Near-Home),
FILTER_CFG_ENCODER_Z_PHASE (for Z-Phase/INDEX),
FILTER_CFG_INP_ALARM (for INP and ALARM),
FILTER_CFG_EXP_EXPLSN (for manual-pulse-generator),
FILTER_CFG_IN3 (for digital-input IN3)

wDelayTime: Can be one of the following delay-time settings (unit: micro-second):

FILTER_DELAY_2us,
FILTER_DELAY_256us,
FILTER_DELAY_512us,
FILTER_DELAY_1024us,
FILTER_DELAY_2048us,
FILTER_DELAY_4096us,
FILTER_DELAY_8192us,
FILTER_DELAY_16384us

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

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ERROR_INVALID_FILTER_ENABLE: Neither FILTER_ENABLE_FEATURE nor FILTER_DISABLE_FEATURE is assigned to parameter ***wFilterEnable***.

ERROR_INVALID_FILTER_CONFIGURATION: Invalid Filter-Source combination is assigned to parameter ***wFilterCfg***.

ERROR_INVALID_FILTER_DELAY_TIME: Invalid delay-time is assigned to parameter ***wDelayTime***.

ERROR_FILTER_SET: Cannot set the Filter configuration, please call GetLastError() for further system information.

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2.3.6 i8094_set_softlimit

short i8094_set_softlimit(BYTE bSlotNum, WORD wAxis, WORD wSWLimitEnable, WORD wCmpSource, long LimitPositive, long LimitNegaitive)

Description:

The internal comparators of Motion-Control ASIC provide the software-limit feature. The Motion-Control ASIC will monitor either Logic-Command counter or Encoder-Position counter. Once the content of these counters exceeds the pre-defined value, the deceleration stop will be started. This feature is active until calling i8094_set_softlimit() with SW_LIMIT_DISABLE_FEATURE.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.
wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.
wSWLimitEnable: SW_LIMIT_ENABLE_FEATURE or SW_LIMIT_DISABLE_FEATURE.
wCmpSource: CMP_SRC_LOGIC_COMMAND or CMP_SRC_ENCODER_POSITION.
LimitPositive: The pre-defined value for the comparator in forward direction.
LimitNegaitive: The pre-defined value for the comparator in reverse direction.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.
ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).
ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.
ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.
ERROR_INVALID_SOFTWARE_LIMIT_ENABLE: Neither SW_LIMIT_ENABLE_FEATURE nor SW_LIMIT_DISABLE_FEATURE is assigned to parameter ***wSWLimitEnable***.
ERROR_INVALID_SOFTWARE_LIMIT_COMPARATOR_SOURCE: Neither CMP_SRC_LOGIC_COMMAND nor CMP_SRC_ENCODER_POSITION is assigned to parameter ***wCmpSource***.
ERROR_CONFLICT_WITH_VRING: Indicates that the ASIC-Internal Comparators are used for Variable-Ring counter. Please disable Variable-Ring counter with i8094_set_vring().
ERROR_CONFLICT_WITH_SYNCH_ACTION: Indicates that the ASIC-Internal Comparators are used as the condition of Synchronous-Action. Please disable synchronous-condition with i8094_set_synch().
ERROR_SW_LIMIT_SET: Cannot configure the software-limit settings, please call GetLastError() for further system information.

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2.3.7 i8094_load_config

short i8094_load_config(char* FileName = NULL)

Description:

This function loads the pre-defined configuration file and configures all active -8094 modules automatically. The i8094_open_all() is needed to be called before this function.
It's strongly recommended to change the settings of configuration file with the utility, i8094_EzGO.exe.
The involved configuration routines are:
i8094_set_pls_cfg(), i8094_set_enc_cfg(), i8094_set_limit(), i8094_set_home_cfg(), i8094_set_softlimit(), i8094_set_alarm(), i8094_set_inp() and i8094_set_filter().

Parameters:

FileName: The pointer to the memory that stores the pathname of configuration file. Without assigning pathname, the default configuration file, \System_Disk\ICPDAS\System\I8094_Config.bin, will be loaded. This parameter is optional, and NULL is assigned by default.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.
ERROR_CONFIG_FILE_LOAD: Cannot locate the configuration file.
ERROR_CONFLICT_IN_CONFIG_FILE: The active i-8094 modules settings is not identical to the configuration file.
ERROR_INVALID_FILE_HANDLE: There is no valid file-handle is related to the i-8094 module recorded in configuration. Please make sure the i8094_open_all() had been called and returns SUCCESS_NO_ERROR..
Other return codes please refer to the following functions:
i8094_set_pls_cfg, i8094_set_enc_cfg, i8094_set_limit, i8094_set_softlimit, i8094_set_inp, i8094_set_alarm and i8094_set_filter.

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2.3.8 i8094_servo_on

short i8094_servo_on(BYTE bSlotNum, WORD wAxis, BYTE bServoON, BYTE bAutoOFF)

Description:

This function turns on/off the Servo.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

bServoON: SERVO_ON or SERVO_OFF.

bAutoOFF: SERVO_MANUAL_OFF: turn off Servo manually.

SERVO_AUTO_OFF: turn off Servo when the i8094_close() or i8094_close_all() is called.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_SERVO_SETTING: Neither SERVO_ON nor SERVO_OFF is assigned to parameter ***bServoON***.

ERROR_SERVO_ON_SET: Cannot set the Servo output, please call GetLastError() for further system information.

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CHAPTER 3

Automatic Home Search

With the external Near-Home (NORG), Home (ORG) and Z-Phase/INDEX sensors, the auto-homing feature provided by Motion-Control ASIC will helps to search the Home (ORG) automatically.
The typical Automatic Home Search is illustrated in Figure 3.

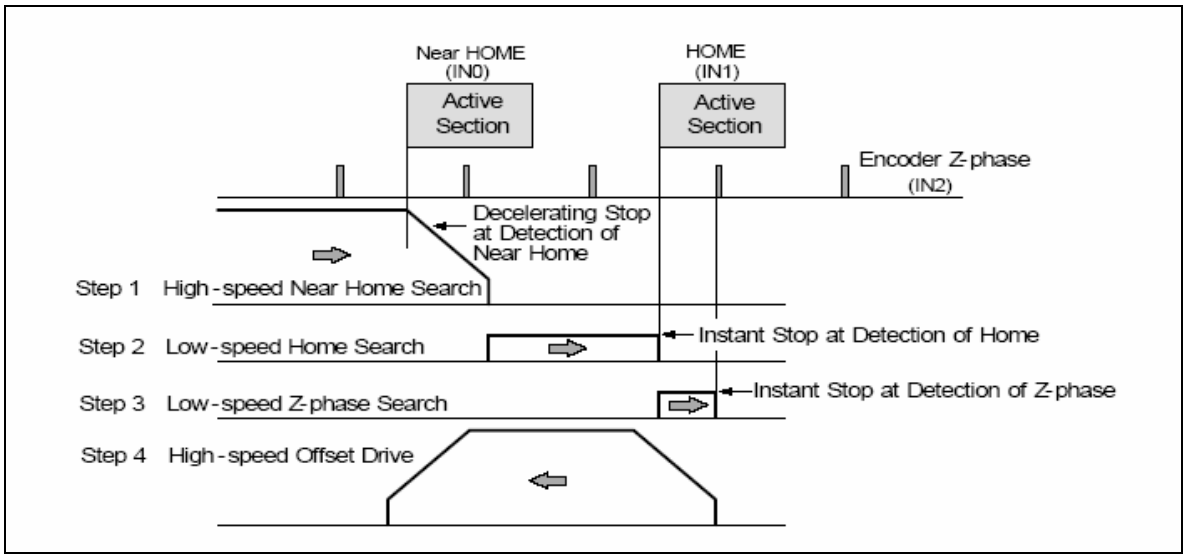


Figure 3 - typical Automatic Home Search

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3.1 i8094_set_home_cfg

short i8094_set_home_cfg(BYTE bSlotNum, WORD wAxis, WORD wHomeLogic, WORD wNHomeLogic, WORD wIndexLogic, WORD wHomeSteps, DWORD dwStep4Offset)

Description:

This function configures the polarities of Near-Home(NORG), Home(ORG) and Z-Phase/INDEX sensors. The searching-steps of Automatic-Home-Search are configured in this function, too.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wHomeLogic: HOME_LOGIC_ACTIVE_HIGH or HOME_LOGIC_ACTIVE_LOW.

wNHomeLogic: NHOME_LOGIC_ACTIVE_HIGH or NHOME_LOGIC_ACTIVE_LOW

wIndexLogic: INDEX_LOGIC_ACTIVE_HIGH or INDEX_LOGIC_ACTIVE_LOW

wHomeSteps: The combination of Automatic-Home-Search 4-Steps. The configurations are:

Step-1:
AUTO_HOME_STEP1_FORWARD, AUTO_HOME_STEP1_REVERSE and AUTO_HOME_STEP1_DISABLE

Step-2:
AUTO_HOME_STEP2_FORWARD, AUTO_HOME_STEP2_REVERSE and AUTO_HOME_STEP2_DISABLE

Step-3:
AUTO_HOME_STEP3_FORWARD, AUTO_HOME_STEP3_REVERSE and AUTO_HOME_STEP3_DISABLE

Step-4:
AUTO_HOME_STEP4_FORWARD, AUTO_HOME_STEP4_REVERSE and AUTO_HOME_STEP4_DISABLE

Notice: Based on external sensor, It's recommended to include either AUTO_HOME_STEP1_FORWARD/AUTO_HOME_STEP1_REVERSE or AUTO_HOME_STEP2_FORWARD/AUTO_HOME_STEP2_REVERSE in wHomeSteps.

dwStep4Offset: The offset driving in Step-4 of Automatic Home Search.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

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ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_HOME_LOGIC_LEVEL: Neither HOME_LOGIC_ACTIVE_HIGH nor HOME_LOGIC_ACTIVE_LOW is assigned to parameter ***wHomeLogic***.

ERROR_INVALID_NEAR_HOME_LOGIC_LEVEL: Neither NHOME_LOGIC_ACTIVE_HIGH nor NHOME_LOGIC_ACTIVE_LOW is assigned to parameter ***wNHomeLogic***.

ERROR_INVALID_INDEX_LOGIC_LEVEL: Neither INDEX_LOGIC_ACTIVE_HIGH nor INDEX_LOGIC_ACTIVE_LOW is assigned to parameter ***wIndexLogic***.

ERROR_INVALID_AUTO_HOME_STEP: The Automatic-Home-Search Steps are out of pre-defined configurations.

ERROR_HOME_CFG_SET: Cannot change the configuration of Automatic-Home-Search, please call GetLastError() for further system information.

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3.2 i8094_home_start

short i8094_home_start(BYTE bSlotNum, WORD wAxis, DWORD dwStartSpeed, DWORD dwAcceleration, DWORD dwDeceleration, DWORD dwNHomeSearchSpeed, DWORD dwHomeSearchSpeed, WORD wBlockMode = DISABLE_BLOCK_OPEARTION)

Description:

This function starts Automatic-Home-Search with the Start-Speed, Acceleration/Deceleration, Near-Home Searching Speed and Home Searching Speed.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwStartSpeed: The Start Speed in Step-1 of Automatic-Home-Search.

dwAcceleration: The Acceleration in Step-1 of Automatic-Home-Search motion.

dwDeceleration: The Deceleration in Step-1 of Automatic-Home-Search motion.

dwNHomeSearchSpeed: The Near-Home Search Speed(Driving Speed) in Step-1 of Automatic-Home-Search motion.

dwHomeSearchSpeed: The Home Search Speed in Step-2 of Automatic-Home-Search motion. This speed is recommended to be lower than dwStartSpeed.

wBlockMode: The Block/Non-Block operation mode. Now only DISABLE_BLOCK_OPEARTION is valid.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_BLOCK_OPEARTION_MODE: Not DISABLE_BLOCK_OPEARTION is assigned to parameter ***wBlockMode***.

ERROR_INVALID_HOME_SEARCH_SPEED: The value assigned to parameter ***dwHomeSearchSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwNHomeSearchSpeed***.

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ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwNHomeSearchSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION: The value assigned to parameter ***dwDeceleration*** is out of range of Deceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_CONFIG_IS_NEEDED: The Automatic-Home-Search had not been configured. Please configure the Automatic-Home-Search with i8094_set_home_cfg() first.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed. Please wait for completion of motion, or stop motion with i8094_stop_move().

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_START_HOME: Cannot start Automatic-Home-Search, please call GetLastError() for further system information.

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CHAPTER 4

Independent Moving Functions

These functions in this chapter start the independent motion, including velocity-move, constant-speed move, trapezoidal-profile and S-curve move.

4.1 i8094_velocity_move

short i8094_velocity_move(BYTE bSlotNum, WORD wAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAcceleration, BYTE bDirection)

Description:

This function starts velocity-move with ***dwDriveSpeed*** driving-speed continuously. The trapezoidal-profile moving will be applied to Acceleration. Calling i8094_stop_move() to terminate the velocity-move.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.
wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.
dwStartSpeed: The Start-Speed in trapezoidal-profile move.
dwDriveSpeed: The Drive-Speed in trapezoidal-profile move.
dwAcceleration: The Acceleration in trapezoidal-profile move.
bDirection: MOVE_DIRECTION_FORWARD or MOVE_DIRECTION_REVERSE.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.
ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).
ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.
ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

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ERROR_INVALID_MOVE_DIRECTION: Neither MOVE_DIRECTION_FORWARD nor MOVE_DIRECTION_REVERSE is assigned to parameter ***bDirection***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_CONTI_MOVE_START: Cannot start velocity-move, please call GetLastError() for further system information.

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4.2 i8094_const_move

short i8094_const_move(BYTE bSlotNum, WORD wAxis, DWORD dwDriveSpeed, long FixedPulse)

Description:

This function starts constant-speed, fixed-pulse motion. No acceleration/deceleration is applied in this motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwDriveSpeed: The Drive-Speed in constant-speed moving.

FixedPulse: The total numbers of output pulse. This parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_CONST_MOVE_START: Cannot start constant-speed motion, please call GetLastError() for further system information.

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4.3 i8094_const_moveall

short i8094_const_moveall(BYTE bSlotNum, WORD wAxis, DWORD dwDriveSpeed[], long FixedPulse[])

Description:

This function starts multiple axes the constant-speed, fixed-pulse moving simultaneously. No acceleration/deceleration is applied in this motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxes: Can be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwDriveSpeed[]: The pointer to the ***DWORD***-Array that contains Driving-Speed of multiple axes. Different speed can be assigned to each axis.

FixedPulse[]: The pointer to the ***long***-Array that contains Fixed-Pulse of multiple axes. Different pulse number can be assigned to each axis. The element of this ***long***-Array is a signed 32-bits variable, the negative value indicates motion in reverse-direction

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_DRIVING_SPEED: The value assigned to some elements of ***dwDriveSpeed[]*** are out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ, ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU, ERROR_OCCURS_IN_AXIS_YZU, ERROR_OCCURS_IN_AXIS_XYZU:
Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

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ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_CONST_MOVE_START: Cannot start constant-speed motion, please call GetLastError() for further system information.

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4.4 i8094_t_move

short i8094_t_move(BYTE bSlotNum, WORD wAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAcceleration, DWORD dwDeceleration, long FixedPulse, short wAccCntOffset = 8)

Description:

This function starts trapezoidal-profile, fixed-pulse motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwStartSpeed: The Start-Speed in trapezoidal-profile moving.

dwDriveSpeed: The Drive-Speed in trapezoidal-profile moving.

dwAcceleration: The Acceleration in trapezoidal-profile moving.

dwDeceleration: The Deceleration in trapezoidal-profile moving.

FixedPulse: The total numbers of output pulse. This parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

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ERROR_INVALID_DECELERATION: The value assigned to parameter ***dwDeceleration*** is out of range of Deceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

Notice: In the case, ***dwAcceleration*** > ***dwDeceleration*** , the following formula should be satisfied, too.

dwDeceleration > (dwAcceleration x dwDriveSpeed) / 4,000,000.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_T_MOVE_START: Cannot start trapezoidal moving, please call GetLastError() for further system information.

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4.5 i8094_t_moveall

short i8094_t_moveall(BYTE bSlotNum, WORD wAxes, DWORD dwStartSpeed[], DWORD dwDriveSpeed[], DWORD dwAcceleration[], DWORD dwDeceleration[], long FixedPulse[], short wAccCntOffset[] = NULL)

Description:

This function starts multiple axes the trapezoidal-profile, fixed-pulse moving simultaneously.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxes: can be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwStartSpeed[]: The pointer to the ***DWORD***-Array that contains Start-Speed of multiple axes. Different value can be assigned to each axis.

dwDriveSpeed[]: The pointer to the ***DWORD***-Array that contains Driving-Speed of multiple axes. Different value can be assigned to each axis.

dwAcceleration[]: The pointer to the ***DWORD***-Array that contains Acceleration of multiple axes. Different value can be assigned to each axis.

dwDeceleration[]: The pointer to the ***DWORD***-Array that contains Deceleration of multiple axes. Different value can be assigned to each axis.

FixedPulse[]: The pointer to the ***long***-Array that contains Fixed-Pulse of multiple axes. Different pulse number can be assigned to each axis. The element of this parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

wAccCntOffset[]: This optional pointer to the ***short***-Array that contains offset of multiple axes. The default setting of ***wAccCntOffset[]*** is NULL.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: Some elements in ***dwStartSpeed[]*** are larger than relative element of ***dwDriveSpeed[]***.

ERROR_INVALID_START_SPEED: The value assigned to some elements of ***dwStartSpeed[]*** are out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

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ERROR_INVALID_DRIVING_SPEED: The value assigned to some elements of ***dwDriveSpeed[]*** are out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to some elements of ***dwAcceleration[]*** are out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION: The value assigned to some elements of ***dwDeceleration[]*** are out of range of Deceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

Notice: In the case, ***dwAcceleration*** > ***dwDeceleration*** , the following formula should be satisfied, too.

dwDeceleration > (dwAcceleration x dwDriveSpeed) / 4,000,000.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ, ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU, ERROR_OCCURS_IN_AXIS_YZU, ERROR_OCCURS_IN_AXIS_XYZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_T_MOVE_START: Cannot start trapezoidal moving, please call GetLastError() for further system information.

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4.6 i8094_s_move

short i8094_t_move(BYTE bSlotNum, WORD wAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAccelerationRate, DWORD DWORD dwDecelerationRate, long FixedPulse, short wAccCntOffset = 8)

Description:

This function starts S-curve, fixed-pulse motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwStartSpeed: The Start-Speed in S-curve moving.

dwDriveSpeed: The Drive-Speed in S-curve moving.

dwAccelerationRate: The Acceleration-Increasing-Rate in S-curve moving. The Acceleration will be assigned to maximum value automatically.

dwDecelerationRate: The Deceleration-Increasing-Rate in S-curve moving. The Deceleration will be assigned to maximum value automatically.

FixedPulse: This parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than or equal to ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

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ERROR_INVALID_JERK: The value assigned to parameter ***dwAccelerationRate*** is out of range of Acceleration-Increasing-Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION_RATE: The value assigned to parameter ***dwDecelerationRate*** is out of range of Deceleration-Increasing-Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_S_MOVE_START: Cannot start S-curvel moving, please call GetLastError() for further system information.

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4.7 i8094_s_moveall

short i8094_s_moveall(BYTE bSlotNum, WORD wAxes, DWORD dwStartSpeed[], DWORD dwDriveSpeed[], DWORD dwAccelerationRate[], DWORD dwDecelerationRate[], long FixedPulse[], short wAccCntOffset[] = NULL)

Description:

This function starts multiple axes the S-curve, fixed-pulse moving simultaneously.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxes: Can be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwStartSpeed[]: The pointer to the ***DWORD***-Array that contains Start-Speed of multiple axes. Different value can be assigned to each axis.

dwDriveSpeed[]: The pointer to the ***DWORD***-Array that contains Driving-Speed of multiple axes. Different value can be assigned to each axis.

dwAccelerationRate[]: The pointer to the ***DWORD***-Array that contains Acceleration-Increasing-Rate of multiple axes. Different value can be assigned to each axis.

dwDecelerationRate[]: The pointer to the ***DWORD***-Array that contains Deceleration-Increasing-Rate of multiple axes. Different value can be assigned to each axis.

FixedPulse[]: The pointer to the ***long***-Array that contains Fixed-Pulse of multiple axes. Different pulse number can be assigned to each axis. The element of this parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

wAccCntOffset[]: This optional pointer to the ***short***-Array that contains offset of multiple axes. The default setting of ***wAccCntOffset[]*** is NULL.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: Some elements in ***dwStartSpeed[]*** are larger than relative element of ***dwDriveSpeed[]***.

ERROR_INVALID_START_SPEED: The value assigned to some elements of ***dwStartSpeed[]*** are out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

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ERROR_INVALID_DRIVING_SPEED: The value assigned to some elements of ***dwDriveSpeed[]*** are out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_JERK: The value assigned to some elements of ***dwAccelerationRate[]*** are out of range of Acceleration-Increasing-Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION_RATE: The value assigned to some elements of ***dwDecelerationRate[]*** are out of range of Deceleration-Increasing-Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ, ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU, ERROR_OCCURS_IN_AXIS_YZU, ERROR_OCCURS_IN_AXIS_XYZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_S_MOVE_START: Cannot start S-curve moving, please call GetLastError() for further system information.

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CHAPTER 5

Interpolation Moving Functions

5.1 Individual Interpolation Moving

The functions in this chapter provide both trapezoidal and S-curve acceleration/deceleration in 2D/3D linear interpolation moving. And only trapezoidal acceleration/deceleration can be applied to circular interpolation moving.

5.1.1 i8094_t_line2_move

short i8094_t_line2_move(BYTE bSlotNum, WORD wMainAxis, WORD wSlaveAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAcceleration, DWORD dwDeceleration, long MainAxisFinishPoint, long SlaveAxisFinishPoint, short wAccCntOffset = 8, WORD wBlockMode = DISABLE_BLOCK_OPEARTION)

Description:

This function starts the trapezoidal-profile, 2-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wMainAxis: The main-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wSlaveAxis: The slave-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (cannot be the same as ***wMainAxis***).

dwStartSpeed: The Start-Speed in trapezoidal-profile moving. This Start-Speed will be applied to main-axis.

dwDriveSpeed: The Drive-Speed in trapezoidal-profile moving. This Drive-Speed will be applied to main-axis.

dwAcceleration: The Acceleration in trapezoidal-profile moving. This Acceleration will be applied to main-axis.

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dwDeceleration: The Deceleration in trapezoidal-profile moving. This Deceleration will be applied to main-axis.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

SlaveAxisFinishPoint: The finish point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

wBlockMode: The Block/Non-Block operation mode. Now only DISABLE_BLOCK_OPEARTION is valid.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis*** or ***wSlaveAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis*** or ***wSlaveAxis***.

ERROR_INVALID_INTERPOLATION_SLAVE_AXES: The parameter ***wSlaveAxis*** includes the axis ID assigned to ***wMainAxis***.

ERROR_INVALID_BLOCK_OPEARTION_MODE: Not DISABLE_BLOCK_OPEARTION is assigned to parameter ***wBlockMode***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION: The value assigned to parameter ***dwDeceleration*** is out of range of Deceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

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Notice: In the case, ***dwAcceleration*** > ***dwDeceleration*** , the following formula should be satisfied, too.

dwDeceleration > (dwAcceleration x dwDriveSpeed) / 4,000,000.

ERROR_INTERPOLATION_NOT_COMPLETE: The interpolation moving started before had not completed.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_T_LINE2_START: Cannot start trapezoidal 2D interpolation moving, please call GetLastError() for further system information.

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5.1.2 i8094_s_line2_move

short i8094_s_line2_move(BYTE bSlotNum, WORD wMainAxis, WORD wSlaveAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAccelerationRate, DWORD dwDecelerationRate, long MainAxisFinishPoint, long SlaveAxisFinishPoint, short wAccCntOffset = 8, WORD wBlockMode = DISABLE_BLOCK_OPEARTION)

Description:

This function starts the S-curve, 2-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wMainAxis: The main-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wSlaveAxis: The slave-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (cannot be the same as ***wMainAxis***).

dwStartSpeed: The Start-Speed in S-curve moving. This Start-Speed will be applied to main-axis.

dwDriveSpeed: The Drive-Speed in S-curve moving. This Drive-Speed will be applied to main-axis.

dwAccelerationRate: The Acceleration-Increasing-Rate in S-curve moving. The Acceleration will be assigned to maximum value automatically. This Acceleration-Increasing-Rate will be applied to main-axis.

dwDecelerationRate: The Deceleration-Increasing-Rate in S-curve moving. The Deceleration will be assigned to maximum value automatically. This Acceleration-Increasing-Rate will be applied to main-axis.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

SlaveAxisFinishPoint: The finish point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

wBlockMode: The Block/Non-Block operation mode. Now only DISABLE_BLOCK_OPEARTION is valid.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

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ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis*** or ***wSlaveAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis*** or ***wSlaveAxis***.

ERROR_INVALID_INTERPOLATION_SLAVE_AXES: The parameter ***wSlaveAxis*** includes the axis ID assigned to ***wMainAxis***.

ERROR_INVALID_BLOCK_OPEARTION_MODE: Not DISABLE_BLOCK_OPEARTION is assigned to parameter ***wBlockMode***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than or equal to ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_JERK: The value assigned to parameter ***dwAccelerationRate*** is out of range of Acceleration Increasing Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION_RATE: The value assigned to parameter ***dwDecelerationRate*** is out of range of Deceleration Increasing Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INTERPOLATION_NOT_COMPLETE: The interpolation moving started before had not completed.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z,
ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY,
ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ,
ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU,
ERROR_OCCURS_IN_AXIS_ZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_S_LINE2_START: Cannot start S-curve 2D interpolation moving, please call GetLastError() for further system information.

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5.1.3 i8094_t_line3_move

short i8094_t_line3_move(BYTE bSlotNum, WORD wMainAxis, WORD wSecondAxis, WORD wThirdAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAcceleration, DWORD dwDeceleration, long MainAxisFinishPoint, long SecondAxisFinishPoint, long ThirdAxisFinishPoint, short wAccCntOffset = 8, WORD wBlockMode = DISABLE_BLOCK_OPEARTION)

Description:

This function starts the trapezoidal-profile, 3-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wMainAxis: The main-axis of interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wSecondAxis: The second-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (cannot be the same as ***wMainAxis***).

wThirdAxis: The third-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (neither ***wMainAxis*** nor ***wSecondAxis*** can be assigned to ***wThirdAxis***)

dwStartSpeed: The Start-Speed in trapezoidal-profile moving. This Start-Speed will be applied to main-axis.

dwDriveSpeed: The Drive-Speed in trapezoidal-profile moving. This Drive-Speed will be applied to main-axis.

dwAcceleration: The Acceleration in trapezoidal-profile moving. This Acceleration will be applied to main-axis.

dwDeceleration: The Deceleration in trapezoidal-profile moving. This Deceleration will be applied to main-axis.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

SecondAxisFinishPoint: The finish point of second-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

ThirdAxisFinishPoint: The finish point of third-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

wBlockMode: The Block/Non-Block operation mode. Now only DISABLE_BLOCK_OPEARTION is valid.

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Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis, wSecondAxis*** or ***wThirdAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis, wSecondAxis*** or ***wThirdAxis***.

ERROR_INVALID_INTERPOLATION_SLAVE_AXES: Either ***wSecondAxis*** or ***wThirdAxis*** includes the axis ID assigned to ***wMainAxis***.

ERROR_INTERPOLATION_SLAVE_AXES_DUPLICATED: The axis ID assigned to ***wSecondAxis*** and ***wThirdAxis*** is the same.

ERROR_INVALID_BLOCK_OPEARTION_MODE: Not DISABLE_BLOCK_OPEARTION is assigned to parameter ***wBlockMode***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION: The value assigned to parameter ***dwDeceleration*** is out of range of Deceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

Notice: In the case, ***dwAcceleration*** > ***dwDeceleration*** , the following formula should be satisfied, too.

dwDeceleration > (dwAcceleration x dwDriveSpeed) / 4,000,000.

ERROR_INTERPOLATION_NOT_COMPLETE: The interpolation moving started before had not completed.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z,
ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY,
ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ,
ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU,
ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ,
ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU,

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ERROR_OCCURS_IN_AXIS_YZU,:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_T_LINE3_START: Cannot start trapezoidal 3D interpolation moving, please call GetLastError() for further system information.

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5.1.4 i8094_s_line3_move

short i8094_s_line3_move(BYTE bSlotNum, WORD wMainAxis, WORD wSecondAxis, WORD wThirdAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAccelerationRate, DWORD dwDecelerationRate, long MainAxisFinishPoint, long SecondAxisFinishPoint, long ThirdAxisFinishPoint, short wAccCntOffset = 8, WORD wBlockMode = DISABLE_BLOCK_OPEARTION)

Description:

This function starts the S-curve, 3-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wMainAxis: The main-axis of interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wSecondAxis: Thhe second-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (cannot be the same as ***wMainAxis***).

wThirdAxis: The third-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (neither ***wMainAxis*** nor ***wSecondAxis*** can be assigned to ***wThirdAxis***)

dwStartSpeed: The Start-Speed in S-curve moving. This Start-Speed will be applied to main-axis.

dwDriveSpeed: The Drive-Speed in S-curve moving. This Drive-Speed will be applied to main-axis.

dwAccelerationRate: The Acceleration-Increasing-Rate in S-curve moving. The Acceleration will be assigned to maximum value automatically. This Acceleration-Increasing-Rate will be applied to main-axis.

dwDecelerationRate: The Deceleration-Increasing-Rate in S-curve moving. The Deceleration will be assigned to maximum value automatically. This Acceleration-Increasing-Rate will be applied to main-axis.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

SecondAxisFinishPoint: The finish point of second-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

ThirdAxisFinishPoint: The finish point of third-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

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wBlockMode: The Block/Non-Block operation mode. Now only DISABLE_BLOCK_OPEARTION is valid.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis, wSecondAxis*** or ***wThirdAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis, wSecondAxis*** or ***wThirdAxis***.

ERROR_INVALID_INTERPOLATION_SLAVE_AXES: Either ***wSecondAxis*** or ***wThirdAxis*** includes the axis ID assigned to ***wMainAxis***.

ERROR_INTERPOLATION_SLAVE_AXES_DUPLICATED: The axis ID assigned to ***wSecondAxis*** and ***wThirdAxis*** is the same.

ERROR_INVALID_BLOCK_OPEARTION_MODE: Not DISABLE_BLOCK_OPEARTION is assigned to parameter ***wBlockMode***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than or equal to ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_JERK: The value assigned to parameter ***dwAccelerationRate*** is out of range of Acceleration Increasing Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DECELERATION_RATE: The value assigned to parameter ***dwDecelerationRate*** is out of range of Deceleration Increasing Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INTERPOLATION_NOT_COMPLETE: The interpolation moving started before had not completed.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z,
ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY,
ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ,
ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU,
ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ,
ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU,

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ERROR_OCCURS_IN_AXIS_YZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_S_LINE3_START: Cannot start S-curve 3D linear interpolation moving, please call GetLastError() for further system information.

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5.1.5 i8094_t_arc2_move

short i8094_t_arc2_move(BYTE bSlotNum, WORD wMainAxis, WORD wSlaveAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAcceleration, WORD wArcDirection, long MainAxisCenterPoint, long SlaveAxisCenterPoint, long MainAxisFinishPoint, long SlaveAxisFinishPoint, short wAccCntOffset = 8, WORD wBlockMode = DISABLE_BLOCK_OPEARTION)

Description:

This function starts the trapezoidal-profile, 2-dimension circular interpolation moving. Only symmetric trapezoidal Acceleration/Deceleration is applied to circular interpolation. The start-point will be the *Origin* of circular-interpolation motion. The ***MainAxisCenterPoint*** & ***SlaveAxisCenterPoint*** are center coordinates related to *Origin*; and ***MainAxisFinishPoint*** & ***SlaveAxisFinishPoint*** are finish coordinates related to *Origin*. The position tolerance for the specified circular curve is ±1 within the interpolation range. When the value of finish-point reaches the coordinate of *short-axis*, the circular interpolation will be completed. Figure 4 illustrates the finish-point checking of circular interpolation.

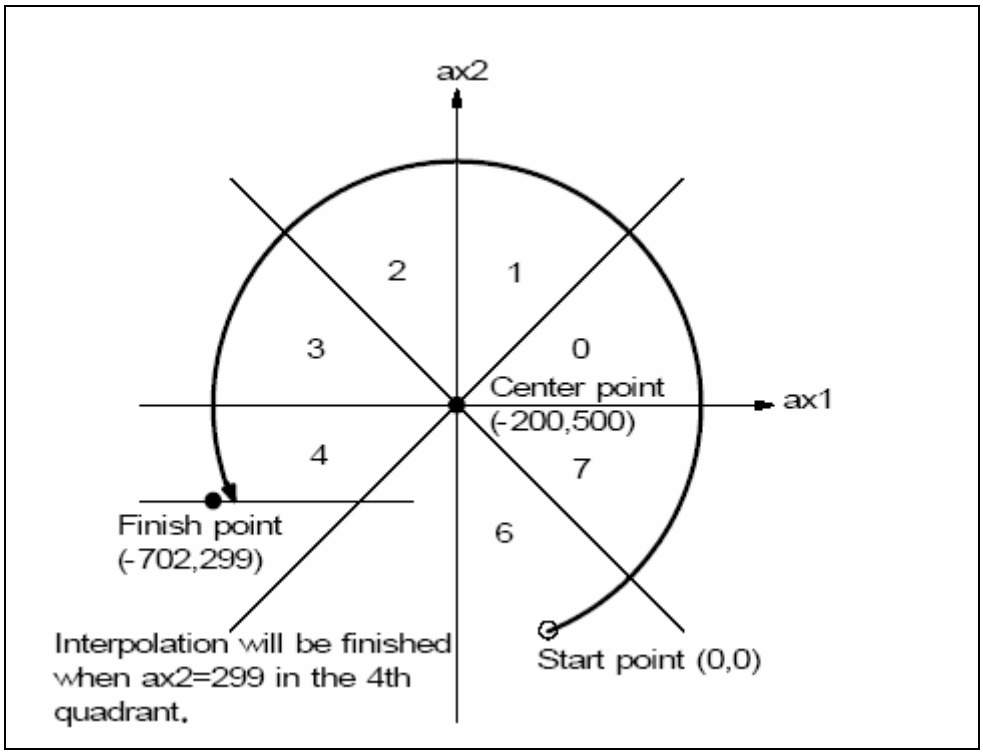


Figure 4 – finish-point checking of circular interpolation

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

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wMainAxis: The main-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wSlaveAxis: The slave-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (cannot be the same as ***wMainAxis***).

dwStartSpeed: The Start-Speed in trapezoidal-profile moving. This Start-Speed will be applied to main-axis.

dwDriveSpeed: The Drive-Speed in trapezoidal-profile moving. This Drive-Speed will be applied to main-axis.

dwAcceleration: The Acceleration in trapezoidal-profile moving. This Acceleration will be applied to main-axis.

wArcDirection: Clockwise (INTERP_ARC_DIRECTION_CLOCKWISE) or Counter-Clockwise (INTERP_ARC_DIRECTION_COUNTER_CLOCKWISE).

MainAxisCenterPoint: The center point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

SlaveAxisCenterPoint: The center point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

SlaveAxisFinishPoint: The finish point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-direction.

wAccCntOffset: This optional parameter to configure the offset for Acceleration/Deceleration driving. The default setting of ***wAccCntOffset*** is 8.

wBlockMode: The Block/Non-Block operation mode. Now only DISABLE_BLOCK_OPEARTION is valid.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis*** or ***wSlaveAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis*** or ***wSlaveAxis***.

ERROR_INVALID_INTERPOLATION_ARC_DIRECTION: Neither INTERP_ARC_DIRECTION_CLOCKWISE nor

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INTERP_ARC_DIRECTION_COUNTER_CLOCKWISE is assigned to parameter ***wArcDirection***.

ERROR_INVALID_INTERPOLATION_SLAVE_AXES: The parameter ***wSlaveAxis*** includes the axis ID assigned to ***wMainAxis***.

ERROR_INVALID_BLOCK_OPEARTION_MODE: Not DISABLE_BLOCK_OPEARTION is assigned to parameter ***wBlockMode***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_ARC_DECELERATION_POINT_CALCULATE: The path of circular moving is too small. Please try to increase the circular-path.

ERROR_INTERPOLATION_NOT_COMPLETE: The interpolation moving started before had not completed.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z,
ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY,
ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ,
ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU,
ERROR_OCCURS_IN_AXIS_ZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_T_ARC2_START: Cannot start circular interpolation moving, please call GetLastError() for further system information.

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5.2 Continuous Interpolation Moving

The continuous interpolation provides none-stop linear & circular interpolation moving. The continuous interpolation moving is combined with multiple linear & circular interpolation segments. To add arbitrary interpolation segment, only the constant Vector-Speed is applied to continuous-interpolation moving.

The continuous interpolation moving is configured with i8094_conti_interp_begin() and completed with i8094_conti_interp_end(). All settings that are configured with i8094_conti_interp_begin() will be kept in driver until i8094_conti_interp_end() being called. The interpolation segments after i8094_conti_interp_begin() will use these configurations, including axes involved in interpolation-moving and constant Vector-Speed.

To avoid the continuous interpolation to be interrupted, the configurations of next interpolation segment had better be set as soon as possible. The function, i8094_conti_interp_next_ready(), indicates the next interpolation segment is ready to be configured.

In case the continuous-interpolation moving is terminated, you could re-start the uncompleted interpolation segments with INTERP_CONTINUE_START setting in parameter ***wContiInterpMoveMode***. The typical programming following-chart is described in Figure 5. Please refer to the ‘Conti_Interp’ sample.

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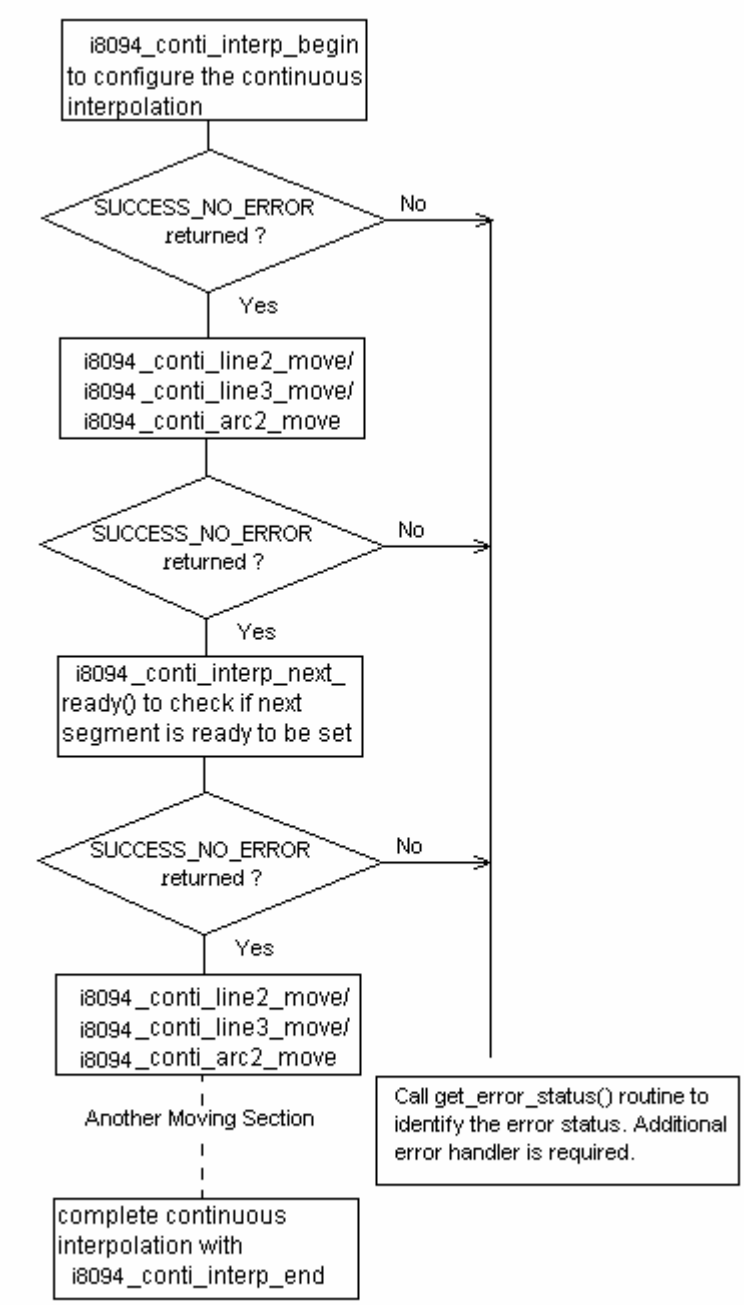


Figure 5 - typical programming following-chart of continuous-interpolation

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5.2.1 i8094_conti_interp_begin

short i8094_conti_interp_begin(BYTE bSlotNum, WORD wMainAxis, WORD wSecondAxis, WORD wThirdAxis, DWORD dwConstSpeed)

Description:

This function configures the involved axes, the constant vector-speed in continuous interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wMainAxis: The main-axis of interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wSecondAxis: The second-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U (cannot be the same as ***wMainAxis***).

wThirdAxis: The third-axis of Interpolation moving, can be one of AXIS_X, AXIS_Y, AXIS_Z, AXIS_U or INVALID_AXIS_ASSIGNMENT. (neither ***wMainAxis*** nor ***wSecondAxis*** can be assigned to ***wThirdAxis***).

dwConstSpeed: The constant Vector-Speed in continuous interpolation. This parameter should be less than 2,000,000 PPS)

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis, wSecondAxis*** or ***wThirdAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis, wSecondAxis*** or ***wThirdAxis***.

ERROR_INVALID_INTERPOLATION_SLAVE_AXES: Either ***wSecondAxis*** or ***wThirdAxis*** includes the axis ID assigned to ***wMainAxis***.

ERROR_INTERPOLATION_SLAVE_AXES_DUPLICATED: The axis ID assigned to ***wSecondAxis*** and ***wThirdAxis*** is the same.

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INTERPOLATION_NOT_COMPLETE: The previous interpolation-moving had not been completed.

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ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ, ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU, ERROR_OCCURS_IN_AXIS_YZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_CONFLICT_WITH_MPG: Indicates the previous Manual-Pulse-Generator setting is active. Please disable MPG settings with i8094_set_mpg().

ERROR_AXES_MOVE_CHECK: Cannot forward the Axes-checking command to system, please call GetLastError() for further system information.

ERROR_INVALID_RANGE: The assigned value is invalid.

ERROR_RANGE_CHANGE: Cannot change the settings of ***Range*** register, please call GetLastError() for further system information.

ERROR_CONTI_INTERP_SET: Cannot configure continuous-interpolation moving, please call GetLastError() for further system information.

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5.2.2 i8094_conti_interp_next_ready

short i8094_conti_interp_next_ready(BYTE bSlotNum, BYTE *pReady)

Description:

This function checks if the next interpolation segment is ready to be set.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

pReady: The pointer to the memory that stores the ready-status of next interpolation segment.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_CONFIG_IS_NEEDED: The continuous interpolation had not been configured. Please call i8094_conti_interp_begin() first.

ERROR_CONTI_INTERP_NEXT_READY: Cannot get the next-ready status, please call GetLastError() for further system information.

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5.2.3 i8094_conti_line2_move

short i8094_conti_line2_move(BYTE bSlotNum, long MainAxisFinishPoint, long SlaveAxisFinishPoint, WORD wContiInterpMoveMode)

Description:

This function starts the constant vector-speed, 2-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way.

SlaveAxisFinishPoint: The finish point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way

wContiInterpMoveMode:

INTERP_CONTINUE_START: indicates the begin of continuous interpolation moving.

INTERP_NEXT_CONTINUOUS_MOTION: indicates the interpolation segment is one part of continuous interpolation moving, and the interrupt of motion checking in involved implicitly.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_CONFIG_IS_NEEDED: The continuous interpolation had not been configured. Please call i8094_conti_interp_begin() first.

ERROR_INVALID_CONTINUE_INTERPOLATION_MOTION: Neither INTERP_CONTINUE_START nor INTERP_NEXT_CONTINUOUS_MOTION is assigned to parameter ***wContiInterpMoveMode***.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

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ERROR_CONTI_INTERP_INTERRUPTED: Indicates the continuous interpolation moving is interrupted. This code is returned only when ***wContiInterpMoveMode*** is set as INTERP_NEXT_CONTINUOUS_MOTION.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed. This code is returned only when ***wContiInterpMoveMode*** is set as INTERP_CONTINUE_START.

ERROR_CONTI_INTERP_NEXT_NOT_READY: Indicates the internal Motion-Control ASIC is not ready to set the next interpolation segment. Please call i8094_conti_interp_next_ready() first.

ERROR_CONTI_INTERP_LINE2_MOVE: Cannot start i8094_conti_line2_move, please call GetLastError() for further system information.

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5.2.4 i8094_conti_line3_move

short i8094_conti_line3_move(BYTE bSlotNum, long MainAxisFinishPoint, long SecondAxisFinishPoint, long ThirdAxisFinishPoint, WORD wContiInterpMoveMode)

Description:

This function starts the constant vector-speed, 3-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way.

SecondAxisFinishPoint: The finish point of second-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way

ThirdAxisFinishPoint: The finish point of third-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way

wContiInterpMoveMode:

INTERP_CONTINUE_START: indicates the begin of continuous interpolation moving.

INTERP_NEXT_CONTINUOUS_MOTION: indicates the interpolation segment is one part of continuous interpolation moving, and the interrupt of motion checking in involved implicitly.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_CONFIG_IS_NEEDED: The continuous interpolation had not been configured. Please call i8094_conti_interp_begin() first.

ERROR_INVALID_CONTINUE_INTERPOLATION_MOTION: Neither INTERP_CONTINUE_START nor INTERP_NEXT_CONTINUOUS_MOTION is assigned to parameter ***wContiInterpMoveMode***.

ERROR_CONTI_INTERP_INCORRECT_CONFIG: Only two axes are configured with i8094_conti_interp_begin(), and i8094_conti_line3_move() failed to execute.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU,

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ERROR_OCCURS_IN_AXIS_ZU, ERROR_OCCURS_IN_AXIS_XYZ,
ERROR_OCCURS_IN_AXIS_XYU, ERROR_OCCURS_IN_AXIS_XZU,
ERROR_OCCURS_IN_AXIS_YZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_CONTI_INTERP_INTERRUPTED: Indicates the continuous interpolation moving is interrupted. This code is returned only when ***wContiInterpMoveMode*** is set as INTERP_NEXT_CONTINUOUS_MOTION.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed. This code is returned only when ***wContiInterpMoveMode*** is set as INTERP_CONTINUE_START.

ERROR_CONTI_INTERP_NEXT_NOT_READY: Indicates the internal Motion-Control ASIC is not ready to set the next interpolation segment, please call i8094_conti_interp_next_ready() first.

ERROR_CONTI_INTERP_LINE3_MOVE: Cannot start i8094_conti_line3_move, please call GetLastError() for further system information.

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5.2.5 i8094_conti_arc2_move

short i8094_conti_arc2_move(BYTE bSlotNum, WORD wArcDirection, long MainAxisCenterPoint, long SlaveAxisCenterPoint, long MainAxisFinishPoint, long SlaveAxisFinishPoint, WORD wContiInterpMoveMode)

Description:

This function starts the constant vector-speed, 2-dimension linear interpolation moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wArcDirection: Clockwise (INTERP_ARC_DIRECTION_CLOCKWISE) or Counter-Clockwise (INTERP_ARC_DIRECTION_COUNTER_CLOCKWISE).

MainAxisCenterPoint: The center point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way.

SlaveAxisCenterPoint: The center point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way

MainAxisFinishPoint: The finish point of main-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way.

SlaveAxisFinishPoint: The finish point of slave-axis. This parameter is the relative offset to the current position. And the negative value indicates that the finish point is in reverse-way

wContiInterpMoveMode:

INTERP_CONTINUE_START: indicates the begin of continuous interpolation moving.

INTERP_NEXT_CONTINUOUS_MOTION: indicates the interpolation segment is one part of continuous interpolation moving, and the interrupt of motion checking in involved implicitly.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_CONFIG_IS_NEEDED: The continuous interpolation had not been configured. Please call i8094_conti_interp_begin() first.

ERROR_INVALID_CONTINUE_INTERPOLATION_MOTION: Neither INTERP_CONTINUE_START nor INTERP_NEXT_CONTINUOUS_MOTION is assigned to parameter ***wContiInterpMoveMode***.

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ERROR_INVALID_INTERPOLATION_ARC_DIRECTION: Neither INTERP_ARC_DIRECTION_CLOCKWISE nor INTERP_ARC_DIRECTION_COUNTER_CLOCKWISE is assigned to parameter ***wArcDirection***.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z, ERROR_OCCURS_IN_AXIS_U, ERROR_OCCURS_IN_AXIS_XY, ERROR_OCCURS_IN_AXIS_XZ, ERROR_OCCURS_IN_AXIS_YZ, ERROR_OCCURS_IN_AXIS_XU, ERROR_OCCURS_IN_AXIS_YU, ERROR_OCCURS_IN_AXIS_ZU:

Indicates that some error happens to AXIS_xxxx. Please call i8094_get_error_status() for detailed information.

ERROR_CONTI_INTERP_INTERRUPTED: Indicates the continuous interpolation moving is interrupted. This code is returned only when ***wContiInterpMoveMode*** is set as INTERP_NEXT_CONTINUOUS_MOTION.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed. This code is returned only when ***wContiInterpMoveMode*** is set as INTERP_CONTINUE_START.

ERROR_CONTI_INTERP_NEXT_NOT_READY: Indicates the internal Motion-Control ASIC is not ready to set the next interpolation segment, please call i8094_conti_interp_next_ready() first.

ERROR_CONTI_INTERP_ARC2_MOVE: Cannot start i8094_conti_arc2_move, please call GetLastError() for further system information.

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5.2.6 i8094_conti_interp_end

short i8094_conti_interp_end (BYTE bSlotNum)

Description:

This function completes the continuous-interpolation moving, and clears the related configurations kept in driver.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_INVALID_RANGE: The assigned value is invalid.

ERROR_RANGE_CHANGE: cannot change the settings of ***Range*** register, please call GetLastError() for further system information.

ERROR_CONTI_INTERP_CLEAR: Cannot clear continuous-interpolation settings, please call GetLastError() for further system information.

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CHAPTER 6

Other Motion Functions

This chapter introduces several helpful functions, including i8094_stop_move(), i8094_drv_hold() and i8094_drv_start().

6.1 i8094_stop_move

short i8094_stop_move(BYTE bSlotNum, WORD wAxis, WORD wStopMode)

Description:

This function stops current motion with slowdown or stop-sudden mode. Please call i8094_motion_done() to make sure that specific axis stop before starting next motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wStopMode: STOP_SLOWDOWN or STOP_SUDDEN.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_STOP_MODE: Neither STOP_SLOWDOWN nor STOP_SUDDEN is assigned to parameter ***wStopMode***.

ERROR_MOTION_STOP_SET: Cannot stop current motion, please call GetLastError() for further system information.

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6.2 i8094_stop_move_all

short i8094_stop_move_all(BYTE bSlotNum, WORD wAxes, WORD wStopMode)

Description:

This helpful function stops motion of multiple axes. Please call i8094_motion_done() to make sure that all axes stop before starting next motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxes: can be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wStopMode: STOP_SLOWDOWN or STOP_SUDDEN.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Invalid axis-combination is assigned to parameter ***wAxes***.

ERROR_INVALID_STOP_MODE: Neither STOP_SLOWDOWN nor STOP_SUDDEN is assigned to parameter ***wStopMode***.

ERROR_MOTION_STOP_SET: Cannot stop current motion, please call GetLastError() for further system information.

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6.3 i8094_drv_hold

short i8094_drv_hold(BYTE bSlotNum, WORD wAxes)

Description:

This function holds the motion-starting of the involved axes. And these involved axes will start moving simultaneously when i8094_drv_start() is called.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxes: Can be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Invalid axis-combination is assigned to parameter ***wAxes***.

ERROR_HOLD_AXES_NOT_RELEASE: Indicates the some axes had been hold, please call i8094_drv_start() to release the hold-axes first.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_DRIVE_HOLD: Cannot hold the motion-starting, please call GetLastError() for further system information.

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6.4 i8094_drv_start

short i8094_drv_start(BYTE bSlotNum, WORD wAxes)

Description:

This function starts multiple axes simultaneously that are held by i8094_drv_hold().

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxes: Can be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Invalid axis-combination is assigned to parameter ***wAxes***.

ERROR_HOLD_AXES_NOT_MATCH: The axes that will to be started are not match to the axes that are held by i8094_drv_hold().

ERROR_DRIVE_START: Cannot start motion of held axes, please call GetLastError() for further system information.

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CHAPTER 7

Advanced Motion Configurations

This chapter introduces some advanced features, including variable-ring counter, manual-pulse-generator and the synchronous-action between axes.
The advanced features are special, and maybe not co-exist with normal operation. It's recommended to disable these functions when they are not needed.

7.1 i8094_set_vring

short i8094_set_vring(BYTE bSlotNum, WORD wAxis, WORD wVRINGEnable, DWORD dwRingValue)

Description:

This function enables and configures the variable-ring feature for both logic-command and encoder-position counters. After enabling variable-ring feature, these two counters will be reset to zero automatically.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.
wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.
wVRINGEnable: VARIABLE_RING_ENABLE_FEATURE or
VARIABLE_RING_DISABLE_FEATURE.
dwRingValue: The total numbers that counter can count. (2 < dwRingValue).
For instance, assigning 10,000 to dwRingValue indicates the operation of ring-counter will be: increasing in forward direction … →9998→9999→0→1→…
decreasing in reserve direction …→1→0→9999→9998→…

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

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ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_RING_COUNTER: Indicates the parameter ***dwRingValue*** is less than 2.

ERROR_INVALID_FILTER_ENABLE: Neither VARIABLE_RING_ENABLE_FEATURE nor VARIABLE_RING_DISABLE_FEATURE is assigned to parameter ***wVRINGEnable***.

ERROR_CONFLICT_WITH_SOFTLIMIT: Indicates that the AXIS-Internal Comparators are used for software-limit. Please disable software-limit feature with i8094_set_softlimit().

ERROR_CONFLICT_WITH_SYNCH_ACTION: Indicates that the ASIC-Internal Comparators are used as the condition of Synchronous-Action. Please disable synchronous-condition with i8094_set_synch().

ERROR_VRING_SET: Cannot enable/configure the variable-ring feature, please call GetLastError() for further system information.

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7.2 i8094_set_mpg

short i8094_set_mpg(BYTE bSlotNum, WORD wAxis, WORD wEXPConfig, DWORD dwFixedPulse, DWORD dwSpeed, DWORD dwMaxMPGFreq)

Description:

This function enables and configures the manual-pulse-generator feature. After enabling manual-pulse-generator feature, the constant-speed motion will be started when every pulse is sent from external manual-pulse-generator.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wEXPConfig: EXP_AB_PHASE_MPG, EXP_CW_CCW_ACTIVE_LOW_MPG or EXP_DISABLE_FEATURE.

dwFixedPulse: Indicates the numbers of pulse will be output when each pulse is sent from manual-pulse-generator. For instance, assigning 5 to this parameter, 5 pulses will be output when each pulse is sent from external manual-pulse-generator.

dwSpeed: The constant-speed of output pulse.

dwMaxMPGFreq: The maximum frequency of the manual-pulse-generator. Please check the datasheet of manual-pulse-generator.

Notice: the following formula is needed to be satisfied:

dwSpeed $\geqq$ dwMaxMPGFreq x dwFixedPulse x 2.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_MPG_EXP_CONFIG: Indicates the invalid MPG setting is assigned to parameter ***wEXPConfig***.

ERROR_INVALID_MPG_SPEED: The value assigned to parameter ***dwSpeed*** is out of range of Speed or is less than ***2*** **x** ***dwMaxMPGFreq*** **x** ***dwFixedPulse***.

ERROR_MPG_SET: Cannot enable/configure the manual-pulse-generator, please call GetLastError() for further system information.

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7.3 i8094_set_int_factor

short i8094_set_int_factor(BYTE bSlotNum, WORD wAxis, WORD wIntFactor)

Description:

This function configures the motion-related interrupt-factors. Please call i8094_get_int_status() to get the relevant interrupt-status;

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wIntFactor: The interrupt factor can be the combination of following settings:

INT_FACTOR_DISABLE: disables all interrupt factors.

INT_FACTOR_PULSE: interrupt will be triggered when pulse is at its active level. For instance, if the PULSE_LOGIC_ACTIVE_HIGH is configured in i8094_set_pls_cfg(), the interrupt will raised at each raising-edge of output-pulse.

INT_FACTOR_EXCEED_CMP_NEGATIVE: interrupt will be triggered while the content of logic-command/encoder-position counter is larger than COMP- comparator.

INT_FACTOR_LESS_CMP_NEGATIVE: interrupt will be triggered while the content of logic-command/encoder-position counter is less than COMP- comparator.

INT_FACTOR_LESS_CMP_POSITIVE: interrupt will be triggered while the content of logic-command/encoder-position counter is less than COMP+ comparator.

INT_FACTOR_EXCEED_CMP_POSITIVE: interrupt will be triggered while the content of logic-command/encoder-position counter is larger than COMP+ comparator.

INT_FACTOR_END_CONST_SPEED_MOVE: interrupt will be triggered when the constant-speed moving is completed.

INT_FACTOR_START_CONST_SPEED_MOVE: interrupt will be triggered when the constant-speed moving is started.

INT_FACTOR_END_DRIVING: interrupt will be triggered when the motion is completed.

Notice:

If the INT_FACTOR_START_CONST_SPEED_MOVE is set, the interrupt will be triggered both at the end of Acceleration and Deceleration.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

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ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERORR_INVALID_INT_FACTOR: Indicates the invalid interrupt factor is assigned to parameter ***wIntFactor***.

ERROR_INT_FACTOR_SET: Cannot enable/configure the specific interrupt factor, please call GetLastError() for further system information.

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7.4 i8094_set_synch

short i8094_set_synch(BYTE bSlotNum, WORD wMainAxis, WORD wSyncEnable, WORD wSyncAxes, WORD wSyncCondition, WORD wSyncActionMainAxis, WORD wSyncActionOtherAxes, WORD wCmpSource, DWORD dwComparatorPositive, DWORD dwComparatorNegative)

Description:

This function enables and configures the synchronous condition/actions in main-axis and other axes that the synchronous action will be applied to.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wMainAxis: The main-axis of synchronous-action, this parameter can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_Y.

wSyncEnable: SYNC_ENABLE_FEATURE or SYNC_DISABLE_FEATURE.

wSyncAxes: The other invloved axes of synchronous-action, they be any combination of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. However, this parameter cannot include ***wMainAxis***.

wSyncCondition: The conditions of main-axis to start synchronous-actions, including

SYNC_CONDITION_EXCEED_CMP_POSITIVE: the value of counter ≧ COMP+.

SYNC_CONDITION_LESS_CMP_POSITIVE: the value of counter < COMP+.

SYNC_CONDITION_LESS_CMP_NEGATIVE: the value of counter < COMP-.

SYNC_CONDITION_EXCEED_CMP_NEGATIVE: the value of counter ≧ COMP-.

SYNC_CONDITION_START_DRIVING: moving is started.

SYNC_CONDITION_END_DRIVING: moving is completed or terminated.

wSyncActionMainAxis: When the synchronous-condition is satisfied, the synchronous action that can be applied to main-axis, including:

SYNC_ACTION_NONE: no synchronous action is applied to main-axis.

SYNC_ACTION_LOGIC_CMD_LATCH: stores the content of logic-command counter into ***Buffer*** Register.

SYNC_ACTION_ENCODER_POS_LATCH: stores the content of encoder-position counter into ***Buffer*** Register.

wSyncActionOtherAxes: When the synchronous-condition is satisfied, the synchronous action that can be applied to other axes, including:

SYNC_ACTION_NONE: no synchronous action is applied to other axes.

SYNC_ACTION_FIXED_FORWARD_DRIVE: starts the fixed-pulse moving in forward direction.

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SYNC_ACTION_FIXED_REVERSE_DRIVE: starts the fixed-pulse moving in reverse direction.

SYNC_ACTION_CONTINUE_FORWARD_DRIVE: starts the velocity moving in forward direction.

SYNC_ACTION_CONTINUE_REVERSE_DRIVE: starts the velocity moving in reverse direction.

SYNC_ACTION_SLOWDOWN_STOP: stops the current motion with slowdown mode.

SYNC_ACTION_SUDDEN_STOP: stops the current motion immediately.

SYNC_ACTION_LOGIC_CMD_LATCH: stores the content of logic-command counter into ***Buffer*** Register.

SYNC_ACTION_ENCODER_POS_LATCH: stores the content of encoder-position counter into ***Buffer*** Register.

wCmpSource: CMP_SRC_LOGIC_COMMAND or CMP_SRC_ENCODER_POSITION

dwComparatorPositive: the value to be set into COMP+.

dwComparatorNegative: the value to be set into COMP-.

Notice: please refer to i8094_get_latch() to read the ***Buffer*** register.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wMainAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wMainAxis***.

ERROR_INVALID_SYNCHRONOUS_AXES: Indicates invalid axes are assigned to parameter ***wSyncAxes***.

ERROR_INVALID_SYNCH_ENABLE: Neither SYNC_ENABLE_FEATURE nor SYNC_DISABLE_FEATURE is assigned to parameter ***wSyncEnable***.

ERROR_INVALID_SYNCH_CONDITION: Indicates no valid synchronous-condition is assigned to parameter ***wSyncCondition***.

ERROR_INVALID_SYNCH_ACTION: Indicates invalid synchronous-action is assigned to parameter ***wSyncActionMainAxis*** or ***wSyncActionOtherAxes***.

ERROR_INVALID_COMPARE_SOURCE: Neither CMP_SRC_LOGIC_COMMAND nor CMP_SRC_ENCODER_POSITION is assigned to parameter ***wCmpSource***.

ERROR_CONFLICT_WITH_SOFTLIMIT: Indicates that the AXIS-Internal Comparators are used for software-limit. Please disable software-limit feature with i8094_set_softlimit().

ERROR_CONFLICT_WITH_VRING: Indicates that the ASIC-Internal Comparators are used for Variable-Ring counter. Please disable Variable-Ring counter with i8094_set_vring().

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ERROR_SYNCH_SET: Cannot enable/configure the synchronous condition & actions, please call GetLastError() for further system information.

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7.5 i8094_synch_t_move_cfg

short i8094_synch_t_move_cfg(BYTE bSlotNum, WORD wAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAcceleration, DWORD dwDeceleration, long FixedPulse)

Description:

This function configures the necessary parameters of trapezoidal-profile moving. This function is helpful when the synchronous-action is set as SYNC_ACTION_XXXX_XXXXXXXX_DRIVE.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: This axis should be one axis of the parameter ***wSyncAxes*** that is assigned to i8094_set_synch().

dwStartSpeed: The Start-Speed in trapezoidal-profile moving.

dwDriveSpeed: The Drive-Speed in trapezoidal-profile moving.

dwAcceleration: The Acceleration in trapezoidal-profile moving.

dwDeceleration: The Deceleration in trapezoidal-profile moving.

FixedPulse: The total numbers of output pulse. This parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_ACCELERATION: The value assigned to parameter ***dwAcceleration*** is out of range of Acceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

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ERROR_INVALID_DECELERATION: The value assigned to parameter ***dwDeceleration*** is out of range of Deceleration. Please refer to i8094_set_range() and i8094_get_range_settings().

Notice: In the case, ***dwAcceleration*** > ***dwDeceleration*** , the following formula should be satisfied, too.

dwDeceleration > (dwAcceleration x dwDriveSpeed) / 4,000,000.

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_T_MOVE_START: Cannot configure the parameters of trapezoidal moving, please call GetLastError() for further system information.

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7.6 i8094_synch_s_move_cfg

short i8094_synch_s_move_cfg(BYTE bSlotNum, WORD wAxis, DWORD dwStartSpeed, DWORD dwDriveSpeed, DWORD dwAccelerationRate, DWORD dwDecelerationRate, long FixedPulse)

Description:

This function configures the necessary parameters of S-curve moving. This function is helpful when the synchronous-action is set as SYNC_ACTION_FIXED_XXXXXXXX_DRIVE.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: This axis should be one axis of the parameter ***wSyncAxes*** that is assigned to i8094_set_synch().

dwStartSpeed: The Start-Speed in S-curve moving.

dwDriveSpeed: The Drive-Speed in S-curve moving.

dwAccelerationRate: The Acceleration-Increasing-Rate in S-curve moving. The Acceleration will be assigned to maximum value automatically.

dwDecelerationRate: The Deceleration-Increasing-Rate in S-curve moving. The Deceleration will be assigned to maximum value automatically.

FixedPulse: The total numbers of output pulse. This parameter is a signed 32-bits variable, the negative value indicates motion in reverse-direction

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_START_SPEED_EXCEED_DRIVING_SPEED: The ***dwStartSpeed*** is larger than or equal to ***dwDriveSpeed***.

ERROR_INVALID_START_SPEED: The value assigned to parameter ***dwStartSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_INVALID_JERK: The value assigned to parameter ***dwAccelerationRate*** is out of range of Acceleration Increasing Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

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ERROR_INVALID_DECELERATION_RATE: The value assigned to parameter ***dwDecelerationRate*** is out of range of Deceleration Increasing Rate. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_OCCURS_IN_AXIS_X, ERROR_OCCURS_IN_AXIS_Y, ERROR_OCCURS_IN_AXIS_Z ERROR_OCCURS_IN_AXIS_U:

Indicates that some error happens to AXIS_X, AXIS_Y, AXIS_Z or AXIS_U. Please call i8094_get_error_status() for detailed information.

ERROR_MOTION_NOT_COMPLETE: Indicates the previous motion is not completed.

ERROR_S_MOVE_START: Cannot configure the parameters of S-curve moving, please call GetLastError() for further system information.

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CHAPTER 8

Miscellaneous Functions

This chapter introduces some functions that are difficult to be cataloged, including setting the logic-command counter and encoder-position counter, triangle prevention of trapezoidal-profile fixed-pulse driving, changing driving-speed while trapezoidal-profile moving and updating the total numbers of output pulse.

8.1 i8094_t_change_v

short i8094_t_change_v(BYTE bSlotNum, WORD wAxis, DWORD dwDriveSpeed)

Description:

This function changes the Drive-Speed during trapezoidal-profile moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwDriveSpeed: The Drive-Speed in trapezoidal-profile moving.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_DRIVING_SPEED: The value assigned to parameter ***dwDriveSpeed*** is out of range of Speed. Please refer to i8094_set_range() and i8094_get_range_settings().

ERROR_SPEED_CHANGE_FAIL_IN_ACC_DEC: Indicates the Drive-Speed cannot be changed during Acceleration/Deceleration.

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ERROR_INVALID_OPERATION_IN_S_CURVE: Indicates the Drive-Speed cannot be applied to S-curve moving.

ERROR_NOT_CONSTANT_SPEED_IN_T_MOVE: Indicates the Drive-Speed cannot be changed in non-constant speed area of trapezoidal-profile moving.

ERROR_T_DRIVING_SPEED_CHANGE: Cannot change the Drive-Speed, please call GetLastError() for further system information.

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8.2 i8094_t_set_avtri

short i8094_t_set_avtri(BYTE bSlotNum, WORD wAxis, WORD wAvTriCfg)

Description:

This function enables the triangle prevention of fixed-pulse, trapezoidal-profile moving. After enabling this feature, the Motion-Control ASIC will determine the deceleration-point by the following formula: *Numbers of output pulse* $\geqq$ *2 x (pulse number at Acceleration + pulse number at Deceleration).*

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

wAvTriCfg: AVOID_TRIANGLE_ENABLE_FEATURE or AVOID_TRIANGLE_DISABLE_FEATURE.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_INVALID_AVOID_TRIANGLE_CONFIG: Neither AVOID_TRIANGLE_ENABLE_FEATURE nor AVOID_TRIANGLE_DISABLE_FEATURE is assigned to parameter ***wAvTriCfg***.

ERROR_T_AVOID_TRIANGLE_SET: Cannot set the avoid-triangle feature, please call GetLastError() for further system information.

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8.3 i8094_change_p

short i8094_change_p(BYTE bSlotNum, WORD wAxis, DWORD dwP)

Description:

This function changes the total numbers of output pulse during moving.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

dwP: The total numbers of output pulse.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_CONFLICT_WITH_INTERPOLATION_MOVE: Indicates the finish-point of interpolation moving cannot be changed dynamically.

ERROR_OUTPUT_PULSE_CHANGE: Cannot change total number of output pulse, please call GetLastError() for further system information.

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8.4 i8094_set_cmdcounter

short i8094_set_cmdcounter(BYTE bSlotNum, WORD wAxis, long lData)

Description:

This function set the logic-command counter.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

lData: The value to be set to logic-command counter.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_CMD_COUNTER_SET: Cannot set the logic-command counter, please call GetLastError() for further system information.

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8.5 i8094_set_enccounter

short i8094_set_enccounter(BYTE bSlotNum, WORD wAxis, DWORD lData)

Description:

This function set the encoder-counter.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

lData: The value to be set to encoder-position counter.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_POS_COUNTER_SET: Cannot set the encoder-position counter, please call GetLastError() for further system information.

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CHAPTER 9

Status

This chapter introduces functions to get the status of i-8094 module, including i8094_motion_done(), i8094_get_cmdcounter(), i8094_get_position(), i8094_get_speed(), i8094_get_acc(), i8094_get_latch(), i8094_get_mdi_status(),i8094_get_in3(), i8094_get_int_status() and i8094_get_error_status().

9.1 i8094_motion_done

short i8094_motion_done(BYTE bSlotNum, WORD wAxis, BYTE* pDone, WORD* pStopStatus)

Description:

This function checks the completion of motion and reports the cause of motion-completion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pDone: The pointer to the memory that stores the motion-status. The motion-status will be

MOTION_DONE: the specific axis is stop.

MOTION_NOT_DONE: the specific axis is driving.

pStopStatus: The pointer to the memory that stores the cause of motion-completion, including

DRIVE_FINISH_WITH_SW_LIMIT_POSITIVE: reaches software limit in forward direction and stops

DRIVE_FINISH_WITH_SW_LIMIT_NEGATIVE: reaches software limit in reverse direction and stops

DRIVE_FINISH_WITH_STOP_COMMAND: the stop command is executed.

DRIVE_FINISH_OUTPUT_FIXED_PULSE: completion of fixed-pulse moving.

DRIVE_FINISH_WITH_AUTO_HOME: completion of automatic-home-search.

DRIVE_FINISH_WITH_LIMIT_POSITIVE: reaches hardware limit in forward direction and stops

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DRIVE_FINISH_WITH_LIMIT_NEGATIVE: reaches hardware limit in reverse direction and stops

DRIVE_FINISH_WITH_ALARM: the ALARM feature is enabled and is active to stop driving.

DRIVE_FINISH_WITH_EMG: the driving is stopped when EMG is active.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_MOTION_DONE_GET: Cannot get motion status, please call GetLastError() for further system information.

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9.2 i8094_get_cmdcounter

short i8094_get_cmdcounter(BYTE bSlotNum, WORD wAxis, long* pData)

Description:

This function gets the content of logic-command counter.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pData: The pointer to the memory that stores logic-command counter.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_CMD_COUNTER_GET: Cannot get the logic-command counter, please call GetLastError() for further system information.

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9.3 i8094_get_enccounter

short i8094_get_enccounter(BYTE bSlotNum, WORD wAxis, long* pData)

Description:

This function gets the content of encoder-counter.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pData: The pointer to the memory that stores encoder-position counter.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_POS_COUNTER_GET: Cannot get the encoder-position counter, please call GetLastError() for further system information.

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9.4 i8094_get_speed

short i8094_get_speed(BYTE bSlotNum, WORD wAxis, DWORD* pSpeed)

Description:

This function gets the speed of current motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pSpeed: The pointer to the memory that stores speed of current motion.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_SPEED_GET: Cannot get the current speed, please call GetLastError() for further system information.

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9.5 i8094_get_acc

short i8094_get_acc(BYTE bSlotNum, WORD wAxis, DWORD* pAcc)

Description:

This function gets the acceleration of current motion.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pAcc: The pointer to the memory that stores acceleration of current motion.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_ACCELERATION_GET: cannot get the current acceleration, please call GetLastError() for further system information.

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9.6 i8094_get_latch

short i8094_get_latch(BYTE bSlotNum, WORD wAxis, long* pLatchData)

Description:

This function gets the content of ***Buffer*** register.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pLatchData: The pointer to the memory that stores data latched in ***Buffer*** register. Please refer to i8094_set_synch() for to latched data into ***Buffer*** register.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_LATCH_GET: Cannot get the latched data, please call GetLastError() for further system information.

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9.7 i8094_get_mdi_status

short i8094_get_mdi_status(BYTE bSlotNum, WORD wAxis, WORD* pDIStatus)

Description:

This function checks the status of motion-related digital inputs.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pDIStatus: The pointer to the memory that stores the motion-related digital inputs. The value stored in this parameter may be the combination of following status:

DI_STATUS_ACTIVE_DRIVING: indicates the specific axis is driving.

DI_STATUS_ACTIVE_LMTP: the hardware limit in forward direction is active.

DI_STATUS_ACTIVE_LMTM: the hardware limit in reverse direction is active.

DI_STATUS_ACTIVE_EMG: the EMG signal is active.

DI_STATUS_ACTIVE_ALARM: the ALARM signal is enabled and active.

DI_STATUS_ACTIVE_HOME: the Home (ORG) signal is active.

DI_STATUS_ACTIVE_NEARHOME: the Near-Home (NORG) signal is active.

DI_STATUS_ACTIVE_INP: the INP signal is enabled and active.

DI_STATUS_ACTIVE_INDEX: The Z-Phase/INDEX signal is active.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_DI_STATUS_GET Cannot get motion-related digital inputs, please call GetLastError() for further system information.

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9.8 i8094_get_in3

short i8094_get_in3(BYTE bSlotNum, WORD wAxis, BYTE* pIN3Status)

Description:

This function gets the status of digital input ***IN3***.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pIN3Status: The pointer to the memory that stores the input of IN3. The value stored in this parameter will be 0x01 or 0x00.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_IN3_GET: Cannot get the digital input ***IN3***, please call GetLastError() for further system information.

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9.9 i8094_get_int_status

short i8094_get_int_status(BYTE bSlotNum, WORD wAxis, WORD* pIntStatus)

Description:

This function gets the status of interrupt factors.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pIntStatus: The pointer to the memory that stores the status of interrupt factors, including

INT_STATUS_EXCEED_CMP_NEGATIVE,

INT_STATUS_LESS_CMP_NEGATIVE,

INT_STATUS_LESS_CMP_POSITIVE,

INT_STATUS_EXCEED_CMP_POSITIVE,

INT_STATUS_END_CONST_SPEED_MOVE,

INT_STATUS_START_CONST_SPEED_MOVE,

INT_STATUS_END_DRIVING

Please refer to i8094_set_int_factor() for the setting of relative interrupt factors.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_INT_STATUS_GET: Cannot get the status of interrupt, please call GetLastError() for further system information.

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9.10 i8094_get_error_status

short i8094_get_error_status(BYTE bSlotNum, WORD wAxis, WORD* pErrorStatus)

Description:

This function gets the error-status of specific axis.

Parameters:

bSlotNum: The specific slot number that i-8094 installed on.

wAxis: Can be one of AXIS_X, AXIS_Y, AXIS_Z or AXIS_U.

pErrorStatus: The pointer to the memory that stores the error status, including

DRIVE_ERROR_STATUS_SLMTP: error caused by software limit in forward direction.

DRIVE_ERROR_STATUS_SLMTM: error cause by software limit in reverse direction.

DRIVE_ERROR_STATUS_LMTP: error caused by hardware limit in forward direction.

DRIVE_ERROR_STATUS_LMTM: error caused by hardware limit in reverse direction.

DRIVE_ERROR_STATUS_ALARM: error caused by ALARM signal.

DRIVE_ERROR_STATUS_EMG: error caused by EMG signal.

DRIVE_ERROR_STATUS_HOME: error caused by execution of automatic-home-search. The Z-Phase/INDEX is already active at the start of Automatic-Home-Search Step-3. Please refer to i8094_set_home_cfg() for detailed information.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_MULTI_AXES_ASSIGNED: Multiple axes are assigned to parameter ***wAxis***.

ERROR_NO_VALID_AXIS_ASSIGNED: No valid axis ID is assigned to parameter ***wAxis***.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_ERROR_STATUS_GET: Cannot get the error status, please call GetLastError() for further system information.

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CHAPTER 10

FRnet I/O extension

The I-8094F equips the FRnet ASIC to connect the remote FRnet I/O extension. The FRnet ASIC provides the real-time status-updating of its remote I/O modules. This chapter introduces the FRnet functions, including i8094_get_FRnet_DI() and i8094_set_FRnet_DO().

10.1 i8094_get_FRnet_DI

short i8094_get_FRnet_DI(BYTE bSlotNum, WORD wSA, WORD *pStatus, WORD wEnableDirectAccess = FRNET_ENABLE_DIRECT_ACCESS)

Description:

This function get the digital-inputs of *FRnet* DI module.

Parameters:

bSlotNum: The specific slot number that i-8094F installed on.

wSA: The Group-Address of *FRnet* DI module. One of following Group-Address can be assigned to this parameter:

FRNET_SA8,
FRNET_SA9,
FRNET_SA10,
FRNET_SA11,
FRNET_SA12,
FRNET_SA13,
FRNET_SA14,
FRNET_SA15.

pStatus: The pointer to the WORD that indicates each digital-input of *FRnet* DI module.

B15							B8
DI_15	DI_14	DI_13	DI_12	DI_11	DI_10	DI_9	DI_8
B7							B0

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DI_7	DI_6	DI_5	DI_4	DI_3	DI_2	DI_1	DI_0

wEnableDirectAccess: Now only FRNET_ENABLE_DIRECT_ACCESS is valid.

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_INVALID_FRNET_ACCESS_MODE: Not FRNET_ENABLE_DIRECT_ACCESS is assigned to parameter ***wEnableDirectAccess***.

ERROR_INVALID_FRNET_SA_GROUP_ADDRESS: Indicates the invalid Group-Address of *FRnet* DI module is assigned to parameter ***wSA***.

ERROR_UNSUPPORTED_FUNCTION：Indicate this function does not support i-8094 module.

ERROR_ACCESS_VIOLATION_DATA_COPY: Some system exception occurs while copying memory, please check the pointer-type parameter you assign to this function.

ERROR_FRNET_INPUT: Cannot get the digital-inputs of *FRnet* DI module, please call GetLastError() for further system information.

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10.2 i8094_set_FRnet_DO

short i8094_set_FRnet_DO(BYTE bSlotNum, WORD wRA, WORD wDOData)

Description:

This function set the digital-outputs of *FRnet* DO module.

Parameters:

bSlotNum: The specific slot number that i-8094F installed on.

wRA: The Group-Address of *FRnet* D0 module. One of following Group-Address can be assigned to this parameter:

FRNET_RA0,

FRNET_RA1,

FRNET_RA2,

FRNET_RA3,

FRNET_RA7,

FRNET_RA5,

FRNET_RA6,

FRNET_RA7.

wDOData: The 16-bits data to be set to *FRnet* DO module.

B15							B8
DO_15	DO_14	DO_13	DO_12	DO_11	DO_10	DO_9	DO_8
B7							B0
DO_7	DO_6	DO_5	DO_4	DO_3	DO_2	DO_1	DO_0

Return Code:

SUCCESS_NO_ERROR: The function returns successfully.

ERROR_INVALID_CARD_ID: There is no active i-8094 module on the given slot, bSlotNum; or the given slot-number is invalid (for instance, slot-number is assigned to 254).

ERROR_INVALID_FRNET_RA_GROUP_ADDRESS: Indicates the invalid Group-Address of *FRnet* DO module is assigned to parameter ***wRA***.

ERROR_UNSUPPORTED_FUNCTION：Indicate this function does not support i-8094 module.

ERROR_FRNET_OUTPUT: Cannot set the digital-outputs of *FRnet* DO module, please call GetLastError() for further system information.

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APPENDIX A

Error Code

The Error Codes are divided into tree parts: System Error, Parameter Error and Runtime Error.

SUCCESS_NO_ERROR	0

System Error:

ERROR_ROUTINE_FAIL_BASE	-100
ERROR_GET_MODULE_ID	-101
ERROR_DEVICE_OPEN	-102
ERROR_DEVICE_CLOSE	-103
ERROR_MODULE_RESET	-104
ERROR_RANGE_CHANGE	-105
ERROR_PULSE_MODE_SET	-106
ERROR_ENCODER_MODE_SET	-107
ERROR_LIMIT_SENSOR_SET	-108
ERROR_INP_SIGNAL_SET	-109
ERROR_ALARM_SIGNAL_SET	-110
ERROR_SERVO_ON_SET	-111
ERROR_IN3_SET	-112
ERROR_IN3_GET	-113
ERROR_FILTER_SET	-114
ERROR_SW_LIMIT_SET	-115
ERROR_HOME_CFG_SET	-116
ERROR_HOME_LIMIT_SET	-117
ERROR_START_HOME	-118
ERROR_DI_STATUS_GET	-119
ERROR_ERROR_STATUS_GET	-120
ERROR_CMD_COUNTER_SET	-121
ERROR_CMD_COUNTER_GET	-122
ERROR_POS_COUNTER_SET	-123

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ERROR_POS_COUNTER_GET	-124
ERROR_MOTION_DONE_GET	-125
ERROR_SPEED_GET	-126
ERROR_ACCELERATION_GET	-127
ERROR_LATCH_GET	-128
ERROR_MOTION_STOP_SET	-129
ERROR_MOTION_STOP_ALL_SET	-130
ERROR_DRIVE_START	-131
ERROR_DRIVE_HOLD	-132
ERROR_VRING_SET	-133
ERROR_MPG_SET	-134
ERROR_CMPTRIG_SET	-135
ERROR_SYNCH_SET	-136
ERROR_INT_FACTOR_SET	-137
ERROR_INT_STATUS_GET	-138
ERROR_CONTI_MOVE_START	-139
ERROR_CONST_MOVE_START	-140
ERROR_T_MOVE_START	-141
ERROR_S_MOVE_START	-142
ERROR_T_LINE2_START	-143
ERROR_T_LINE3_START	-144
ERROR_S_LINE2_START	-145
ERROR_S_LINE3_START	-146
ERROR_T_ARC2_START	-147
ERROR_CONTI_INTERP_SET	-148
ERROR_CONTI_INTERP_CLEAR	-149
ERROR_CONTI_INTERP_NEXT_READY	-150
ERROR_CONTI_INTERP_LINE2_MOVE	-151
ERROR_CONTI_INTERP_LINE3_MOVE	-152
ERROR_CONTI_INTERP_ARC2_MOVE	-153
ERROR_T_DRIVING_SPEED_CHANGE	-154
ERROR_T_AVOID_TRIANGLE_SET	-155
ERROR_OUTPUT_PULSE_CHANGE	-156
ERROR_OUT1_GET	-157
ERROR_FRNET_DI_MODULE_GET	-158
ERROR_FRNET_FREQUENCY_SET	-159
ERROR_FRNET_INPUT	-160
ERROR_FRNET_OUTPUT	-161

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ERROR_FRNET_RESET	-162

Parameter Error:

ERROR_INVALID_PARAMETER_BASE	-200
ERROR_INVALID_CARD_ID	-201
ERROR_INVALID_SCANNED_INDEX	-202
ERROR_MODULE_ID_DUPLICATED	-203
ERROR_INVALID_RANGE	-204
ERROR_INVALID_PULSE_MODE	-205
ERROR_INVALID_PULSE_LEVEL	-206
ERROR_INVALID_PULSE_DIRECTION	-207
ERROR_INVALID_ENCODER_MODE	-208
ERROR_INVALID_LIMIT_LOGIC	-209
ERROR_INVALID_STOP_MODE	-210
ERROR_INVALID_INP_ENABLE	-211
ERROR_INVALID_INP_LOGIC_LEVEL	-212
ERROR_INVALID_ALARM_ENABLE	-213
ERROR_INVALID_ALARM_LOGIC_LEVEL	-214
ERROR_INVALID_SERVO_SETTING	-215
ERROR_INVALID_IN3_ENABLE	-216
ERROR_INVALID_IN3_LOGIC_LEVEL	-217
ERROR_INVALID_FILTER_ENABLE	-218
ERROR_INVALID_FILTER_CONFIGURATION	-219
ERROR_INVALID_FILTER_DELAY_TIME	-220
ERROR_INVALID_SOFTWARE_LIMIT_ENABLE	-221
ERROR_INVALID_SOFTWARE_LIMIT_COMPARATOR_SOURCE	-222
ERROR_INVALID_MOVE_DIRECTION	-223
ERROR_INVALID_HOME_LOGIC_LEVEL	-224
ERROR_INVALID_NEAR_HOME_LOGIC_LEVEL	-225
ERROR_INVALID_INDEX_LOGIC_LEVEL	-226
ERROR_INVALID_AUTO_HOME_STEP	-227
ERROR_INVALID_BLOCK_OPEARTION_MODE	-228
ERROR_INVALID_AVOID_TRIANGLE_CONFIG	-229
ERROR_INVALID_MPG_EXP_CONFIG	-230
ERROR_INVALID_NHOME_SEARCH_SPEED	-231
ERROR_INVALID_HOME_SEARCH_SPEED	-232
ERROR_INVALID_ACCELERATION	-233
ERROR_INVALID_DECELERATION	-234

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ERROR_INVALID_JERK	-235
ERROR_INVALID_DECELERATION_RATE	-236
ERROR_INVALID_RING_COUNTER	-237
ERROR_INVALID_RING_ENABLE	-238
ERROR_INVALID_AXIS	-239
ERROR_INVALID_CONST_PITCH	-240
ERROR_INVALID_OFFSET_BUFFER	-241
ERROR_INVALID_OFFSET_LEN	-242
ERROR_INVALID_OFFSET_DATA	-243
ERROR_INVALID_START_SPEED	-244
ERROR_INVALID_DRIVING_SPEED	-245
ERROR_INVALID_MANUAL_DECELERATION_POINT	-246
ERROR_START_SPEED_EXCEED_DRIVING_SPEED	-247
ERROR_MULTI_AXES_ASSIGNED	-248
ERROR_NO_VALID_AXIS_ASSIGNED	-249
ERROR_INVALID_INTERPOLATION_SLAVE_AXES	-250
ERROR_INTERPOLATION_SLAVE_AXES_DUPLICATED	-251
ERROR_INVALID_SYNCHRONOUS_AXES	-252
ERROR_INVALID_INTERPOLATION_ARC_DIRECTION	-253
ERROR_INVALID_CONTINUE_INTERPOLATION_MOTION	-254
ERROR_INVALID_FRNET_PERIODIC_ENABLE	-255
ERROR_INVALID_FRNET_PERIODIC_FACTOR	-256
ERROR_INVALID_FRNET_SA_GROUP_ADDRESS	-257
ERROR_INVALID_FRNET_RA_GROUP_ADDRESS	-258
ERROR_INVALID_FRNET_ACCESS_MODE	-259
ERROR_INVALID_COMPARE_SOURCE	-260
ERROR_INVALID_MPG_SPEED	-261
ERROR_INVALID_CMPTRIG_ENABLE	-262
ERROR_INVALID_CMPTRIG_TRIGGER_MODE	-263
ERROR_INVALID_CMPTRIG_LOGIC_LEVEL	-264
ERROR_INVALID_CMPTRIG_PULSE_WIDTH	-265
ERROR_INVALID_SYNCH_ENABLE	-266
ERROR_INVALID_SYNCH_CONDITION	-267
ERROR_INVALID_SYNCH_ACTION	-268
ERROR_INVALID_EVENT_ENABLE	-269
ERORR_INVALID_INT_FACTOR	-270

Runtime Error:

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ERROR_RUNTIME_BASE	-300
ERROR_OCCURS_IN_AXIS_X	-301
ERROR_OCCURS_IN_AXIS_Y	-302
ERROR_OCCURS_IN_AXIS_XY	-303
ERROR_OCCURS_IN_AXIS_Z	-304
ERROR_OCCURS_IN_AXIS_XZ	-305
ERROR_OCCURS_IN_AXIS_YZ	-306
ERROR_OCCURS_IN_AXIS_XYZ	-307
ERROR_OCCURS_IN_AXIS_U	-308
ERROR_OCCURS_IN_AXIS_XU	-309
ERROR_OCCURS_IN_AXIS_YU	-310
ERROR_OCCURS_IN_AXIS_XYU	-311
ERROR_OCCURS_IN_AXIS_ZU	-312
ERROR_OCCURS_IN_AXIS_XZU	-313
ERROR_OCCURS_IN_AXIS_YZU	-314
ERROR_OCCURS_IN_AXIS_XYZU	-315
ERROR_NO_MODULE_FOUND	-316
ERROR_MEMORY_MAP	-317
ERROR_MEMORY_UNMAP	-318
ERROR_ACCESS_VIOLATION_DATA_COPY	-319
ERROR_VARIABLE_PITCH_SET	-320
ERROR_INT_EVENT_ATTACH	-321
ERROR_INT_EVENT_DETTACH	-322
ERROR_INT_EVENT_CREATE	-323
ERROR_CONFIG_IS_NEEDED	-324
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